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RXT Series Packaged Water-to-Air Multi-Positional Heat Pumps Engineering Data and Installation Manual

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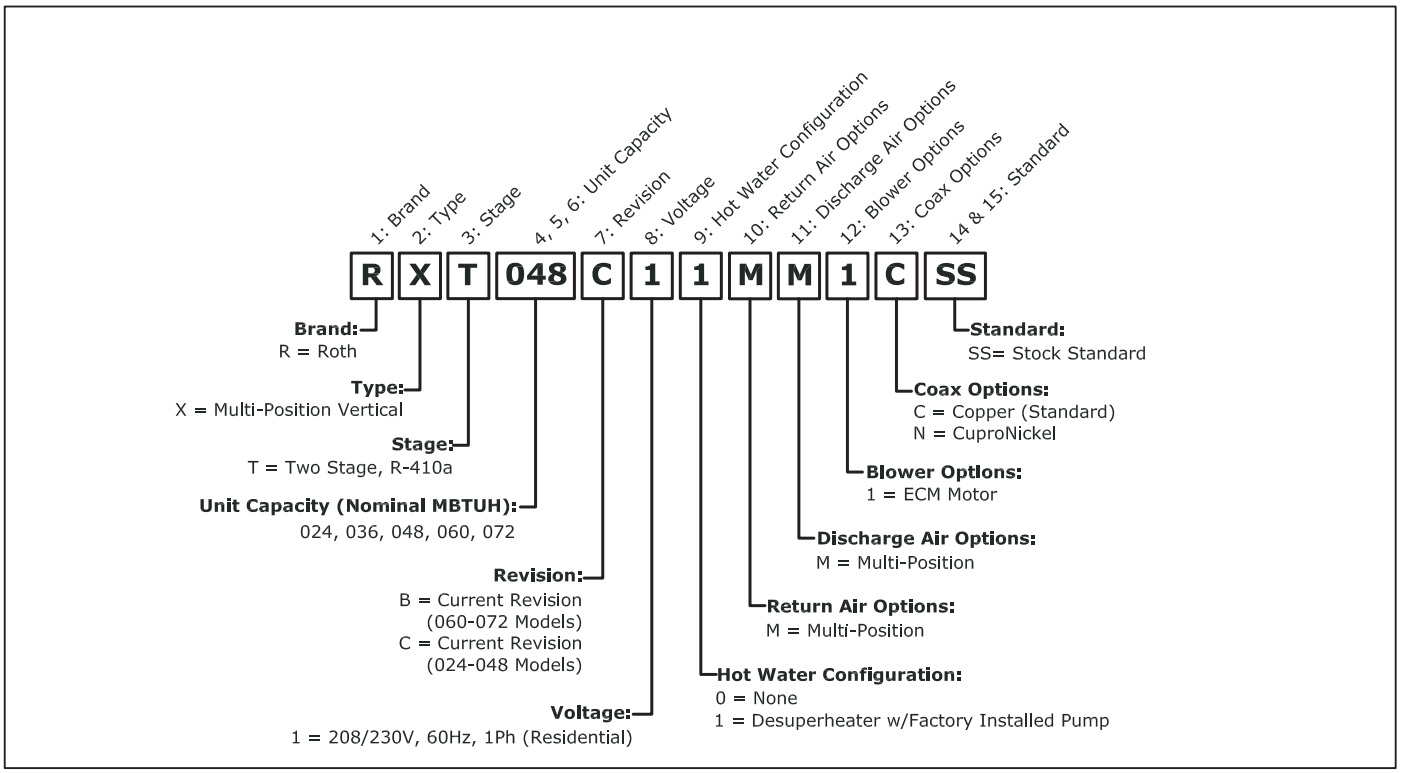
Section 1: Model Nomenclature



Rev.: 21 Sep. 2011E

Section 2: AHRI Performance Data

Ground Loop Heat Pump

Model	Capacity	Heating		Cooling	
		Btu/hr	COP	Btu/hr	EER
024	Full Load	19,700	4.7	27,500	21.9
	Part Load	16,400	5.0	21,200	29.8
036	Full Load	28,600	4.4	39,300	19.8
	Part Load	22,600	4.9	29,600	28.7
048	Full Load	39,500	4.2	49,900	18.5
	Part Load	31,200	4.8	38,800	26.6
060	Full Load	47,400	3.9	60,100	17.1
	Part Load	37,300	4.4	47,200	24.0
072	Full Load	57,000	3.7	65,400	15.0
	Part Load	47,100	4.2	54,500	20.7

AHRI CERTIFIED™ www.ahridirectory.org
Water Source HP
ANSI/AHRI/ASHRAE/ISO13256-1

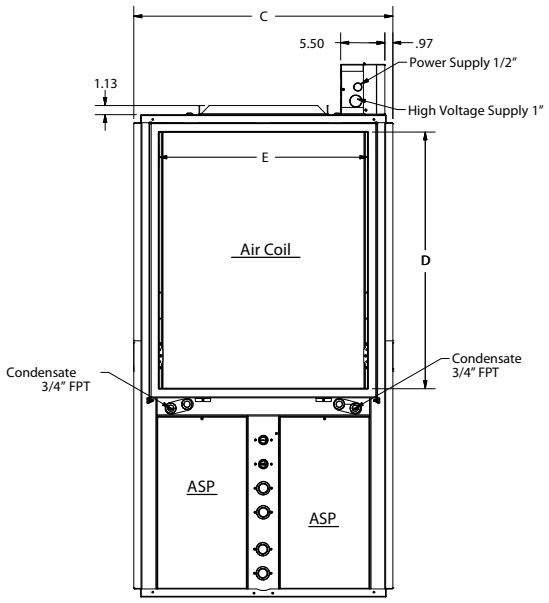
Note:
Rated in accordance with ISO Standard 13256-1 which includes Pump Penalties.
Heating capacities based on 68.0°F DB, 59.0°F WB entering air temperature.
Cooling capacities based on 80.6°F DB, 66.2°F WB entering air temperature.
Entering water temperatures Full Load: 32°F heating / 77°F cooling.
Entering water temperatures Part Load: 41°F heating / 68°F cooling.

Ground Water Heat Pump

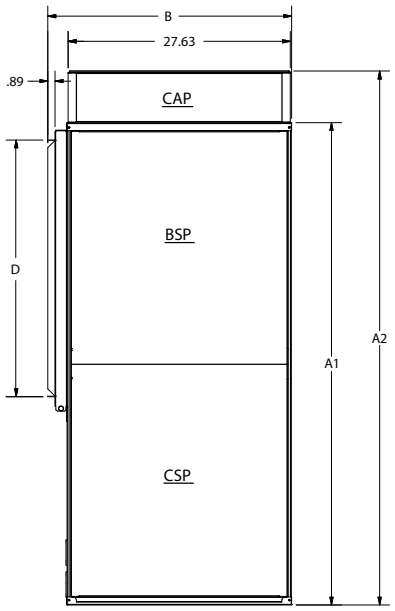
Model	Capacity	Heating		Cooling	
		Btu/hr	COP	Btu/hr	EER
024	Full Load	25,100	5.5	30,100	29.1
	Part Load	18,600	5.6	22,300	35.8
036	Full Load	36,000	5.2	42,600	25.7
	Part Load	25,700	5.5	31,400	35.2
048	Full Load	48,700	4.8	55,100	24.2
	Part Load	34,900	5.3	41,000	32.3
060	Full Load	59,200	4.5	65,400	21.9
	Part Load	42,100	4.9	49,100	28.3
072	Full Load	72,200	4.4	72,000	19.6
	Part Load	53,400	4.6	57,300	24.8

Note:
Rated in accordance with ISO Standard 13256-1 which includes Pump Penalties.
Heating capacities based on 68.0°F DB, 59.0°F WB entering air temperature.
Cooling capacities based on 80.6°F DB, 66.2°F WB entering air temperature.
Entering water temperatures: 50°F heating / 59°F cooling.

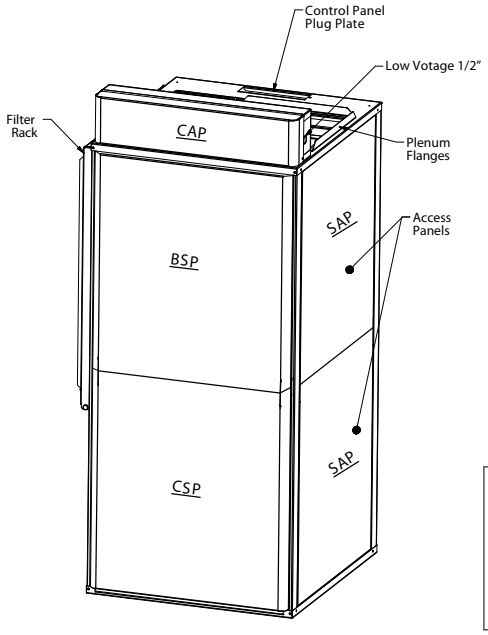
Section 3a: Unit Dimensional Data

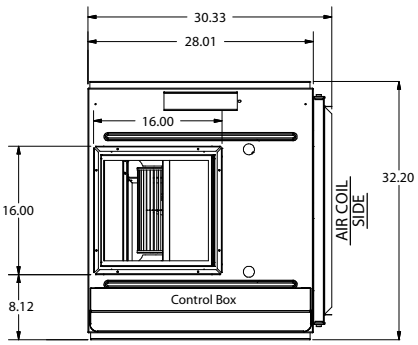


Left View

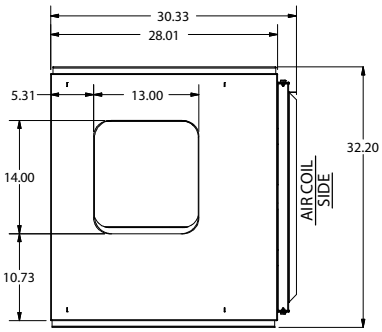


Front & Back View





Top View
Top Discharge



Bottom View
Bottom Discharge

LEGEND:

SAP = Service Access Panel
BSP = Blower Service Panel
CSP = Compressor Service Panel
CAP = Control Access Panel
ASP = Access Service Panel
FPT = Female Pipe Thread

Model	Dimensional Data without Control Box			Dimensional Data with Control Box	Supply Air (Top Discharge)		Supply Air (Bottom Discharge)		Return Air	
	Height (A1)	Width (B)	Depth (C)	Height (A2)	Width	Depth	Width	Depth	Width (E)	Height (D)
024 - 036	56.1	30.3	32.2	62.5	16.0	16.0	13.0	14.0	26.0	28.0
048	60.1	30.3	32.2	66.5	16.0	16.0	13.0	14.0	26.0	28.0
060 - 072	60.1	30.3	32.2	66.5	16.0	16.0	13.0	14.0	26.0	32.0

Notes:
All Desuperheater connections are 3/4" FPT.
All measurements are in inches.
* For the source water loop, Roth residential models use 1" FPT fittings.

Section 3b: Unit Physical Data

Dual Capacity Vertical					
Model Number	**024**	**036**	**048**	**060**	**072**
Fan Wheel (in.)	10 x 11	10 x 11	10 x 11	10 x 11	10 x 11
Fan Motor ECM (HP)	.5	.5	.75	1	1
Refrigerant Charge (oz.)	58	58	63	98	112
Air Coil					
Face Area (Sq.Ft.)	5.55	5.55	5.55	6.25	6.25
Dimensions (in.)	31.8 x 25.1 x 1.0			36 x 28.5 x 2.8	
Number Of Rows	N/A - Micro-Channel Coil			4	
Filter 1” Thick	28 x 30 x 1			28 x 34 x 1	
Unit Weight (nominal) - lbs	395	400	450	455	460

Section 4: Unit Electrical Data

Two-Stage Packaged Units

Model	Voltage Code	60Hz Power		Compressor		ECM Fan Motor FLA	HWG Pump FLA	Ext Loop Pump FLA*	Total Unit FLA	Min Circuit AMPS	Max Fuse HACR	Min AWG	Max Ft
		Volts	Phase	LRA	RLA								
024	1	208/230	1	58.3	11.7	3.9	0.5	4.0	20.1	23.0	35	12	49
036	1	208/230	1	83.0	15.3	3.9	0.5	4.0	23.7	27.5	40	10	70
048	1	208/230	1	104.0	21.2	5.2	0.5	5.5	32.4	37.7	50	8	79
060	1	208/230	1	152.9	27.1	6.9	0.5	5.5	40.0	46.8	70	6	102
072	1	208/230	1	179.2	29.7	6.9	0.5	5.5	42.6	50.0	80	6	95

Notes:
1. All line and low voltage wiring must adhere to the National Electrical Code and local codes, whichever is the most stringent.
2. Wire length based on a one way measurement with a 2% voltage drop.
3. Wire size based on 60°C copper conductor and minimum circuit ampacity.
3. All fuses class RK-5.
4. Min/Max Voltage: 208/230/60/1 = 187-252.
* The external loop pump FLA is based on a maximum of three UP26-116F-230V pumps (1/2hp) for 048 - 072 and two pumps for 024 - 036.

NOTE: Proper Power Supply Evaluation

When any compressor bearing unit is connected to a weak power supply, starting current will generate a significant “sag” in the voltage which reduces the starting torque of the compressor motor and increases the start time. This will influence the rest of the electrical system in the building by lowering the voltage to the lights. This momentary low voltage causes “light dimming”. The total electrical system should be evaluated with an electrician and HVAC technician. The evaluation should include all connections, sizes of wires, and size of the distribution panel between the unit and the utility’s connection. The transformer connection and sizing should be evaluated by the electric utility provider.

Section 5: Specification Glossary & Calculations

Glossary of Terms

CFM = Airflow, Cubic Feet/Minute	HR = Total Heat Of Rejection, Btu/hr
COP = Coefficient of Performance = BTU Output / BTU Input	KW = Total Power Unit Input, Kilowatts
DH = Desuperheater Capacity, Btu/hr	LAT = Leaving Air Temperature, Fahrenheit
EAT = Entering Air Temperature, Fahrenheit (Dry Bulb/Wet Bulb)	LC = Latent Cooling Capacity, Btu/hr
EER = Energy Efficiency Ratio = BTU output/Watts input	SC = Sensible Cooling Capacity, Btu/hr
EWT = Entering Source Water Temperature, Fahrenheit	LWT = Leaving Source Water Temperature, Fahrenheit
ELT = Entering Load Water Temperature, Fahrenheit	LLT = Leaving Load Water Temperature, Fahrenheit
GPM = Water Flow, Gallons Per Minute	TC = Total Cooling Capacity, Btu/hr
HC = Total Heating Capacity, Btu/hr	WPD = Water Pressure Drop, PSI & Feet of Water
HE = Total Heat Of Extraction, Btu/hr	

Heating & Cooling Calculations

Heating	Cooling
$LAT = EAT + \frac{HC}{CFM \times 1.08}$	$LAT\ (DB) = EAT\ (DB) - \frac{SC}{CFM \times 1.08}$
$LWT = EWT - \frac{HE}{GPM \times 500}$	$LWT = EWT + \frac{HR}{GPM \times 500}$
LC = TC - SC	

Water Flow Selection

Proper flow rate is crucial for reliable operation of geothermal heat pumps. The performance data shows three flow rates for each entering water temperature (EWT column). The general “rule of thumb” when selecting flow rates is the following:

Top flow rate: Open loop systems (1.5 to 2.0 gpm per ton)
Middle flow rate: Minimum closed loop system flow rate (2.25 to 2.50 gpm/ton)
Bottom flow rate: Nominal (optimum) closed loop system flow rate (3.0 gpm/ton)

Although the industry standard is adequate in most areas of North America, it is important to consider the application type before applying this “rule of thumb.” Antifreeze is generally required for all closed loop (geothermal) applications. Extreme Southern U.S. locations are the only exception. Open loop (well water) systems cannot use antifreeze, and must have enough flow rate in order to avoid freezing conditions at the Leaving Source Water Temperature (LWT) connection.

Calculations must be made for all systems without antifreeze to determine if the top flow rate is adequate to prevent LWT at or near freezing conditions. The following steps should be taken in making this calculation:

Determine minimum EWT based upon your geographical area.
Go to the performance data table for the heat pump model selected and look up the the Heat of Extraction (HE) at the “rule of thumb” water flow rate (GPM) and at the design Entering Air Temperature (EAT).

Calculate the temperature difference (TD) based upon the HE and GPM of the model.
TD = HE / (GPM x 500).
Calculate the LWT.
LWT = EWT - TD.

If the LWT is below 35-38°F, there is potential for freezing conditions if the flow rate or water temperature is less than ideal conditions, and the flow rate must be increased.

Example 1:
EWT = 50°F.
Model RXT048, high capacity. Flow rate = 6 GPM.
Air Flow = 1500 CFM. HE = 36,700 Btuh.
TD = 36,700 / (6 x 500) = 12.2°F
LWT = 50 - 12.2 = 37.8°F
Since the water flow is leaving at approximately 38°F, the flow rate is acceptable.

Example 2:
EWT = 40°F.
Model RXT048, high capacity. Flow rate = 6 GPM.
Air Flow = 1500 CFM. HE = 36,700 Btuh.
TD = 36,700 / (6 x 500) = 12.2°F
LWT = 40 - 12.2 = 27.8°F
Water flow rate must be increased to avoid freezing.

Performance Data Notes

1. Capacity data is based upon 15% (by volume) methanol antifreeze solution.
2. Desuperheater capacity is based upon 0.4 GPM Flow per nominal ton at 90°F entering hot water temperature.
3. Interpolation between above categories is permissible; extrapolation is not.
4. See Flow Rate Selection above for proper application.

Section 6a: Model 024C Performance Data: 2.0 Ton, Part Load, 700 CFM Cooling / 700 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Aiflow	HC	HE	LAT		COP	DH	Aiflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	6.0	1.6	3.7	700	13.6	9.5	88.0	1.21	3.29	1.8	Operation Not Recommended							
				600	13.4	9.0	90.7	1.30	3.02	1.8								
30	4.3	0.8	1.9	700	14.7	10.5	89.4	1.22	3.53	1.9								
				600	14.4	9.9	92.2	1.31	3.22	1.9								
	5.0	1.0	2.4	700	14.9	10.7	89.7	1.22	3.58	1.9								
				600	14.6	10.1	92.5	1.31	3.27	1.9								
	6.0	1.6	3.7	700	15.0	10.8	89.8	1.22	3.60	1.9								
				600	14.8	10.3	92.8	1.31	3.31	1.9								
40	4.3	0.8	1.9	700	17.0	12.8	92.5	1.22	4.08	2.2								
				600	16.7	12.2	95.8	1.31	3.74	2.2								
	5.0	1.1	2.5	700	17.2	13.0	92.8	1.22	4.13	2.3								
				600	16.9	12.4	96.1	1.31	3.78	2.3								
	6.0	1.6	3.8	700	17.4	13.2	93.0	1.22	4.18	2.3								
				600	17.1	12.6	96.4	1.31	3.82	2.4								
50	4.3	0.8	1.9	700	19.3	15.1	95.5	1.22	4.64	2.5	700	22.3	15.7	0.70	24.8	0.74	30.1	1.9
				600	19.0	14.5	99.3	1.31	4.25	2.5	600	21.1	14.3	0.68	23.6	0.72	29.3	1.7
	5.0	1.1	2.5	700	19.6	15.4	95.9	1.22	4.71	2.7	700	22.4	15.8	0.71	24.9	0.72	31.1	1.8
				600	19.2	14.7	99.6	1.31	4.29	2.6	600	21.2	14.4	0.68	23.6	0.71	29.9	1.6
	6.0	1.6	3.8	700	19.8	15.6	96.2	1.22	4.76	2.6	700	22.4	15.8	0.71	24.8	0.71	31.5	1.6
				600	19.4	14.9	99.9	1.31	4.34	2.5	600	21.2	14.4	0.68	23.6	0.70	30.3	1.5
60	4.3	0.8	1.8	700	21.8	17.6	98.8	1.22	5.24	2.9	700	21.3	15.2	0.71	24.2	0.84	25.4	2.2
				600	21.4	16.9	103.0	1.31	4.79	3.0	600	20.2	13.9	0.69	23.0	0.83	24.3	2.0
	5.0	1.0	2.4	700	22.1	17.9	99.2	1.22	5.31	3.0	700	21.4	15.3	0.71	24.2	0.83	25.8	2.1
				600	21.7	17.2	103.5	1.31	4.85	2.9	600	20.3	14.0	0.69	23.1	0.81	25.1	1.9
	6.0	1.6	3.6	700	22.3	18.1	99.5	1.22	5.36	2.9	700	21.4	15.3	0.71	24.2	0.82	26.1	2.0
				600	22.0	17.5	104.0	1.31	4.92	3.1	600	20.3	14.0	0.69	23.0	0.80	25.4	1.8
70	4.3	0.7	1.7	700	24.3	20.1	102.1	1.24	5.74	3.3	700	20.4	14.8	0.73	23.6	0.95	21.5	2.5
				600	23.9	19.4	106.9	1.33	5.27	3.2	600	19.3	13.4	0.69	22.5	0.93	20.8	2.3
	5.0	1.0	2.2	700	24.6	20.4	102.5	1.24	5.81	3.3	700	20.5	14.8	0.72	23.7	0.94	21.8	2.4
				600	24.2	19.7	107.3	1.33	5.33	3.2	600	19.4	13.5	0.70	22.5	0.92	21.1	2.2
	6.0	1.4	3.3	700	24.9	20.7	102.9	1.24	5.88	3.3	700	20.5	14.8	0.72	23.6	0.92	22.3	2.3
				600	24.5	20.0	107.8	1.33	5.40	3.2	600	19.4	13.5	0.70	22.5	0.91	21.3	2.1
80	4.3	0.7	1.6	700	26.6	22.3	105.2	1.25	6.23	3.6	700	19.3	14.4	0.75	23.0	1.08	17.9	3.0
				600	26.1	21.5	110.3	1.35	5.66	3.6	600	18.3	13.1	0.72	21.9	1.06	17.3	2.7
	5.0	0.9	2.0	700	27.0	22.7	105.7	1.25	6.33	3.6	700	19.4	14.5	0.75	23.0	1.06	18.3	2.9
				600	26.5	21.9	110.9	1.35	5.75	3.6	600	18.3	13.2	0.72	21.8	1.04	17.6	2.6
	6.0	1.3	3.1	700	27.2	22.9	106.0	1.25	6.38	3.6	700	19.4	14.5	0.75	23.0	1.05	18.5	2.7
				600	26.8	22.2	111.4	1.35	5.82	3.8	600	18.3	13.2	0.72	21.8	1.03	17.8	2.5
90	4.3	0.7	1.5	700	28.9	24.6	108.2	1.27	6.67	3.9	700	18.1	14.1	0.78	22.3	1.22	14.8	3.4
				600	28.4	23.8	113.8	1.36	6.12	3.8	600	17.2	12.8	0.74	21.3	1.20	14.3	3.1
	5.0	0.9	2.0	700	29.3	25.0	108.8	1.26	6.81	4.0	700	18.2	14.1	0.77	22.3	1.20	15.2	3.3
				600	28.8	24.2	114.4	1.36	6.20	3.9	600	17.2	12.9	0.75	21.2	1.18	14.6	3.0
	6.0	1.3	3.0	700	29.6	25.3	109.2	1.26	6.88	4.0	700	18.2	14.2	0.78	22.3	1.19	15.3	3.1
				600	29.1	24.5	114.9	1.36	6.27	3.9	600	17.2	12.9	0.75	21.2	1.16	14.8	2.8
100	4.3	0.7	1.6	Operation Not Recommended							700	17.0	13.6	0.80	21.7	1.39	12.2	3.7
											600	16.0	12.4	0.78	20.6	1.36	11.8	3.4
	5.0	0.9	2.0								700	17.0	13.7	0.81	21.6	1.36	12.5	3.6
											600	16.1	12.4	0.77	20.6	1.33	12.1	3.3
	6.0	1.3	3.1								700	17.0	13.7	0.81	21.6	1.35	12.6	3.5
											600	16.1	12.4	0.77	20.6	1.32	12.2	3.2
110	4.3	0.7	1.6								700	15.8	13.1	0.83	21.1	1.56	10.1	4.1
											600	14.9	11.9	0.80	20.1	1.53	9.7	3.7
	5.0	0.9	2.1								700	15.9	13.2	0.83	21.1	1.53	10.4	4.0
											600	15.0	12.0	0.80	20.1	1.50	10.0	3.6
	6.0	1.4	3.2								700	15.9	13.2	0.83	21.1	1.52	10.5	4.0
											600	15.0	12.0	0.80	20.1	1.48	10.1	3.6

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6b: Model 024C Performance Data: 2.0 Ton, Full Load, 950 CFM Cooling / 950 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Aiflow	HC	HE	LAT		COP	DH	Aiflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	7.0	2.6	6.1	950	18.9	13.7	88.4	1.53	3.62	2.5	Operation Not Recommended							
				800	18.7	13.2	91.6	1.62	3.38	2.5								
30	5.0	1.2	2.8	950	20.4	15.1	89.9	1.55	3.86	2.7								
				800	20.1	14.5	93.3	1.64	3.59	2.7								
	6.0	1.8	4.2	950	20.7	15.4	90.2	1.55	3.91	2.7								
				800	20.4	14.8	93.6	1.64	3.64	2.7								
	7.0	2.6	5.9	950	20.9	15.6	90.4	1.55	3.95	2.7								
				800	20.6	15.0	93.8	1.64	3.68	2.7								
40	5.0	1.1	2.6	950	23.4	18.0	92.8	1.58	4.34	3.1								
				800	23.1	17.4	96.7	1.67	4.05	3.1								
	6.0	1.7	3.9	950	23.7	18.3	93.1	1.58	4.39	3.2								
				800	23.4	17.7	97.1	1.67	4.11	3.1								
	7.0	2.4	5.5	950	23.9	18.5	93.3	1.58	4.43	3.2								
				800	23.6	17.9	97.3	1.67	4.14	3.3								
50	5.0	1.1	2.5	950	26.4	20.9	95.7	1.61	4.80	3.5	950	30.5	21.0	0.69	34.5	1.17	26.1	2.5
				800	26.0	20.2	100.1	1.71	4.45	3.4	800	29.2	19.2	0.66	33.1	1.14	25.6	2.3
	6.0	1.6	3.8	950	26.8	21.3	96.1	1.61	4.88	3.6	950	30.7	21.0	0.68	34.6	1.15	26.7	2.3
				800	26.4	20.6	100.6	1.71	4.52	3.5	800	29.4	19.2	0.65	33.2	1.12	26.3	2.1
	7.0	2.3	5.3	950	27.0	21.5	96.3	1.61	4.91	3.6	950	30.7	21.0	0.68	34.6	1.13	27.2	2.3
				800	26.6	20.8	100.8	1.71	4.56	3.5	800	29.4	19.2	0.65	33.2	1.11	26.5	2.1
60	5.0	1.1	2.5	950	29.7	24.0	98.9	1.66	5.24	3.9	950	29.4	20.7	0.70	33.9	1.31	22.4	3.1
				800	29.4	23.4	104.0	1.76	4.89	4.0	800	28.2	18.9	0.67	32.6	1.28	22.0	2.8
	6.0	1.6	3.8	950	30.2	24.5	99.4	1.66	5.33	4.0	950	29.6	20.7	0.70	34.0	1.29	22.9	2.8
				800	29.8	23.8	104.5	1.77	4.93	4.0	800	28.3	18.9	0.67	32.6	1.26	22.5	2.6
	7.0	2.3	5.3	950	30.4	24.7	99.6	1.66	5.37	4.0	950	29.6	20.7	0.70	33.9	1.27	23.3	2.7
				800	30.0	24.0	104.7	1.77	4.97	4.2	800	28.3	18.9	0.67	32.5	1.24	22.8	2.5
70	5.0	1.1	2.5	950	33.1	27.2	102.3	1.73	5.61	4.4	950	28.2	20.2	0.72	33.1	1.45	19.4	3.5
				800	32.7	26.4	107.8	1.84	5.21	4.3	800	27.0	18.5	0.69	31.8	1.42	19.0	3.2
	6.0	1.7	3.8	950	33.6	27.7	102.7	1.73	5.69	4.5	950	28.3	20.2	0.71	33.2	1.43	19.8	3.4
				800	33.2	26.9	108.4	1.84	5.29	4.4	800	27.1	18.5	0.68	31.8	1.39	19.5	3.1
	7.0	2.3	5.4	950	33.8	27.9	102.9	1.73	5.72	4.5	950	28.3	20.2	0.71	33.1	1.41	20.1	3.2
				800	33.4	27.1	108.7	1.84	5.32	4.4	800	27.1	18.5	0.68	31.8	1.37	19.8	2.9
80	5.0	1.1	2.5	950	36.2	30.1	105.3	1.80	5.89	4.8	950	27.0	19.8	0.73	32.5	1.60	16.9	4.0
				800	35.8	29.2	111.4	1.92	5.46	4.8	800	25.9	18.1	0.70	31.2	1.56	16.6	3.7
	6.0	1.6	3.7	950	36.8	30.6	105.9	1.81	5.96	4.9	950	27.1	19.8	0.73	32.5	1.58	17.2	3.9
				800	36.3	29.7	112.0	1.92	5.54	4.9	800	26.0	18.1	0.70	31.3	1.54	16.9	3.6
	7.0	2.3	5.2	950	37.0	30.8	106.1	1.81	5.99	4.9	950	27.1	19.8	0.73	32.4	1.55	17.5	3.7
				800	36.6	30.0	112.4	1.92	5.59	5.1	800	26.0	18.1	0.70	31.2	1.52	17.1	3.4
90	5.0	1.0	2.2	950	39.4	33.0	108.4	1.88	6.14	5.2	950	25.6	19.3	0.75	31.6	1.77	14.5	4.6
				800	38.9	32.1	115.0	1.99	5.73	5.1	800	24.6	17.6	0.72	30.5	1.73	14.2	4.2
	6.0	1.5	3.4	950	39.9	33.5	108.9	1.88	6.22	5.3	950	25.8	19.3	0.75	31.7	1.74	14.8	4.4
				800	39.4	32.6	115.6	1.99	5.80	5.2	800	24.7	17.6	0.71	30.5	1.70	14.5	4.0
	7.0	2.1	4.7	950	40.2	33.8	109.2	1.88	6.27	5.4	950	25.8	19.3	0.75	31.7	1.72	15.0	4.3
				800	39.7	32.9	115.9	1.99	5.85	5.3	800	24.7	17.6	0.71	30.4	1.68	14.7	3.9
100	5.0	0.8	2.0	Operation Not Recommended							950	24.0	18.6	0.78	30.7	1.97	12.2	5.1
											800	23.0	17.0	0.74	29.6	1.92	12.0	4.7
	6.0	1.3	3.0								950	24.1	18.6	0.77	30.7	1.94	12.4	4.9
											800	23.1	17.0	0.74	29.6	1.89	12.2	4.5
	7.0	1.8	4.2								950	24.1	18.6	0.77	30.6	1.91	12.6	4.7
											800	23.1	17.0	0.74	29.4	1.86	12.4	4.3
110	5.0	0.9	2.1								950	22.2	17.8	0.80	29.6	2.17	10.2	5.6
											800	21.3	16.2	0.76	28.5	2.12	10.0	5.1
	6.0	1.4	3.2								950	22.3	17.8	0.80	29.6	2.13	10.5	5.4
											800	21.4	16.2	0.76	28.5	2.08	10.3	4.9
	7.0	1.9	4.5								950	22.3	17.8	0.80	29.5	2.10	10.6	5.2
											800	21.4	16.2	0.76	28.4	2.05	10.4	4.7

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6c: Model 036C Performance Data: 3.0 Ton, Part Load, 1050 CFM Cooling / 1050 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Aiflow	HC	HE	LAT		COP	DH	Aiflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	7.0	2.5	5.8	1050	17.3	11.9	85.3	1.58	3.21	2.3	Operation Not Recommended							
				950	16.8	11.2	86.4	1.63	3.02	2.2								
30	5.0	1.4	3.3	1050	18.6	13.2	86.4	1.59	3.43	2.5								
				950	18.1	12.5	87.6	1.65	3.21	2.4								
	6.0	1.9	4.4	1050	18.8	13.4	86.6	1.59	3.46	2.5								
				950	18.3	12.7	87.8	1.65	3.25	2.4								
	7.0	2.4	5.5	1050	18.8	13.4	86.6	1.59	3.46	2.5								
				950	18.3	12.7	87.8	1.65	3.25	2.4								
40	5.0	1.3	3.0	1050	22.0	16.5	89.4	1.62	3.98	2.9								
				950	21.4	15.7	90.9	1.68	3.73	2.9								
	6.0	1.7	3.9	1050	22.2	16.7	89.6	1.62	4.02	2.9								
				950	21.7	16.0	91.2	1.68	3.78	2.9								
	7.0	2.2	5.0	1050	22.4	16.9	89.8	1.62	4.05	2.9								
				950	21.8	16.1	91.2	1.68	3.80	3.1								
50	5.0	1.2	2.7	1050	25.5	19.9	92.5	1.65	4.53	3.4	1050	32.0	22.2	0.69	35.6	1.06	30.2	2.7
				950	24.8	19.0	94.2	1.71	4.25	3.3	950	30.8	20.7	0.67	34.5	1.07	28.8	2.5
	6.0	1.6	3.6	1050	25.7	20.1	92.7	1.65	4.56	3.4	1050	32.3	22.2	0.69	35.8	1.03	31.4	2.5
				950	25.0	19.2	94.4	1.71	4.28	3.3	950	31.2	20.7	0.66	34.8	1.05	29.7	2.3
	7.0	2.0	4.6	1050	25.9	20.3	92.8	1.65	4.60	3.4	1050	32.7	22.4	0.69	36.1	1.01	32.4	2.4
				950	25.2	19.4	94.6	1.71	4.32	3.3	950	31.5	20.9	0.66	35.0	1.03	30.6	2.2
60	5.0	1.1	2.5	1050	28.7	23.0	95.3	1.67	5.04	3.8	1050	30.2	21.4	0.71	34.3	1.21	25.0	3.2
				950	28.0	22.1	97.3	1.73	4.74	3.8	950	29.1	20.0	0.69	33.3	1.23	23.7	3.0
	6.0	1.5	3.4	1050	29.0	23.3	95.6	1.68	5.06	3.8	1050	30.5	21.5	0.70	34.5	1.18	25.8	3.0
				950	28.3	22.4	97.6	1.73	4.79	3.8	950	29.5	20.0	0.68	33.6	1.20	24.6	2.8
	7.0	1.9	4.3	1050	29.2	23.5	95.7	1.68	5.09	3.8	1050	30.9	21.6	0.70	34.9	1.16	26.6	2.9
				950	28.4	22.5	97.7	1.73	4.81	4.0	950	29.8	20.1	0.67	33.8	1.18	25.3	2.7
70	5.0	1.0	2.4	1050	32.0	26.2	98.2	1.70	5.52	4.2	1050	28.4	20.7	0.73	33.1	1.37	20.7	3.6
				950	31.1	25.1	100.3	1.76	5.18	4.1	950	27.3	19.3	0.71	32.0	1.39	19.6	3.4
	6.0	1.4	3.2	1050	32.3	26.5	98.5	1.70	5.57	4.2	1050	28.7	20.7	0.72	33.3	1.34	21.4	3.4
				950	31.5	25.5	100.7	1.76	5.24	4.1	950	27.7	19.3	0.70	32.3	1.36	20.4	3.2
	7.0	1.8	4.1	1050	32.5	26.7	98.7	1.70	5.60	4.2	1050	29.0	20.9	0.72	33.5	1.31	22.1	3.3
				950	31.6	25.6	100.8	1.76	5.26	4.1	950	27.9	19.4	0.70	32.5	1.34	20.8	3.1
80	5.0	1.0	2.3	1050	35.4	29.5	101.2	1.73	6.00	4.7	1050	27.0	20.1	0.74	32.3	1.55	17.4	4.2
				950	34.4	28.3	103.5	1.79	5.63	4.7	950	26.0	18.7	0.72	31.4	1.58	16.5	3.9
	6.0	1.3	3.0	1050	35.7	29.8	101.5	1.73	6.05	4.7	1050	27.3	20.1	0.74	32.5	1.52	18.0	4.0
				950	34.8	28.7	103.9	1.79	5.70	4.7	950	26.3	18.7	0.71	31.6	1.55	17.0	3.7
	7.0	1.7	3.9	1050	35.9	30.0	101.7	1.74	6.05	4.7	1050	27.6	20.3	0.74	32.7	1.49	18.5	3.9
				950	34.9	28.8	104.0	1.79	5.71	4.9	950	26.6	18.9	0.71	31.8	1.52	17.5	3.6
90	5.0	0.9	2.1	1050	38.7	32.7	104.1	1.76	6.44	5.2	1050	25.6	19.5	0.76	31.7	1.78	14.4	4.7
				950	37.7	31.5	106.7	1.82	6.07	5.1	950	24.7	18.2	0.74	30.8	1.80	13.7	4.4
	6.0	1.2	2.8	1050	39.1	33.1	104.5	1.76	6.51	5.2	1050	25.9	19.5	0.75	31.8	1.74	14.9	4.5
				950	38.1	31.9	107.1	1.82	6.13	5.1	950	25.0	18.2	0.73	31.0	1.77	14.1	4.2
	7.0	1.6	3.6	1050	39.3	33.3	104.7	1.77	6.51	5.2	1050	26.2	19.7	0.75	32.0	1.71	15.3	4.3
				950	38.3	32.1	107.3	1.83	6.13	5.1	950	25.2	18.3	0.73	31.1	1.73	14.6	4.0
100	5.0	0.8	2.0	Operation Not Recommended							1050	23.8	18.9	0.79	30.7	2.02	11.8	5.3
											950	23.0	17.6	0.77	30.0	2.06	11.2	4.9
	6.0	1.1	2.6								1050	24.1	18.9	0.78	30.9	1.98	12.2	5.0
											950	23.3	17.6	0.76	30.2	2.01	11.6	4.7
	7.0	1.4	3.3								1050	24.4	19.0	0.78	31.0	1.94	12.6	4.9
											950	23.5	17.7	0.75	30.3	1.98	11.9	4.6
110	5.0	0.8	1.9								1050	22.2	18.2	0.82	30.0	2.28	9.7	5.7
											950	21.4	17.0	0.79	29.3	2.31	9.3	5.3
	6.0	1.1	2.6								1050	22.4	18.3	0.82	30.0	2.23	10.0	5.6
											950	21.6	17.0	0.79	29.3	2.27	9.5	5.2
	7.0	1.4	3.3								1050	22.7	18.4	0.81	30.2	2.19	10.4	5.5
											950	21.9	17.1	0.78	29.5	2.23	9.8	5.1

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6d: Model 036C Performance Data: 3.0 Ton, Full Load, 1350 CFM Cooling / 1350 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Aiflow	HC	HE	LAT		COP	DH	Aiflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	9.0	3.4	7.8	1350	25.7	18.5	87.6	2.11	3.57	3.4	Operation Not Recommended							
				1200	24.8	17.4	89.1	2.16	3.36	3.3								
30	7.0	2.3	5.3	1350	27.6	20.2	88.9	2.17	3.73	3.6								
				1200	26.6	19.0	90.5	2.22	3.51	3.5								
	8.0	2.8	6.4	1350	28.0	20.5	89.2	2.19	3.75	3.7								
				1200	27.0	19.4	90.8	2.24	3.53	3.6								
	9.0	3.3	7.5	1350	28.2	20.7	89.3	2.19	3.77	3.7								
				1200	27.2	19.6	91.0	2.24	3.56	3.6								
40	7.0	2.2	5.0	1350	31.9	24.2	91.9	2.27	4.12	4.2								
				1200	30.8	22.9	93.8	2.32	3.89	4.2								
	8.0	2.6	6.0	1350	32.4	24.6	92.2	2.29	4.15	4.3								
				1200	31.3	23.3	94.2	2.34	3.92	4.2								
	9.0	3.1	7.1	1350	32.7	24.9	92.4	2.29	4.18	4.3								
				1200	31.5	23.5	94.3	2.34	3.94	4.5								
50	7.0	2.0	4.6	1350	36.2	28.1	94.8	2.37	4.48	4.8	1350	42.6	22.8	0.54	48.9	1.86	22.9	2.7
				1200	34.9	26.6	96.9	2.42	4.23	4.6	1200	39.2	26.3	0.67	45.5	1.85	21.2	3.1
	8.0	2.4	5.5	1350	36.8	28.6	95.2	2.39	4.51	4.9	1350	42.6	22.7	0.53	48.8	1.83	23.3	2.5
				1200	35.5	27.2	97.4	2.44	4.26	4.7	1200	39.2	26.2	0.67	45.4	1.82	21.5	2.9
	9.0	2.8	6.5	1350	37.1	28.9	95.4	2.39	4.55	4.9	1350	43.0	22.9	0.53	49.2	1.82	23.6	2.4
				1200	35.7	27.4	97.5	2.44	4.29	4.7	1200	39.5	26.4	0.67	45.7	1.81	21.8	2.8
60	7.0	1.8	4.2	1350	40.5	32.0	97.8	2.49	4.77	5.2	1350	41.3	22.5	0.54	48.2	2.03	20.3	3.3
				1200	39.1	30.4	100.2	2.54	4.51	5.3	1200	38.0	25.9	0.68	44.9	2.02	18.8	3.8
	8.0	2.2	5.0	1350	41.2	32.6	98.3	2.51	4.81	5.4	1350	41.2	22.4	0.54	48.0	2.00	20.6	3.1
				1200	39.7	31.0	100.6	2.56	4.54	5.4	1200	37.9	25.9	0.68	44.7	1.99	19.0	3.6
	9.0	2.6	6.0	1350	41.5	32.9	98.5	2.51	4.84	5.4	1350	41.6	22.6	0.54	48.4	1.99	20.9	3.0
				1200	40.0	31.3	100.9	2.56	4.58	5.6	1200	38.3	26.1	0.68	45.1	1.98	19.3	3.5
70	7.0	1.7	3.8	1350	44.6	35.7	100.6	2.61	5.01	5.8	1350	39.7	22.2	0.56	47.3	2.22	17.9	3.9
				1200	43.0	33.9	103.2	2.66	4.74	5.6	1200	36.6	25.5	0.70	44.1	2.21	16.6	4.5
	8.0	2.0	4.6	1350	45.4	36.4	101.1	2.63	5.06	6.0	1350	39.7	22.1	0.56	47.1	2.18	18.2	3.7
				1200	43.7	34.5	103.7	2.69	4.76	5.8	1200	36.5	25.5	0.70	43.9	2.17	16.8	4.3
	9.0	2.4	5.5	1350	45.7	36.7	101.3	2.63	5.09	6.1	1350	40.1	22.3	0.56	47.5	2.17	18.5	3.6
				1200	44.1	34.9	104.0	2.69	4.80	5.9	1200	36.8	25.7	0.70	44.2	2.16	17.0	4.1
80	7.0	1.6	3.6	1350	48.3	39.1	103.1	2.71	5.22	6.3	1350	38.0	21.7	0.57	46.3	2.43	15.6	4.5
				1200	46.6	37.2	106.0	2.76	4.95	6.3	1200	34.9	25.0	0.72	43.2	2.42	14.4	5.2
	8.0	1.9	4.3	1350	49.1	39.8	103.7	2.73	5.27	6.4	1350	37.9	21.6	0.57	46.1	2.39	15.9	4.3
				1200	47.4	37.9	106.6	2.79	4.98	6.4	1200	34.9	24.9	0.71	43.0	2.38	14.7	4.9
	9.0	2.2	5.1	1350	49.5	40.2	104.0	2.73	5.31	6.5	1350	38.3	21.8	0.57	46.4	2.38	16.1	4.2
				1200	47.7	38.2	106.8	2.79	5.01	6.6	1200	35.2	25.1	0.71	43.3	2.36	14.9	4.8
90	7.0	1.5	3.5	1350	51.9	42.3	105.6	2.80	5.43	6.9	1350	35.9	21.0	0.58	45.0	2.68	13.4	5.0
				1200	50.0	40.2	108.6	2.86	5.12	6.6	1200	33.0	24.2	0.73	42.1	2.66	12.4	5.8
	8.0	1.8	4.1	1350	52.7	43.0	106.1	2.83	5.46	7.0	1350	35.9	21.0	0.58	44.9	2.64	13.6	4.8
				1200	50.8	40.9	109.2	2.89	5.15	6.7	1200	33.0	24.1	0.73	41.9	2.62	12.6	5.5
	9.0	2.1	4.9	1350	53.1	43.4	106.4	2.83	5.50	7.1	1350	36.2	21.1	0.58	45.1	2.62	13.8	4.7
				1200	51.2	41.3	109.5	2.89	5.19	6.8	1200	33.3	24.3	0.73	42.2	2.61	12.8	5.4
100	7.0	1.5	3.4	Operation Not Recommended							1350	33.6	20.1	0.60	43.7	2.97	11.3	5.5
											1200	30.9	23.2	0.75	41.0	2.95	10.5	6.4
	8.0	1.8	4.1								1350	33.6	20.1	0.60	43.6	2.92	11.5	5.3
											1200	30.9	23.1	0.75	40.8	2.91	10.6	6.1
	9.0	2.1	4.8								1350	33.9	20.2	0.60	43.8	2.91	11.6	5.2
											1200	31.2	23.3	0.75	41.1	2.89	10.8	6.0
110	7.0	1.4	3.2								1350	31.3	19.1	0.61	42.5	3.28	9.5	6.1
											1200	28.8	22.0	0.76	39.9	3.26	8.8	7.0
	8.0	1.7	3.9								1350	31.2	19.1	0.61	42.2	3.23	9.7	5.8
											1200	28.7	21.9	0.76	39.7	3.22	8.9	6.7
	9.0	2.0	4.6								1350	31.5	19.2	0.61	42.5	3.21	9.8	5.6
											1200	29.0	22.1	0.76	39.9	3.19	9.1	6.5

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6e: Model 048C Performance Data: 4.0 Ton, Part Load, 1400 CFM Cooling / 1400 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Aiflow	HC	HE	LAT		COP	DH	Aiflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	8.0	3.4	7.9	1400	26.4	18.6	87.5	2.28	3.39	3.4	Operation Not Recommended							
				1275	24.8	16.8	88.0	2.34	3.11	3.2								
30	6.0	1.9	4.4	1400	27.9	19.7	88.5	2.40	3.41	3.6								
				1275	26.2	17.8	89.0	2.46	3.12	3.4								
	7.0	2.5	5.9	1400	28.1	20.3	88.6	2.29	3.60	3.7								
				1275	26.4	18.4	89.2	2.35	3.29	3.5								
	8.0	3.2	7.4	1400	28.3	20.5	88.7	2.29	3.62	3.7								
				1275	26.6	18.6	89.3	2.34	3.33	3.5								
40	6.0	1.7	3.9	1400	32.2	23.9	91.3	2.43	3.88	4.1								
				1275	30.2	21.7	91.9	2.49	3.55	4.1								
	7.0	2.2	5.2	1400	32.4	24.5	91.4	2.32	4.09	4.2								
				1275	30.3	22.2	92.0	2.38	3.73	4.2								
	8.0	2.8	6.6	1400	32.6	24.7	91.6	2.32	4.12	4.2								
				1275	30.6	22.5	92.2	2.37	3.78	4.3								
50	6.0	1.5	3.5	1400	36.3	27.9	94.0	2.47	4.31	4.8	1400	43.4	30.5	0.70	48.4	1.47	29.5	3.7
				1275	34.0	25.4	94.7	2.53	3.94	4.5	1275	42.6	29.1	0.68	47.5	1.43	29.8	3.5
	7.0	2.0	4.6	1400	36.5	28.5	94.1	2.35	4.55	4.9	1400	43.6	30.4	0.70	48.5	1.43	30.5	3.5
				1275	34.3	26.1	94.9	2.41	4.17	4.6	1275	42.7	29.0	0.68	47.5	1.40	30.5	3.3
	8.0	2.5	5.8	1400	36.8	28.8	94.3	2.35	4.59	4.8	1400	43.7	30.5	0.70	48.5	1.41	31.0	3.3
				1275	34.5	26.3	95.1	2.41	4.19	4.5	1275	42.9	29.0	0.68	47.6	1.38	31.1	3.1
60	6.0	1.3	3.1	1400	40.2	31.7	96.6	2.49	4.73	5.2	1400	41.5	29.8	0.72	47.2	1.68	24.7	4.4
				1275	37.7	29.0	97.4	2.56	4.31	5.2	1275	40.7	28.4	0.70	46.3	1.64	24.8	4.2
	7.0	1.8	4.1	1400	40.5	32.4	96.8	2.38	4.99	5.2	1400	41.6	29.7	0.71	47.2	1.64	25.4	4.2
				1275	38.0	29.7	97.6	2.44	4.56	5.1	1275	40.8	28.3	0.69	46.3	1.61	25.3	4.0
	8.0	2.3	5.2	1400	40.8	32.7	97.0	2.38	5.02	5.2	1400	41.7	29.7	0.71	47.2	1.61	25.9	4.0
				1275	38.3	30.0	97.8	2.43	4.62	5.4	1275	41.0	28.3	0.69	46.4	1.58	25.9	3.8
70	6.0	1.3	2.9	1400	44.2	35.6	99.2	2.53	5.12	5.9	1400	39.5	28.9	0.73	46.0	1.91	20.7	5.0
				1275	41.4	32.6	100.1	2.59	4.68	5.5	1275	38.7	27.6	0.71	45.1	1.87	20.7	4.8
	7.0	1.7	3.8	1400	44.5	36.3	99.4	2.41	5.41	5.8	1400	39.6	28.9	0.73	46.0	1.87	21.2	4.8
				1275	41.7	33.3	100.3	2.47	4.95	5.4	1275	38.9	27.5	0.71	45.1	1.83	21.3	4.6
	8.0	2.1	4.9	1400	44.8	36.6	99.6	2.41	5.45	5.9	1400	39.7	28.9	0.73	45.9	1.83	21.7	4.6
				1275	42.0	33.6	100.5	2.47	4.98	5.5	1275	39.0	27.6	0.71	45.1	1.79	21.8	4.4
80	6.0	1.2	2.8	1400	48.4	39.6	102.0	2.57	5.52	6.3	1400	37.4	28.1	0.75	44.9	2.19	17.1	5.9
				1275	45.4	36.4	103.0	2.63	5.06	6.2	1275	36.7	26.8	0.73	44.0	2.14	17.1	5.6
	7.0	1.6	3.7	1400	48.7	40.3	102.2	2.45	5.82	6.3	1400	37.5	28.0	0.75	44.8	2.14	17.5	5.6
				1275	45.7	37.1	103.2	2.51	5.33	6.3	1275	36.9	26.7	0.72	44.0	2.09	17.7	5.3
	8.0	2.0	4.7	1400	49.1	40.7	102.5	2.45	5.87	6.3	1400	37.7	28.1	0.75	44.9	2.10	18.0	5.2
				1275	46.0	37.4	103.4	2.51	5.37	6.5	1275	37.0	26.8	0.72	44.0	2.06	18.0	5.0
90	6.0	1.2	2.8	1400	52.7	43.8	104.9	2.61	5.92	7.0	1400	35.2	27.1	0.77	43.8	2.51	14.0	6.6
				1275	49.4	40.3	105.9	2.68	5.40	6.6	1275	34.5	25.9	0.75	42.9	2.45	14.1	6.3
	7.0	1.6	3.7	1400	53.1	44.6	105.1	2.49	6.25	7.2	1400	35.3	27.0	0.76	43.7	2.45	14.4	6.3
				1275	49.7	41.0	106.1	2.56	5.69	6.7	1275	34.6	25.8	0.75	42.8	2.40	14.4	6.0
	8.0	2.0	4.6	1400	53.5	45.0	105.4	2.48	6.32	7.1	1400	35.4	27.1	0.77	43.6	2.41	14.7	5.9
				1275	50.2	41.5	106.5	2.55	5.77	6.7	1275	34.8	25.8	0.74	42.9	2.36	14.7	5.6
100	6.0	1.1	2.6	Operation Not Recommended							1400	32.7	25.9	0.79	42.4	2.85	11.5	7.2
											1275	32.1	24.7	0.77	41.6	2.79	11.5	6.9
	7.0	1.5	3.4								1400	32.8	25.8	0.79	42.3	2.79	11.8	6.9
											1275	32.2	24.6	0.76	41.5	2.73	11.8	6.6
	8.0	1.9	4.3								1400	32.9	25.8	0.78	42.3	2.74	12.0	6.6
											1275	32.3	24.7	0.76	41.4	2.68	12.1	6.3
110	6.0	0.8	1.9								1400	30.1	24.6	0.82	41.1	3.22	9.3	7.7
											1275	29.5	23.5	0.80	40.3	3.15	9.4	7.4
	7.0	1.1	2.6								1400	30.2	24.5	0.81	41.0	3.15	9.6	7.4
											1275	29.6	23.4	0.79	40.1	3.08	9.6	7.1
	8.0	1.4	3.3								1400	30.3	24.6	0.81	40.9	3.10	9.8	7.3
											1275	29.7	23.4	0.79	40.0	3.03	9.8	6.9

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6d: Model 048C Performance Data: 4.0 Ton, Full Load, 1700 CFM Cooling / 1650 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Aiflow	HC	HE	LAT		COP	DH	Aiflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	12.0	6.6	15.3	1650	37.4	26.9	91.0	3.09	3.55	4.9	Operation Not Recommended							
				1500	36.4	25.9	92.5	3.09	3.45	4.8								
30	8.0	3.1	7.1	1650	38.2	27.5	91.4	3.14	3.56	5.0								
				1500	37.1	26.4	92.9	3.13	3.47	4.9								
	10.0	4.8	11.0	1650	40.0	29.2	92.4	3.16	3.71	5.3								
				1500	38.9	28.1	94.0	3.16	3.61	5.2								
	12.0	6.3	14.6	1650	40.4	29.6	92.7	3.17	3.73	5.3								
				1500	39.3	28.5	94.3	3.17	3.63	5.2								
40	8.0	2.8	6.5	1650	43.2	32.1	94.2	3.25	3.89	5.7								
				1500	42.0	30.9	95.9	3.25	3.79	5.8								
	10.0	4.4	10.1	1650	45.2	34.0	95.4	3.28	4.04	5.9								
				1500	44.0	32.8	97.2	3.28	3.93	5.9								
	12.0	5.8	13.3	1650	45.7	34.5	95.6	3.29	4.07	6.0								
				1500	44.4	33.2	97.4	3.29	3.95	6.1								
50	8.0	2.5	5.8	1650	48.1	36.6	97.0	3.37	4.18	6.4	1700	57.4	38.2	0.67	65.9	2.48	23.1	4.4
				1500	46.7	35.2	98.8	3.36	4.07	6.2	1500	56.9	36.1	0.63	65.0	2.38	23.9	4.2
	10.0	3.9	9.1	1650	50.4	38.8	98.3	3.40	4.34	6.6	1700	57.7	38.3	0.66	66.0	2.42	23.8	4.2
				1500	49.0	37.4	100.2	3.40	4.22	6.4	1500	57.3	36.2	0.63	65.2	2.32	24.7	4.0
	12.0	5.2	12.0	1650	50.9	39.3	98.6	3.40	4.39	6.7	1700	57.8	38.3	0.66	65.9	2.38	24.3	4.1
				1500	49.5	37.9	100.6	3.40	4.27	6.5	1500	57.4	36.2	0.63	65.2	2.29	25.1	3.9
60	8.0	2.3	5.2	1650	53.1	41.2	99.8	3.50	4.45	6.9	1700	55.0	37.2	0.68	64.2	2.70	20.4	5.4
				1500	51.6	39.7	101.9	3.50	4.32	7.0	1500	54.6	35.2	0.64	63.4	2.59	21.1	5.1
	10.0	3.5	8.1	1650	55.7	43.7	101.3	3.53	4.62	7.3	1700	55.3	37.3	0.67	64.3	2.64	20.9	5.2
				1500	54.1	42.1	103.4	3.53	4.49	7.3	1500	54.9	35.3	0.64	63.5	2.53	21.7	4.9
	12.0	4.6	10.7	1650	56.2	44.1	101.5	3.54	4.65	7.3	1700	55.4	37.3	0.67	64.3	2.60	21.3	5.0
				1500	54.6	42.5	103.7	3.54	4.52	7.4	1500	55.0	35.3	0.64	63.5	2.49	22.1	4.7
70	8.0	2.0	4.7	1650	58.0	45.6	102.5	3.64	4.67	7.6	1700	52.6	36.1	0.69	62.7	2.95	17.8	6.3
				1500	56.3	43.9	104.8	3.64	4.53	7.4	1500	52.2	34.2	0.66	61.9	2.83	18.4	6.0
	10.0	3.2	7.3	1650	60.7	48.1	104.1	3.68	4.83	8.1	1700	52.9	36.2	0.68	62.7	2.88	18.4	6.1
				1500	59.0	46.5	106.4	3.67	4.71	7.9	1500	52.5	34.3	0.65	61.9	2.76	19.0	5.8
	12.0	4.2	9.7	1650	61.4	48.8	104.5	3.68	4.89	8.1	1700	53.0	36.3	0.68	62.7	2.84	18.7	5.7
				1500	59.6	47.0	106.8	3.68	4.75	7.9	1500	52.6	34.3	0.65	61.9	2.72	19.3	5.4
80	8.0	1.9	4.5	1650	62.5	49.6	105.1	3.79	4.83	8.2	1700	50.3	35.0	0.70	61.4	3.24	15.5	7.3
				1500	60.7	47.8	107.5	3.79	4.69	8.4	1500	49.9	33.2	0.67	60.5	3.11	16.0	6.9
	10.0	3.0	6.9	1650	65.4	52.4	106.7	3.82	5.02	8.6	1700	50.5	35.1	0.70	61.3	3.16	16.0	7.0
				1500	63.6	50.6	109.3	3.82	4.88	8.6	1500	50.2	33.2	0.66	60.5	3.03	16.6	6.6
	12.0	4.0	9.2	1650	66.1	53.0	107.1	3.83	5.06	8.7	1700	50.7	35.1	0.69	61.3	3.11	16.3	6.6
				1500	64.2	51.1	109.6	3.83	4.91	8.7	1500	50.3	33.3	0.66	60.5	2.99	16.8	6.3
90	8.0	1.9	4.4	1650	66.9	53.5	107.5	3.94	4.98	8.9	1700	47.7	33.8	0.71	59.9	3.58	13.3	8.1
				1500	65.0	51.6	110.1	3.94	4.83	8.6	1500	47.4	32.0	0.68	59.1	3.43	13.8	7.7
	10.0	3.0	6.9	1650	70.0	56.5	109.3	3.97	5.17	9.3	1700	48.0	33.9	0.71	59.9	3.50	13.7	7.7
				1500	68.1	54.6	112.0	3.97	5.03	9.0	1500	47.6	32.0	0.67	59.0	3.35	14.2	7.3
	12.0	3.9	9.1	1650	70.8	57.2	109.7	3.98	5.21	9.4	1700	48.1	33.9	0.70	59.8	3.44	14.0	7.5
				1500	68.7	55.1	112.4	3.98	5.06	9.1	1500	47.7	32.1	0.67	59.0	3.31	14.4	7.1
100	8.0	1.9	4.4	Operation Not Recommended							1700	44.6	32.3	0.72	58.1	3.96	11.3	9.0
											1500	44.3	30.6	0.69	57.3	3.80	11.7	8.5
	10.0	2.9	6.8								1700	44.8	32.4	0.72	58.0	3.87	11.6	8.5
											1500	44.5	30.7	0.69	57.2	3.72	12.0	8.1
	12.0	3.9	9.0								1700	44.9	32.4	0.72	57.9	3.81	11.8	8.3
											1500	44.6	30.7	0.69	57.1	3.66	12.2	7.9
110	8.0	1.6	3.7								1700	41.3	30.7	0.74	56.2	4.36	9.5	9.7
											1500	41.0	29.1	0.71	55.3	4.19	9.8	9.2
	10.0	2.5	5.8								1700	41.5	30.8	0.74	56.0	4.26	9.7	9.4
											1500	41.2	29.2	0.71	55.2	4.09	10.1	8.9
	12.0	3.3	7.7								1700	41.6	30.8	0.74	55.9	4.20	9.9	9.1
											1500	41.3	29.2	0.71	55.1	4.03	10.2	8.6

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6g: Model 060B Performance Data: 5.0 Ton, Part Load, 1550 CFM Cooling / 1500 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Airflow	HC	HE	LAT		COP	DH	Airflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	12.0	5.6	12.9	1350	30.7	21.2	91.1	2.79	3.22	4.1								
				1500	31.0	21.4	89.1	2.80	3.24	4.1								
30	6.0	1.3	3.0	1350	31.4	21.8	91.5	2.80	3.29	4.2								
				1500	31.7	22.1	89.6	2.82	3.29	4.2								
	10.0	3.7	8.5	1350	32.7	23.1	92.4	2.81	3.41	4.3								
				1500	33.1	23.4	90.4	2.83	3.43	4.4								
	12.0	5.4	12.5	1350	33.0	23.4	92.6	2.81	3.44	4.3								
				1500	33.4	23.8	90.6	2.82	3.47	4.4								
40	6.0	1.2	2.8	1350	35.9	26.2	94.6	2.84	3.70	4.8								
				1500	36.4	26.7	92.5	2.85	3.74	4.9								
	10.0	3.4	7.9	1350	37.5	27.8	95.7	2.85	3.86	5.0								
				1500	37.9	28.1	93.4	2.86	3.88	5.0								
	12.0	4.9	11.3	1350	37.9	28.2	96.0	2.85	3.90	5.0								
				1500	38.3	28.5	93.6	2.86	3.92	5.3								
50	6.0	1.1	2.5	1350	40.6	30.8	97.8	2.86	4.16	5.3	1400	49.9	34.0	0.68	56.5	1.94	25.7	4.0
				1500	41.1	31.3	95.4	2.88	4.18	5.4	1550	50.7	35.8	0.71	57.6	2.01	25.2	4.2
	10.0	3.2	7.4	1350	42.4	32.5	99.1	2.89	4.30	5.6	1400	51.1	34.4	0.67	57.2	1.80	28.4	3.8
				1500	42.9	33.0	96.5	2.90	4.33	5.7	1550	52.0	36.3	0.70	58.4	1.87	27.8	4.0
	12.0	4.6	10.6	1350	42.8	33.0	99.4	2.88	4.35	5.6	1400	51.5	34.5	0.67	57.6	1.78	28.9	3.6
				1500	43.3	33.4	96.7	2.89	4.39	5.7	1550	52.4	36.4	0.69	58.7	1.84	28.5	3.8
60	6.0	1.1	2.5	1350	45.2	35.3	101.0	2.90	4.57	6.0	1400	48.6	33.5	0.69	56.1	2.19	22.2	4.9
				1500	45.8	35.9	98.3	2.91	4.61	6.1	1550	49.4	35.3	0.71	57.1	2.27	21.8	5.2
	10.0	3.0	6.9	1350	47.2	37.3	102.4	2.91	4.75	6.3	1400	49.8	34.0	0.68	56.7	2.03	24.5	4.7
				1500	47.7	37.7	99.4	2.92	4.79	6.3	1550	50.7	35.8	0.71	57.9	2.11	24.0	5.0
	12.0	4.3	9.9	1350	47.6	37.7	102.6	2.90	4.81	6.4	1400	50.2	34.1	0.68	57.0	2.00	25.1	4.5
				1500	48.2	38.3	99.8	2.91	4.85	6.6	1550	51.1	35.9	0.70	58.2	2.08	24.6	4.7
70	6.0	1.0	2.3	1350	49.7	39.7	104.1	2.92	4.99	6.5	1400	46.6	32.8	0.70	55.0	2.47	18.9	5.8
				1500	50.3	40.3	101.0	2.93	5.03	6.6	1550	47.4	34.6	0.73	56.1	2.56	18.5	6.1
	10.0	2.8	6.5	1350	51.9	41.9	105.6	2.93	5.19	6.9	1400	47.8	33.3	0.70	55.6	2.30	20.8	5.6
				1500	52.5	42.5	102.4	2.94	5.23	7.0	1550	48.6	35.1	0.72	56.7	2.38	20.4	5.9
	12.0	4.1	9.5	1350	52.4	42.4	105.9	2.92	5.26	7.0	1400	48.1	33.4	0.69	55.8	2.27	21.2	5.3
				1500	53.0	43.0	102.7	2.93	5.30	7.1	1550	49.0	35.2	0.72	57.0	2.35	20.9	5.6
80	6.0	1.0	2.3	1350	54.0	44.0	107.0	2.93	5.40	7.2	1400	44.1	31.9	0.72	53.7	2.81	15.7	6.6
				1500	54.7	44.6	103.8	2.95	5.43	7.4	1550	44.8	33.6	0.75	54.7	2.91	15.4	7.0
	10.0	2.7	6.2	1350	56.3	46.3	108.6	2.94	5.61	7.5	1400	45.2	32.3	0.71	54.1	2.61	17.3	6.3
				1500	57.0	46.9	105.2	2.96	5.64	7.6	1550	46.0	34.1	0.74	55.2	2.70	17.0	6.7
	12.0	3.9	9.0	1350	56.9	46.9	109.0	2.94	5.67	7.6	1400	45.5	32.4	0.71	54.3	2.57	17.7	6.2
				1500	57.6	47.5	105.6	2.95	5.72	7.7	1550	46.3	34.2	0.74	55.4	2.66	17.4	6.5
90	6.0	0.9	2.1	1350	58.0	47.9	109.8	2.95	5.76	7.7	1400	41.2	30.7	0.75	52.1	3.18	13.0	7.4
				1500	58.7	48.6	106.2	2.97	5.79	7.8	1550	41.9	32.4	0.77	53.2	3.30	12.7	7.8
	10.0	2.6	6.0	1350	60.5	50.4	111.5	2.96	5.99	8.0	1400	42.3	31.2	0.74	52.4	2.96	14.3	7.0
				1500	61.2	51.0	107.8	2.98	6.02	8.1	1550	43.0	32.8	0.76	53.5	3.07	14.0	7.4
	12.0	3.8	8.8	1350	61.1	51.0	111.9	2.96	6.05	8.1	1400	42.6	31.3	0.73	52.6	2.92	14.6	6.9
				1500	61.8	51.7	108.1	2.97	6.10	8.2	1550	43.3	32.9	0.76	53.6	3.02	14.3	7.3
100	6.0	0.9	2.1	Operation Not Recommended							1400	38.2	29.5	0.77	50.5	3.61	10.6	8.2
											1550	38.9	31.0	0.80	51.7	3.74	10.4	8.6
	10.0	2.5	5.8								1400	39.2	29.9	0.76	50.6	3.35	11.7	7.9
											1550	39.8	31.5	0.79	51.6	3.47	11.5	8.3
	12.0	3.7	8.5								1400	39.5	30.0	0.76	50.8	3.30	12.0	7.7
											1550	40.1	31.6	0.79	51.8	3.42	11.7	8.1
110	6.0	0.9	2.1								1400	35.2	28.1	0.80	49.1	4.08	8.6	8.9
											1550	35.8	29.6	0.83	50.2	4.23	8.5	9.4
	10.0	2.5	5.8								1400	36.1	28.5	0.79	49.0	3.79	9.5	8.6
											1550	36.8	30.0	0.82	50.2	3.93	9.4	9.1
	12.0	3.6	8.3								1400	36.4	28.6	0.79	49.1	3.73	9.8	8.4
											1550	37.0	30.1	0.81	50.2	3.87	9.6	8.8

Operation Not Recommended

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6h: Model 060B Performance Data: 5.0 Ton, Full Load, 1850 CFM Cooling / 1750 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Airflow	HC	HE	LAT		COP	DH	Airflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	15.0	8.8	20.3	1750	44.1	30.9	93.3	3.86	3.35	5.8	Operation Not Recommended							
				2150	45.7	32.2	89.7	3.97	3.37	6.0								
30	7.5	2.1	4.9	1750	44.2	31.1	93.4	3.84	3.37	5.8								
				2150	45.8	32.3	89.7	3.95	3.40	6.0								
	11.5	4.9	11.3	1750	46.2	32.9	94.4	3.89	3.48	6.1								
				2150	47.8	34.2	90.6	3.99	3.51	6.3								
	15.0	8.4	19.4	1750	47.0	33.7	94.9	3.91	3.52	6.2								
				2150	48.7	35.0	91.0	4.02	3.55	6.4								
40	7.5	1.9	4.4	1750	50.0	36.5	96.5	3.96	3.70	6.7								
				2150	51.8	37.9	92.3	4.07	3.73	6.9								
	11.5	4.5	10.4	1750	52.1	38.4	97.6	4.01	3.81	7.0								
				2150	54.0	39.9	93.3	4.13	3.83	7.1								
	15.0	7.7	17.8	1750	53.1	39.3	98.1	4.04	3.85	7.1								
				2150	55.0	40.8	93.7	4.15	3.88	7.4								
50	7.5	1.8	4.2	1750	55.9	41.8	99.6	4.12	3.98	7.4	1850	68.6	46.0	0.67	80.2	3.41	20.1	5.5
				2150	57.9	43.5	94.9	4.23	4.01	7.7	2100	72.8	51.7	0.71	85.4	3.68	19.8	6.2
	11.5	4.2	9.7	1750	58.3	44.1	100.8	4.17	4.10	7.7	1850	69.6	46.6	0.67	80.7	3.25	21.4	5.2
				2150	60.4	45.8	96.0	4.28	4.13	8.0	2100	73.8	52.4	0.71	85.8	3.51	21.0	5.9
	15.0	7.2	16.6	1750	59.4	45.1	101.4	4.19	4.15	7.8	1850	70.4	46.8	0.66	81.3	3.19	22.1	4.9
				2150	61.5	46.8	96.5	4.31	4.18	8.1	2100	74.6	52.5	0.70	86.3	3.44	21.7	5.5
60	7.5	1.7	3.9	1750	61.8	47.2	102.7	4.29	4.22	8.3	1850	65.9	44.9	0.68	78.5	3.68	17.9	6.6
				2150	64.1	49.1	97.6	4.40	4.27	8.5	2100	69.8	50.4	0.72	83.4	3.98	17.5	7.4
	11.5	3.9	9.0	1750	64.5	49.7	104.1	4.34	4.35	8.7	1850	66.8	45.5	0.68	78.8	3.51	19.0	6.3
				2150	66.9	51.7	98.8	4.46	4.39	8.8	2100	70.8	51.1	0.72	83.7	3.79	18.7	7.1
	15.0	6.7	15.5	1750	65.7	50.8	104.8	4.37	4.41	8.9	1850	67.6	45.6	0.67	79.3	3.44	19.7	6.0
				2150	68.1	52.8	99.3	4.49	4.44	9.1	2100	71.6	51.2	0.72	84.3	3.72	19.2	6.7
70	7.5	1.6	3.7	1750	67.7	52.5	105.8	4.46	4.45	8.9	1850	62.9	43.6	0.69	76.4	3.97	15.8	7.7
				2150	70.1	54.5	100.2	4.58	4.48	9.2	2100	66.7	49.0	0.73	81.3	4.29	15.5	8.6
	11.5	3.7	8.5	1750	70.7	55.3	107.4	4.51	4.59	9.4	1850	63.8	44.2	0.69	76.7	3.79	16.8	7.4
				2150	73.2	57.4	101.5	4.64	4.62	9.7	2100	67.6	49.7	0.74	81.6	4.09	16.5	8.3
	15.0	6.4	14.8	1750	72.0	56.5	108.1	4.54	4.65	9.6	1850	64.5	44.4	0.69	77.2	3.71	17.4	7.0
				2150	74.6	58.7	102.1	4.67	4.68	9.9	2100	68.4	49.8	0.73	82.1	4.01	17.1	7.9
80	7.5	1.5	3.5	1750	73.3	57.5	108.8	4.62	4.65	9.8	1850	59.7	42.3	0.71	74.4	4.30	13.9	8.7
				2150	76.0	59.8	102.7	4.75	4.69	10.1	2100	63.3	47.5	0.75	79.1	4.64	13.6	9.8
	11.5	3.6	8.3	1750	76.6	60.6	110.5	4.68	4.80	10.3	1850	60.6	42.9	0.71	74.6	4.10	14.8	8.5
				2150	79.4	63.0	104.2	4.81	4.84	10.4	2100	64.2	48.2	0.75	79.3	4.42	14.5	9.5
	15.0	6.1	14.1	1750	78.0	61.9	111.3	4.71	4.85	10.5	1850	61.3	43.0	0.70	75.0	4.02	15.2	8.1
				2150	80.8	64.3	104.8	4.84	4.89	10.7	2100	65.0	48.3	0.74	79.8	4.34	15.0	9.1
90	7.5	1.5	3.5	1750	78.7	62.4	111.6	4.77	4.83	10.3	1850	56.4	40.9	0.73	72.4	4.68	12.1	9.8
				2150	81.5	64.8	105.1	4.90	4.87	10.7	2100	59.8	46.0	0.77	77.0	5.05	11.8	11.0
	11.5	3.4	7.9	1750	82.1	65.6	113.4	4.83	4.98	10.8	1850	57.2	41.5	0.73	72.4	4.46	12.8	9.4
				2150	85.1	68.1	106.6	4.97	5.02	11.2	2100	60.6	46.6	0.77	77.1	4.82	12.6	10.6
	15.0	5.9	13.6	1750	83.6	67.0	114.2	4.86	5.04	11.1	1850	57.8	41.6	0.72	72.7	4.37	13.2	9.1
				2150	86.7	69.6	107.3	5.00	5.08	11.5	2100	61.3	46.7	0.76	77.4	4.72	13.0	10.2
100	7.5	1.4	3.2	Operation Not Recommended							1850	52.8	39.4	0.75	70.3	5.14	10.3	10.9
											2100	55.9	44.3	0.79	74.8	5.55	10.1	12.2
	11.5	3.4	7.9								1850	53.5	40.0	0.75	70.2	4.90	10.9	10.6
											2100	56.7	44.9	0.79	74.8	5.29	10.7	11.9
	15.0	5.7	13.2								1850	54.1	40.1	0.74	70.5	4.80	11.3	10.2
											2100	57.4	45.0	0.78	75.1	5.19	11.1	11.4
110	7.5	1.4	3.2								1850	48.9	37.9	0.78	68.4	5.70	8.6	11.9
											2100	51.9	42.5	0.82	72.9	6.15	8.4	13.4
	11.5	3.3	7.6								1850	49.6	38.4	0.77	68.2	5.44	9.1	11.7
											2100	52.6	43.1	0.82	72.6	5.87	9.0	13.1
	15.0	5.6	12.9								1850	50.2	38.5	0.77	68.4	5.33	9.4	11.2
											2100	53.2	43.2	0.81	72.8	5.75	9.3	12.6

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6i: Model 072B Performance Data: 6.0 Ton, Part Load, 1750 CFM Cooling / 1800 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Airflow	HC	HE	LAT		COP	DH	Airflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	14.0	5.2	12.0	1475	37.8	25.9	93.7	3.48	3.18	5.0	Operation Not Recommended							
				1800	38.8	26.8	90.0	3.53	3.22	5.1								
30	8.0	1.6	3.7	1475	38.6	26.8	94.2	3.47	3.26	5.1								
				1800	39.6	27.6	90.4	3.52	3.30	5.2								
	10.0	2.6	6.0	1475	39.0	27.1	94.5	3.48	3.28	5.2								
				1800	40.1	28.1	90.6	3.53	3.33	5.3								
	14.0	5.0	11.6	1475	41.0	29.0	95.7	3.52	3.41	5.4								
				1800	42.2	30.0	91.7	3.58	3.45	5.6								
40	8.0	1.6	3.7	1475	44.8	32.6	98.1	3.56	3.69	6.0								
				1800	46.0	33.7	93.7	3.61	3.73	6.1								
	10.0	2.5	5.8	1475	45.3	33.1	98.4	3.57	3.72	6.1								
				1800	46.6	34.2	94.0	3.63	3.76	6.2								
	14.0	4.8	11.1	1475	47.6	35.2	99.9	3.62	3.85	6.4								
				1800	48.9	36.4	95.2	3.67	3.90	6.7								
50	8.0	1.5	3.5	147	51.0	38.7	102.0	3.59	4.16	6.7	1425	57.9	36.4	0.63	66.2	2.44	23.7	4.3
				1800	52.4	39.9	97.0	3.65	4.21	6.9	1750	58.5	41.5	0.71	67.5	2.64	22.2	4.9
	10.0	2.4	5.5	1475	51.6	39.2	102.4	3.62	4.18	6.8	1425	58.4	36.4	0.62	66.5	2.37	24.6	4.1
				180	53.0	40.4	97.3	3.68	4.22	7.0	1750	58.9	41.5	0.70	67.6	2.56	23.0	4.7
	14.0	4.7	10.9	1475	54.3	41.6	104.1	3.71	4.29	7.1	1425	58.5	36.4	0.62	66.3	2.29	25.5	3.9
				1800	55.7	42.8	98.7	3.77	4.33	7.3	1750	59.0	41.6	0.71	67.4	2.47	23.9	4.4
60	8.0	1.5	3.5	1475	57.2	44.4	105.9	3.74	4.48	7.6	1425	56.4	35.2	0.62	65.6	2.71	20.8	5.2
				1800	58.7	45.7	100.2	3.80	4.53	7.7	1750	56.9	40.2	0.71	66.9	2.93	19.4	5.9
	10.0	2.3	5.3	1475	57.9	45.1	106.3	3.75	4.52	7.8	1425	56.8	35.3	0.62	65.8	2.63	21.6	5.0
				1800	59.5	46.5	100.6	3.81	4.58	7.9	1750	57.3	40.2	0.70	67.0	2.85	20.1	5.7
	14.0	4.5	10.4	1475	60.8	47.8	108.2	3.80	4.69	8.1	1425	57.0	35.3	0.62	65.7	2.54	22.4	4.7
				1800	62.5	49.3	102.2	3.86	4.74	8.4	1750	57.5	40.2	0.70	66.9	2.75	20.9	5.3
70	8.0	1.4	3.2	1475	63.2	50.1	109.7	3.83	4.83	8.3	1425	53.6	34.3	0.64	63.8	2.98	18.0	6.1
				1800	64.9	51.7	103.4	3.88	4.90	8.5	1750	54.0	39.1	0.72	65.0	3.22	16.8	6.9
	10.0	2.3	5.3	1475	64.0	50.9	110.2	3.84	4.88	8.5	1425	54.0	34.3	0.64	63.9	2.90	18.6	5.8
				1800	65.8	52.5	103.8	3.90	4.94	8.7	1750	54.4	39.1	0.72	65.1	3.13	17.4	6.6
	14.0	4.4	10.2	1475	67.3	54.0	112.2	3.89	5.07	8.9	1425	54.1	34.3	0.63	63.7	2.80	19.3	5.4
				1800	69.1	55.6	105.5	3.95	5.13	9.1	1750	54.6	39.2	0.72	64.9	3.02	18.1	6.2
80	8.0	1.4	3.2	1475	69.1	55.8	113.4	3.91	5.18	9.2	1425	50.5	33.4	0.66	61.7	3.28	15.4	6.9
				1800	71.0	57.5	106.5	3.96	5.25	9.4	1750	51.0	38.1	0.75	63.1	3.54	14.4	7.9
	10.0	2.2	5.1	1475	70.0	56.6	113.9	3.92	5.23	9.4	1425	50.9	33.5	0.66	61.8	3.19	16.0	6.7
				1800	71.9	58.3	107.0	3.98	5.29	9.6	1750	51.4	38.2	0.74	63.1	3.44	14.9	7.6
	14.0	4.3	9.9	1475	73.5	60.0	116.1	3.97	5.42	9.8	1425	51.0	33.5	0.66	61.5	3.08	16.6	6.3
				1800	75.5	61.7	108.8	4.03	5.49	10.0	1750	51.5	38.2	0.74	62.8	3.32	15.5	7.2
90	8.0	1.4	3.2	1475	74.7	61.1	116.9	3.98	5.50	9.9	1425	48.4	32.5	0.67	60.8	3.63	13.3	7.8
				1800	76.8	63.0	109.5	4.04	5.57	10.2	1750	48.9	37.1	0.76	62.3	3.92	12.5	8.9
	10.0	2.1	4.9	1475	75.7	62.1	117.5	3.99	5.56	10.0	1425	48.8	32.5	0.67	60.8	3.52	13.9	7.4
				1800	77.7	63.8	110.0	4.06	5.61	10.3	1750	49.2	37.1	0.75	62.2	3.81	12.9	8.5
	14.0	4.2	9.7	1475	79.5	65.7	119.9	4.04	5.77	10.5	1425	48.9	32.6	0.67	60.5	3.40	14.4	7.1
				1800	81.7	67.7	112.0	4.10	5.84	10.8	1750	49.4	37.1	0.75	62.0	3.68	13.4	8.1
100	8.0	1.3	3.0	Operation Not Recommended							1425	48.4	31.3	0.65	62.3	4.06	11.9	8.6
											1750	48.8	35.7	0.73	63.7	4.38	11.1	9.8
	10.0	2.0	4.6								1425	48.7	31.4	0.64	62.1	3.94	12.4	8.3
											1750	49.2	35.8	0.73	63.7	4.25	11.6	9.5
	14.0	4.0	9.2								1425	48.9	31.4	0.64	61.9	3.80	12.9	7.9
											1750	49.3	35.8	0.73	63.3	4.11	12.0	9.0
110	8.0	1.2	2.8								1425	51.4	29.8	0.58	67.0	4.58	11.2	9.4
											1750	51.9	33.9	0.65	68.8	4.95	10.5	10.7
	10.0	1.9	4.4								1425	51.8	29.8	0.58	67.0	4.45	11.6	9.1
											1750	52.3	34.0	0.65	68.7	4.81	10.9	10.4
	14.0	3.7	8.5								1425	52.0	29.8	0.57	66.6	4.29	12.1	8.7
											1750	52.4	34.0	0.65	68.2	4.64	11.3	9.9

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6j: Model 072B Performance Data: 6.0 Ton, Full Load, 2100 CFM Cooling / 2150 CFM Heating

				Heating							Cooling							
EWT	Flow	WPD		Airflow	HC	HE	LAT		COP	DH	Airflow	TC	SC		HR		EER	DH
°F	GPM	PSI	FT	CFM	MBtuh	MBtuh	°F	kW	W/W	MBtuh	CFM	MBtuh	MBtuh	S/T	MBtuh	kW	Btuh/W	MBtuh
25	16.0	6.8	15.7	1750	52.7	37.4	97.9	4.49	3.44	6.9	Operation Not Recommended							
				2150	54.6	39.1	93.5	4.54	3.52	7.1								
30	9.0	2.1	4.9	1750	52.5	37.1	97.8	4.52	3.40	6.9								
				2150	54.3	38.7	93.4	4.57	3.48	7.1								
	14.0	5.0	11.6	1750	55.9	40.1	99.6	4.63	3.54	7.4								
				2150	58.0	42.0	95.0	4.68	3.63	7.7								
	16.0	6.6	15.2	1750	56.4	40.6	99.8	4.64	3.56	7.5								
				2150	58.5	42.5	95.2	4.70	3.65	7.8								
40	9.0	2.0	4.6	1750	59.4	43.1	101.4	4.77	3.65	8.0								
				2150	61.6	45.1	96.5	4.83	3.74	8.3								
	14.0	4.8	11.1	1750	63.4	46.7	103.5	4.89	3.80	8.6								
				2150	65.6	48.7	98.3	4.95	3.88	8.6								
	16.0	6.3	14.6	1750	63.9	47.1	103.8	4.91	3.81	8.7								
				2150	66.2	49.3	98.5	4.96	3.91	8.9								
50	9.0	1.9	4.4	1750	66.5	49.4	105.2	5.00	3.90	8.8	1700	70.1	46.1	0.66	82.5	3.63	19.3	5.4
				2150	68.8	51.5	99.6	5.06	3.98	9.1	2100	70.8	49.1	0.69	85.2	4.22	16.8	5.8
	14.0	4.7	10.9	1750	70.9	53.4	107.5	5.13	4.05	9.4	1700	72.6	46.7	0.64	84.4	3.46	21.0	5.2
				2150	73.4	55.7	101.6	5.19	4.14	9.7	2100	73.3	49.8	0.68	87.0	4.01	18.3	5.5
	16.0	6.1	14.1	1750	71.5	54.0	107.8	5.14	4.08	9.5	1700	73.7	47.0	0.64	85.4	3.43	21.5	5.0
				2150	74.1	56.4	101.9	5.20	4.18	9.8	2100	74.5	50.1	0.67	88.1	3.98	18.7	5.3
60	9.0	1.9	4.4	1750	73.7	55.9	109.0	5.23	4.13	10.0	1700	67.0	44.5	0.66	80.0	3.82	17.5	6.6
				2150	76.4	58.3	102.9	5.29	4.23	10.3	2100	67.7	47.4	0.70	82.8	4.43	15.3	7.0
	14.0	4.5	10.4	1750	78.6	60.3	111.6	5.37	4.29	10.6	1700	69.4	45.2	0.65	81.8	3.63	19.1	6.3
				2150	81.5	63.0	105.1	5.43	4.40	10.7	2100	70.1	48.1	0.69	84.5	4.21	16.7	6.7
	16.0	5.9	13.6	1750	79.3	60.9	112.0	5.38	4.32	10.7	1700	70.4	45.4	0.64	82.7	3.60	19.6	6.0
				2150	82.2	63.6	105.4	5.44	4.43	11.0	2100	71.2	48.4	0.68	85.5	4.18	17.0	6.4
70	9.0	1.8	4.2	1750	81.4	62.7	113.1	5.49	4.34	10.8	1700	64.1	43.2	0.67	78.1	4.09	15.7	7.6
				2150	84.3	65.4	106.3	5.55	4.45	11.2	2100	64.8	46.1	0.71	81.0	4.74	13.7	8.1
	14.0	4.4	10.2	1750	86.8	67.6	115.9	5.63	4.52	11.5	1700	66.3	43.8	0.66	79.6	3.89	17.0	7.3
				2150	89.9	70.4	108.7	5.70	4.62	11.9	2100	67.1	46.8	0.70	82.5	4.51	14.9	7.8
	16.0	5.8	13.4	1750	87.6	68.3	116.3	5.65	4.54	11.5	1700	67.4	44.1	0.65	80.6	3.86	17.5	7.0
				2150	90.7	71.2	109.1	5.71	4.65	11.9	2100	68.1	47.0	0.69	83.4	4.48	15.2	7.5
80	9.0	1.8	4.2	1750	89.6	69.8	117.4	5.81	4.52	12.1	1700	61.2	41.9	0.68	76.1	4.36	14.0	8.6
				2150	92.8	72.8	110.0	5.87	4.63	12.5	2100	61.8	44.7	0.72	79.1	5.06	12.2	9.2
	14.0	4.3	9.9	1750	95.5	75.2	120.5	5.96	4.69	12.9	1700	63.3	42.5	0.67	77.5	4.15	15.3	8.3
				2150	98.9	78.4	112.6	6.02	4.81	12.9	2100	64.0	45.4	0.71	80.5	4.82	13.3	8.9
	16.0	5.6	12.9	1750	96.3	75.9	121.0	5.97	4.73	13.0	1700	64.3	42.8	0.67	78.4	4.12	15.6	8.1
				2150	99.8	79.2	113.0	6.04	4.84	13.3	2100	65.0	45.6	0.70	81.3	4.78	13.6	8.6
90	9.0	1.7	3.9	1750	98.4	77.2	122.1	6.21	4.64	13.0	1700	58.1	40.5	0.70	74.6	4.82	12.1	9.7
				2150	101.9	80.5	113.9	6.28	4.75	13.5	2100	58.7	43.2	0.74	77.8	5.59	10.5	10.3
	14.0	4.2	9.7	1750	104.9	83.2	125.5	6.37	4.83	13.8	1700	60.1	41.1	0.68	75.7	4.58	13.1	9.3
				2150	108.7	86.7	116.8	6.44	4.95	14.3	2100	60.8	43.9	0.72	79.0	5.32	11.4	9.9
	16.0	5.4	12.5	1750	105.9	84.1	126.0	6.38	4.86	14.0	1700	61.1	41.4	0.68	76.6	4.55	13.4	9.0
				2150	109.7	87.7	117.2	6.46	4.98	14.5	2100	61.7	44.1	0.71	79.7	5.28	11.7	9.6
100	9.0	1.6	3.7	Operation Not Recommended							1700	54.4	39.0	0.72	72.1	5.18	10.5	10.7
											2100	55.0	41.6	0.76	75.5	6.01	9.2	11.4
	14.0	4.0	9.2								1700	56.3	39.6	0.70	73.1	4.93	11.4	10.3
											2100	56.9	42.2	0.74	76.4	5.72	9.9	11.0
	16.0	5.2	12.0								1700	57.2	39.8	0.70	73.9	4.89	11.7	10.0
											2100	57.8	42.4	0.73	77.2	5.68	10.2	10.6
110	9.0	1.5	3.5								1700	50.0	37.1	0.74	69.5	5.72	8.7	11.6
											2100	50.5	39.5	0.78	73.2	6.64	7.6	12.4
	14.0	3.7	8.5								1700	51.8	37.6	0.73	70.4	5.45	9.5	11.3
											2100	52.3	40.1	0.77	73.9	6.32	8.3	12.1
	16.0	4.9	11.3								1700	52.6	37.8	0.72	71.1	5.41	9.7	10.9
											2100	53.1	40.3	0.76	74.5	6.27	8.5	11.6

Heating data based on 70F EAT; Cooling data based on 80/67F EAT. See Correction Factors on page 18 for different conditions.

Section 6k: Performance Data Correction Factors

Heating Correction Factors - Full Load

EAT °F	HC	HE	kW
50	1.0450	1.1136	0.8208
55	1.0347	1.0892	0.8567
60	1.0260	1.0640	0.9019
65	1.0089	1.0270	0.9497
70	1.0000	1.0000	1.0000
75	0.9924	0.9741	1.0527
80	0.9870	0.9653	1.0522

Heating Correction Factors - Part Load

EAT °F	HC	HE	kW
50	1.0480	1.1240	0.7839
55	1.0355	1.0943	0.8305
60	1.0246	1.0650	0.8837
65	1.0126	1.0330	0.9411
70	1.0000	1.0000	1.0000
75	0.9866	0.9661	1.0579
80	0.9613	0.9325	1.0513

Cooling Correction Factors

EAT (WB) °F	TC	HR	kW
55	0.8215	0.8293	0.8635
60	0.8955	0.9001	0.9205
65	0.9701	0.9715	0.9774
67	1.0000	1.0000	1.0000
70	1.0446	1.0425	1.0335
75	1.1179	1.1124	1.0878

Sensible Cooling Correction Factors

EAT (WB) °F	EAT (DB) °F				
	70	75	80	85	90
55	1.201	1.289			
60	0.943	1.067	1.192		
63	0.852	0.995	1.138		
65	0.797	0.952	1.106	1.261	
67	0.624	0.812	1.000	1.188	1.343
70		0.697	0.820	0.944	1.067
75			0.637	0.817	0.983

Section 7: Installation Introduction

INTRODUCTION:
This geothermal heat pump provides heating and cooling as well as optional domestic water heating capability. Engineering and quality control is built into every geothermal unit. Good performance depends on proper application and correct installation.

Notices, Cautions, Warnings, & Dangers

"NOTICE" Notification of installation, operation or maintenance information which is important, but which is NOT hazard-related.

"CAUTION" Indicates a potentially hazardous situation or an unsafe practice which, if not avoided, COULD result in minor or moderate injury or product or property damage.

"WARNING" Indicates potentially hazardous situation which, if not avoided, COULD result in death or serious injury.

"DANGER" Indicates an immediate hazardous situation which, if not avoided, WILL result in death or serious injury.

Inspection:
Upon receipt of any geothermal equipment, carefully check the shipment against the packing slip and the freight company bill of lading. Verify that all units and packages have been received. Inspect the packaging of each package and each unit for damages. Insure that the carrier makes proper notation of all damages or shortage on all bill of lading papers. Concealed damage should be reported to the freight company within 15 days. If not filed within 15 days the freight company can deny all claims.

Note: Notify Roth's shipping department of all damages within 15 days. It is the responsibility of the purchaser to file all necessary claims with the freight company.

Unit Protection:
Protect units from damage and contamination due to plastering (spraying), painting and all other foreign materials that may be used at the job site. Keep all units covered on the job site with either the original packaging or equivalent protective covering. Cap or recap unit connections and all piping until unit is installed. Precautions must be taken to avoid physical damage and contamination which may prevent proper start-up and may result in costly equipment repair.

⚠ CAUTION ⚠

DO NOT OPERATE THE GEOTHERMAL HEAT PUMP UNIT DURING BUILDING CONSTRUCTION PHASE.

Storage:
All geothermal units should be stored inside in the original packaging in a clean, dry location. Units should be stored in an upright position at all times. Units should not be stacked unless specially noted on the packaging.

Pre-Installation:
Special care should be taken in locating the geothermal unit. Installation location chosen should include adequate service clearance around the unit. All vertical units should be placed on a formed plastic air pad, or a high density, closed cell polystyrene pad slightly larger than the base of the unit. Flex connectors should also be installed in between the ductwork and the unit. All units should be located in an indoor area where the ambient temperature will remain above 55°F and should be located in a way that piping and ductwork or other permanently installed fixtures do not have to be removed for servicing and filter replacement.

Pre-Installation Steps:

1. Compare the electrical data on the unit nameplate with packing slip and ordering information to verify that the correct unit has been shipped.
2. Remove any packaging used to support or hold the blower during shipping.
3. Inspect all electrical connections and wires. Connections must be clean and tight at the terminals, and wires should not touch any sharp edges or copper pipe.

4. Verify that all refrigerant tubing is free of dents and kinks. Refrigerant tubing should not be touching other unit components.
5. Before unit start-up, read all manuals and become familiar with unit components and operation. Thoroughly check the unit before operating.

⚠ CAUTION ⚠

ALL GEOTHERMAL EQUIPMENT IS DESIGNED FOR INDOOR INSTALLATION ONLY. DO NOT INSTALL OR STORE UNIT IN A CORROSIVE ENVIRONMENT OR IN A LOCATION WHERE TEMPERATURE AND HUMIDITY ARE SUBJECT TO EXTREMES. EQUIPMENT IS NOT CERTIFIED FOR OUTDOOR APPLICATIONS. SUCH INSTALLATION WILL VOID ALL WARRANTIES.

⚠ WARNING ⚠

FAILURE TO FOLLOW THIS CAUTION MAY RESULT IN PERSONAL INJURY. USE CARE AND WEAR APPROPRIATE PROTECTIVE CLOTHING, SAFETY GLASSES AND PROTECTIVE GLOVES WHEN SERVICING UNIT AND HANDLING PARTS.

⚠ CAUTION ⚠

BEFORE DRILLING OR DRIVING ANY SCREWS INTO CABINET, CHECK TO BE SURE THE SCREW WILL NOT HIT ANY INTERNAL PARTS OR REFRIGERANT LINES.

Components:

Master Contactor: Energizes Compressor and optional Hydronic Pump and/or Desuperheater package.

Logic Board: Logic Board operates the compressor and protects unit by locking out when safety switches are engaged. It also provides fault indicator(s).

Terminal Strip: Provides connection to the thermostat or other accessories to the low voltage circuit.

Transformer: Converts incoming (source) voltage to 24V AC.

Low Voltage Breaker: Attached directly to transformer, protects the transformer and low voltage circuit.

Reversing Valve: Controls the cycle of the refrigerant system (heating or cooling). Energized in cooling mode.

High Pressure Switch: Protects the refrigerant system from high refrigerant pressure, by locking unit out if pressure exceeds setting.

Low Pressure Switch: Protects the refrigerant system from low suction pressure, if suction pressure falls below setting.

Flow Switch (Freeze Protection Device): Protects the water heat exchanger from freezing, by shutting down compressor if water flow decreases.

Electric Heater: Provides auxiliary heat during cold temperatures and provides electric backup if unit malfunctions.

Blower Motor (ECM): ECM (Electrically Communicated Motor) for variable fan speeds.

Compressor (Copeland Scroll): Pumps refrigerant through the heat exchangers and pressurizes the refrigerant, which increases the temperature of the refrigerant.

Section 8: Installation Considerations

Consumer Instructions: Dealer should instruct the consumer in proper operation, maintenance, filter replacements, thermostat and indicator lights. Also provide the consumer with the manufacturer's Owner's Manual for the equipment being installed.

Roth D-I-Y Policy: Roth's geothermal heat pumps and system installations may include electrical, refrigerant and/or water connections. Federal, state and local codes and regulations apply to various aspects of the installation. Improperly installed equipment can lead to equipment failure and health/ safety concerns. For these reasons, only qualified technicians should install a Roth built geothermal system.

Because of the importance of proper installation, Roth does not sell equipment direct to homeowners. Internet websites and HVAC outlets may allow for purchases directly by homeowners and do-it-yourselfers, but Roth offers no warranty on equipment that is purchased via the internet or installed by persons without proper training.

Roth has set forth this policy to ensure installations of Roth geothermal systems are done safely and properly. The use of well-trained, qualified technicians helps ensure that your system provides many years of comfort and savings.

Equipment Installation: Special care should be taken in locating the unit. All vertical units should be placed on a vibration absorbing pad (air pad) slightly larger than the base of the unit. Downflow units should be placed on a non-combustible base. Flex connectors should also be installed in between the ductwork and the unit. All units should be located in an indoor area were the ambient temperature will remain above 55°F and should be located in a way that piping and ductwork or other permanently installed fixtures do not have to be removed for servicing and filter replacement.

Electrical: All wiring, line and low voltage, should comply with the manufacturer's recommendations, The National Electrical Code, and all local codes and ordinances.

Thermostat: Thermostats should be installed approximately 54 inches off the floor on an inside wall in the return air pattern and where they are not in direct sunlight at anytime.

Loop Pumping Modules: Must be wired to the heat pump's electric control box. A special entrance knockout is provided below the thermostat entrance knockout. A pump module connection block, connected to the master contactor, and circuit breaker is provided to connect the Pump Module wiring.

Desuperheater Package: Water heating is standard on all residential units (units may be ordered without). It uses excess heat, during both heating and cooling cycles, to provide hot water for domestic needs. A desuperheater exchanger (coil) located between the compressor and the reversing valve, extracts superheated vapor to heat domestic water; while satisfying its heating and cooling needs. The water circulation pump comes pre-mounted in all residential units, but must be electrically connected to the master contactor. Leaving it unconnected ensures that the pump is not run without a water supply. The Desuperheater package can make up to 60% (depending on heat pump usage) of most domestic water needs, but a water heater is still recommended.

Desuperheater Piping: All copper tubes & fittings should be 5/8" O.D (1/2" nom) minimum with a maximum of 50ft separation. Piping should be insulated with 3/8" wall closed cell insulation.

Note: Copper is the only approved material for desuperheater piping.

UV Light Usage: The use of a UV light in the unit return air plenum should be such that the light does not have a direct line of sight to the air coil of the unit. UV lights will cause the e-coat on the air coil to deteriorate. It would be better to place the UV light in the supply air plenum, or ductwork. This also helps keep the light cleaner. Additionally, if a humidifier is installed and in line of the sight of the UV light, consult the humidifier install manual for indication of whether the light will deteriorate any parts of the humidifier (like the pad).

Section 9a: Unit Placement

UNIT PLACEMENT:
When installing a geothermal heating and cooling unit, there are several items the installer should consider before placing the equipment.

1. ***Service Access.*** Is there enough space for service access? A general rule of thumb is at least 2 feet in the front and 2 feet on at least one side.
2. ***Unit Air Pad.*** All vertical geothermal heating and cooling equipment should be placed on either a formed plastic air pad, or a high density, closed cell polystyrene pad. Downflow units should be placed on a non-combustible base. This helps eliminate vibration noise that could be transmitted through the floor.
3. The installer has verified that all applicable wiring, ductwork, piping, and accessories are correct and on the job site.

PRE-INSTALLATION:
Before you fully install the geothermal equipment, it is recommended you go through this quick checklist before placing the equipment.

- ☐ Fully inspect the unit after unpacking.
- ☐ Open both the air handler section and compressor section and removed any packaging material or documentation included in the unit.
- ☐ Remove all packaging materials and brackets from the rear of the blower.
- ☐ Locate the Unit Start-Up form from this manual and have it available as the unit installation proceeds.
- ☐ Clean the air coil with soap and water solution to remove any oil or dirt.

⚠ WARNING ⚠

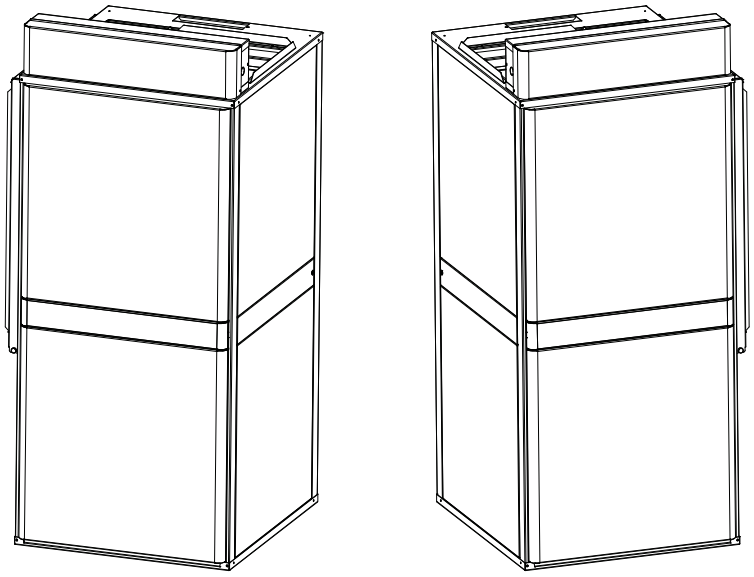
DOWNFLOW UNITS REQUIRE THAT THE FLOOR OPENING (BETWEEN THE UNIT AND THE SUPPLY DUCT PLENUM) BE SLEEVED THROUGH THE FLOOR WITH METAL DUCT. THIS IS ESPECIALLY IMPORTANT IF THE UNIT IS SITTING ON A PAD.

⚠ NOTICE ⚠

THE BLOWER SUPPORT BRACKET, LOCATED ON THE BACK OF THE BLOWER FOR SHIPPING PURPOSES, MUST BE REMOVED BEFORE OPERATION. FAILURE TO REMOVE THE BRACKET COULD RESULT IN POTENTIALLY NOISY OPERATION AND EQUIPMENT DAMAGE.

Section 9b: Unit Conversion

Figure 1: Unit Conversion



UNIT CONVERSION:
Units are shipped in the left hand return air, upflow configuration. The control box is shipped inside the unit. The control box plugs into the electrical connection plate on the top of the unit and mounts with two screws to the top of the unit.

To convert the unit to right hand return air:

1. Remove the front panels and rear panels.
2. Rotate the unit to the correct position.
3. Move the unit controls connection plate from its current position (on the top of the unit) to the opposite side of the top of the unit. Use the block off plate from that side to cover the other side.
4. Mount the control box on what is now the top front of the unit. Plugs are available now to facilitate this.
5. Replace the front and rear panels onto the unit.

The source, hot water generator, and condensate fittings are on the air coil side of the unit, under the air coil itself. These connections are easier to facilitate if done prior to the fitting of the return air drop.

To convert the unit to downflow supply air:

1. Remove the screws holding the blower and heater housing and drop the assembly down.
2. Remove the block off plate from the area under the blower housing on the bottom blower section panel.
3. Place the block off plate over the opening where the blower housing was.
4. Install the downflow duct kit (instruction included with kit, which is ordered and shipped separately) in the compressor section of the unit.
5. Install the heater and blower housing assembly onto the downflow opening in the blower section securing it with the screws removed in step 1.

Figure 2: Blower Housing Connections

Section 9c: Ductwork Installation

DUCT WORK:
All new ductwork shall be designed as outlined in Sheet Metal and Air Conditioning Contractors National Association (SMACNA) or Air Conditioning Contractors of America (ACCA) or American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE) handbooks.

All supply/return plenums should be isolated from the unit by a flexible connector (canvas) or equivalent to prevent transfer of vibration noise to the ductwork. The flex connector should be designed so as not to restrict airflow. Turning vanes should be used on any transition with airflow over 500 CFM. If the unit is installed in a unconditioned space, the metal ductwork should be insulated on the inside with fiberglass insulation or similar insulation to prevent heat loss/gain and to absorb air noise. If the unit is being installed with existing ductwork, the ductwork must be designed to handle the air volume required by the unit being installed. When running a cooling or heating load on a building, size ductwork accordingly to the building design load and heat pump CFM.

Industry Standard: When sizing ductwork use 400 CFM per Ton.

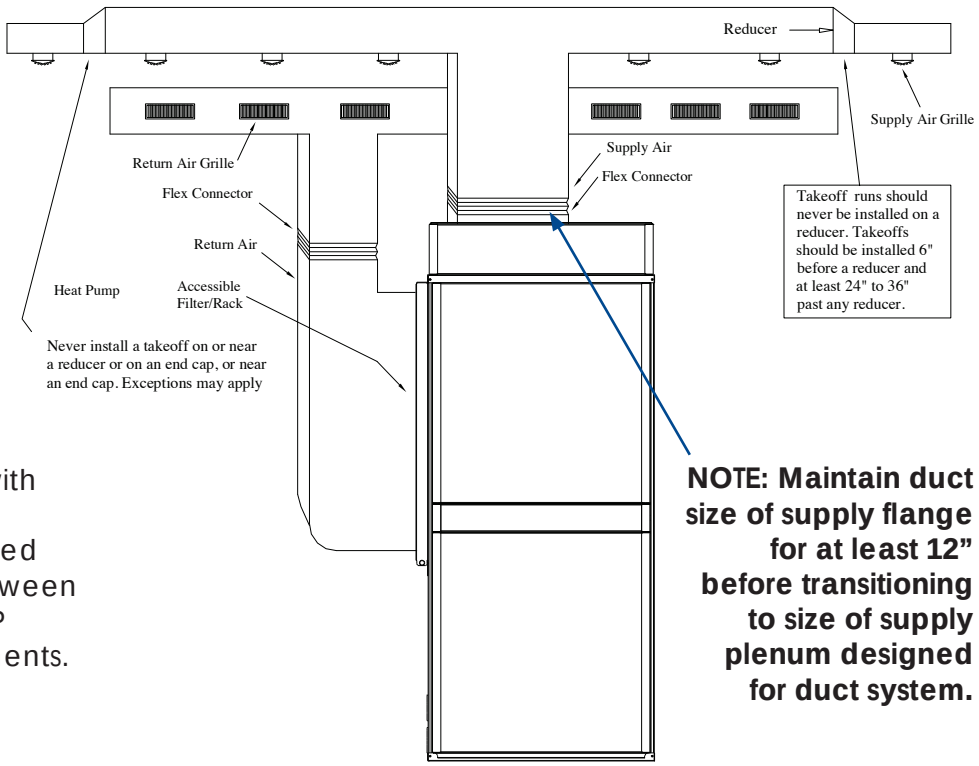
As a general rule, maximum recommended face velocity for a supply outlet used in a residential application is 750 FPM. Maximum recommended return grille velocity is 600 FPM. Systems with higher velocity, are likely to have noise problems.

In buildings where ceilings are 8 feet or more, at least 50 percent of the return air should be taken back to the heat pump from the ceiling or high sidewall location and not more than 50 percent from the floor or low sidewall location.

Table 1: Maximum Air Velocities

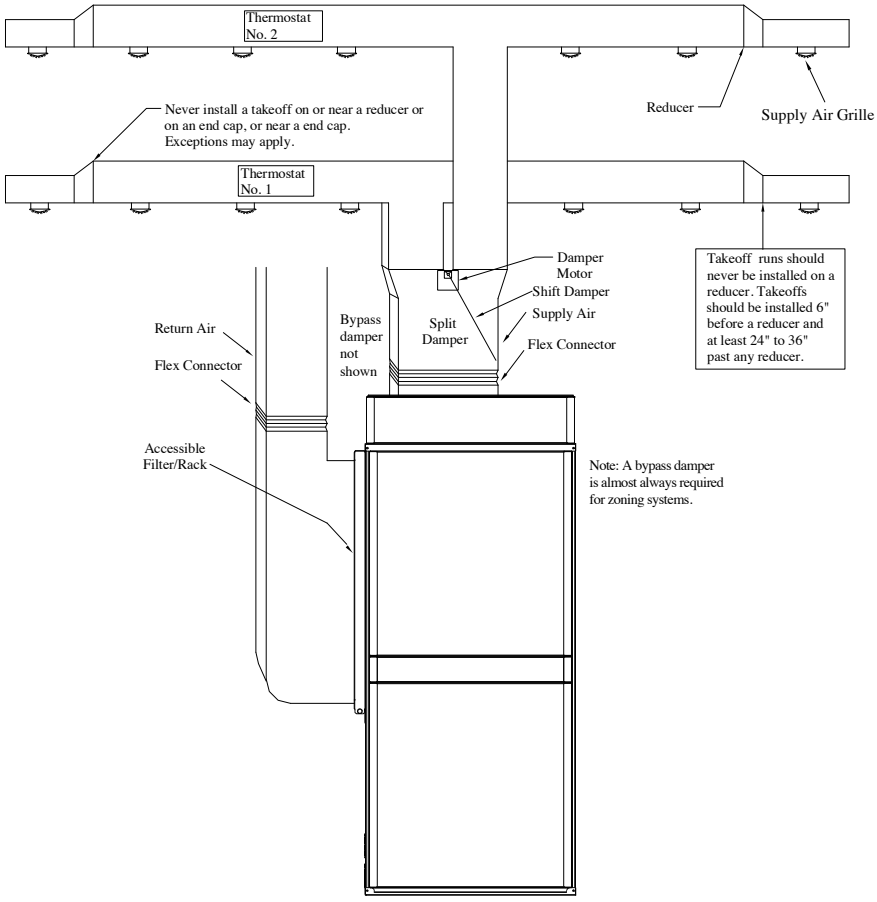
Location	Supply	Return
Main Ducts	900 FPM	600 FPM
Branch Ducts	700 FPM	600 FPM
Grills, Registers, Diffusers	750 FPM	600 FPM

Figure 3: Standard Ductwork Connection Setup


Reducer
Supply Air Grille
Return Air Grille
Supply Air
Flex Connector
Flex Connector
Return Air
Heat Pump
Accessible Filter/Rack
Takeoff runs should never be installed on a reducer. Takeoffs should be installed 6" before a reducer and at least 24" to 36" past any reducer.
Never install a takeoff on or near a reducer or on an end cap, or near an end cap. Exceptions may apply
NOTE: Maintain duct size of supply flange for at least 12" before transitioning to size of supply plenum designed for duct system.

The geothermal unit comes with an ECM Motor. For maximum performance, the blower speed should be set to maintain between 350 and 450 CFM/ton. Use DIP switch for ECM motor adjustments.

Figure 4: Ductwork with Split Damper Connection Setup


Thermostat No. 2
Never install a takeoff on or near a reducer or on an end cap, or near a end cap. Exceptions may apply.
Reducer
Supply Air Grille
Thermostat No. 1
Damper Motor
Shift Damper
Supply Air
Flex Connector
Takeoff runs should never be installed on a reducer. Takeoffs should be installed 6" before a reducer and at least 24" to 36" past any reducer.
Return Air
Flex Connector
Bypass damper not shown
Split Damper
Accessible Filter/Rack
Note: A bypass damper is almost always required for zoning systems.

Section 10: Unit Piping Installation

Open Loop Piping

Placement of the components for an open loop system are important when considering water quality and long term maintenance. The water solenoid valve should always be placed on the outlet of the heat pump, which will keep the heat exchanger under pressure when the unit is not operating. If the heat exchanger is under pressure, minerals will stay in suspension. Water solenoid valves are also designed to close against the pressure, not with the pressure. Otherwise, they tend to be noisy when closing.

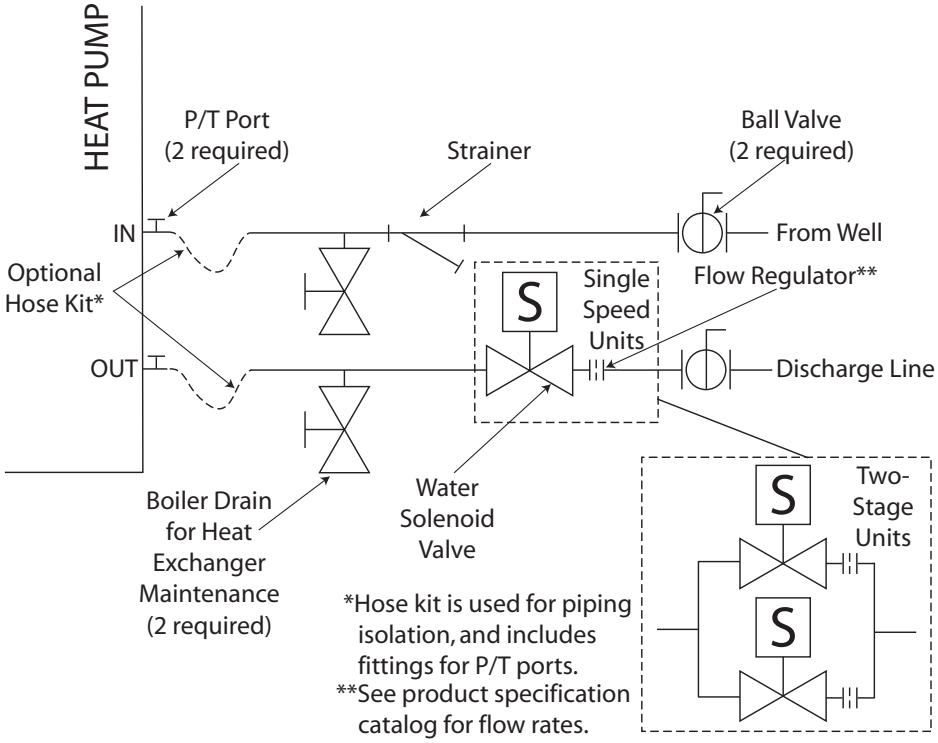
A flow regulator should be placed after the water solenoid valve. Always check the product specification catalog for proper flow rate. A calculation must be made to determine the flow rate, so that the leaving water temperature does not have the possibility of freezing.

Other necessary components include a strainer, boiler drains for heat exchanger flushing, P/T ports and ball valves. Ball valves allow the water to be shut off for service, and also help when velocity noise is noticeable through the flow regulator. Spreading some of the pressure drop across the ball valves will lessen the velocity noise. Always double check flow rate at the P/T ports to make sure the ball valve adjustments have not lowered water flow too much, and essentially taken the flow regulator out of the equation. It's a good idea to remove the ball valve handles once the system is completed to avoid nuisance service calls.

Hose kits are optional, but make for an easier installation, since the P/T ports and connections are included. The hose also helps to isolate the heat pump from the piping system.

Since the heat pump can operate at lower waterflow on first stage, two stage units typically include two water solenoid valves to save water. The flow regulators should be sized so that when one valve is open the unit operates at first stage flow rate, and when both valves are open, the unit operates at full load flow rate. For example, a 4 ton unit needs approximately 4 GPM on first stage, and approximately 7 GPM at full load. The flow regulator after the first valve should be 4 GPM, and the flow regulator after the second valve should be 3 GPM. When both valves are open, the unit will operate at 7 GPM.

Figure 5: Open Loop Piping Example



Note: All RXT units are two-stage units.

Not recommended for 3 ton and smaller. Use single solenoid and flow regulator.

Section 10: Unit Piping Installation

Water Quality

The quality of the water used in geothermal systems is very important. In closed loop systems the dilution water (water mixed with antifreeze) must be of high quality to ensure adequate corrosion protection. Water of poor quality contains ions that make the fluid "hard" and corrosive. Calcium and magnesium hardness ions build up as scale on the walls of the system and reduce heat transfer. These ions may also react with the corrosion inhibitors in glycol based heat transfer fluids, causing them to precipitate out of solution and rendering the inhibitors ineffective in protecting against corrosion. In addition, high concentrations of corrosive ions, such as chloride and sulfate, will eat through any protective layer that the corrosion inhibitors form on the walls of the system.

Ideally, de-ionized water should be used for dilution with antifreeze solutions since de-ionizing removes both corrosive and hardness ions. Distilled water and zeolite softened water are also acceptable. Softened water, although free of hardness ions, may actually have increased concentrations of corrosive ions and, therefore, its quality must be monitored. It is recommended that dilution water contain less than 100 PPM calcium carbonate or less than 25 PPM calcium plus magnesium ions; and less than 25 PPM chloride or sulfate ions.

In an open loop system the water quality is of no less importance. Due to the inherent variation of the supply water, it should be tested prior to making the decision to use an open loop system. Scaling of the heat exchanger and corrosion of the internal parts are two of the potential problems. The Department of Natural Resources or your local municipality can direct you to the proper testing agency. Please see Table 2 for guidelines.

Table 2: Water Quality

Potential Problem	Chemical(s) or Condition	Range for Copper Heat Exchangers	Range for Cupro-Nickel Heat Exchangers
Scaling	Calcium & Magnesium Cabonate	Less than 350 ppm	Less than 350 ppm
Corrosion	pH Range	7 - 9	5 - 9
	Total Disolved Solids	Less than 1000 ppm	Less than 1500 ppm
	Ammonia, Ammonium Hydroxide	Less than 0.5 ppm	Less than 0.5 ppm
	Ammonium Chloride, Ammonium Nitrate	Less than 0.5 ppm	Less than 0.5 ppm
	Calcium Chloride / Sodium Chloride	Less than 125 ppm	Less than 125 ppm - Note 4
	Chlorine	Less than 0.5 ppm	Less than 0.5 ppm
	Hydrogen Sulfide	None Allowed	None Allowed
Biological Growth	Iron Bacteria	None Allowed	None Allowed
	Iron Oxide	Less than 1 ppm	Less than 1 ppm
Erosion	Suspended Solids	Less than 10 ppm	Less than 10 ppm
	Water Velocity	Less than 8 ft/s	Less than 12 ft/s

Notes:
1. Harness in ppm is equivalent to hardness in mg/l.
2. Grains/gallon = ppm divided by 17.1.
3. Copper and cupro-nickel heat exchangers are not recommended for pool applications for water outside the range of the table. Secondary heat exchangers are required for applications not meeting the requirements shown above.
4. Saltwater applications (approx. 25,000 ppm) require secondary heat exchangers due to copper piping between the heat exchanger and the unit fittings.

Section 10: Unit Piping Installation

Interior Piping

All interior piping must be sized for proper flow rates and pressure loss. Insulation should be used on all inside piping when minimum loop temperatures are expected to be less than 50°F. Use the table below for insulation sizes with different pipe sizes. All pipe insulation should be a closed cell and have a minimum wall thickness of 3/8". All piping insulation should be glued and sealed to prevent condensation and dripping. Interior piping may consist of the following materials: HDPE, copper, brass, or rubber hose (hose kit only). **PVC is not allowed on pressurized systems.**

Typical Pressurized Flow Center Installation

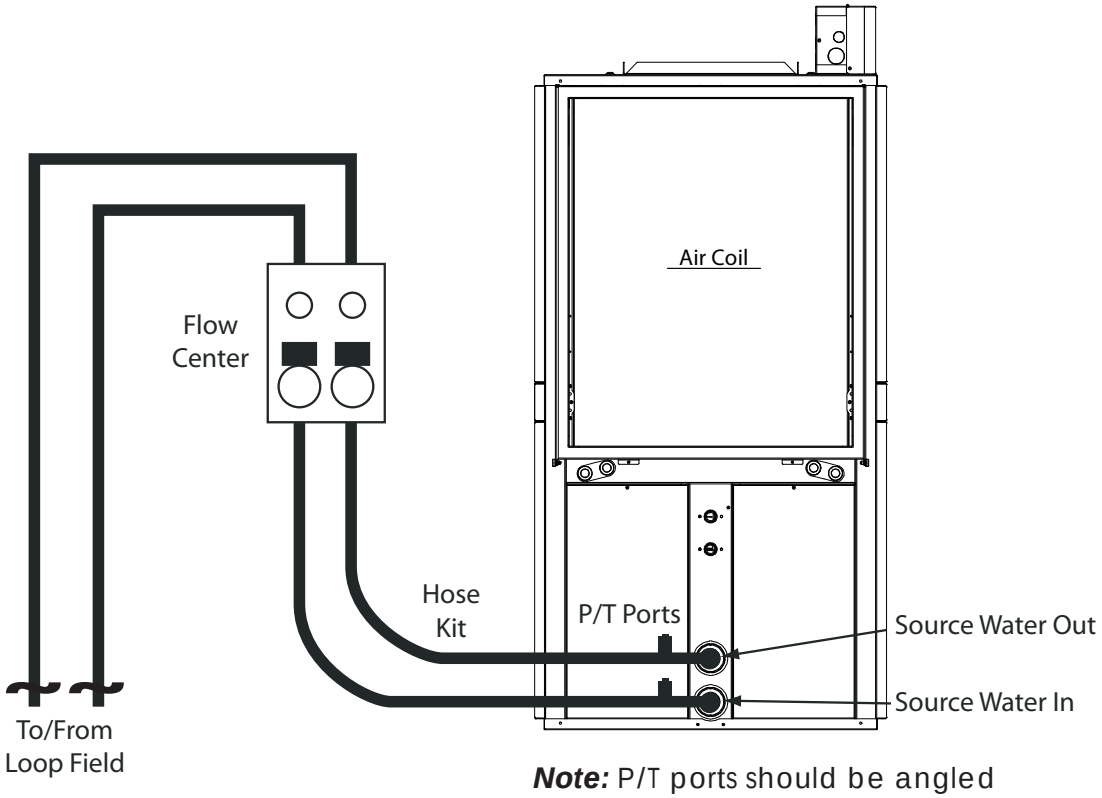
The flow centers are insulated and contain all flushing and circulation connections for residential and light commercial earth loops that require a flow rate of no more than 20 gpm. 1-1/4" fusion x 1" double o-ring fittings (AGA6PES) are furnished with the double o-ring flow centers for HDPE loop constructions. Various fittings are available for the double o-ring flow centers for different connections. See figure 6 for connection options. A typical installation will require the use of a hose kit. Matching hose kits come with double o-ring adapters to transition to 1" hose connection.

Table 3: Pipe Insulation

Piping Material	Insulation Description
1" IPS Hose	1-3/8" ID - 3/8" Wall
1" IPS PE	1-1/4" ID - 3/8" Wall
1-1/4" IPS PE	1-5/8" ID - 3/8" Wall
2" IPS PD	2-1/8" ID - 3/8" Wall

Note: Threaded flow centers all have 1" FPT connections. Matching hose kits come with the AGBA55 adapter needed to transition from 1" FPT to 1" hose.

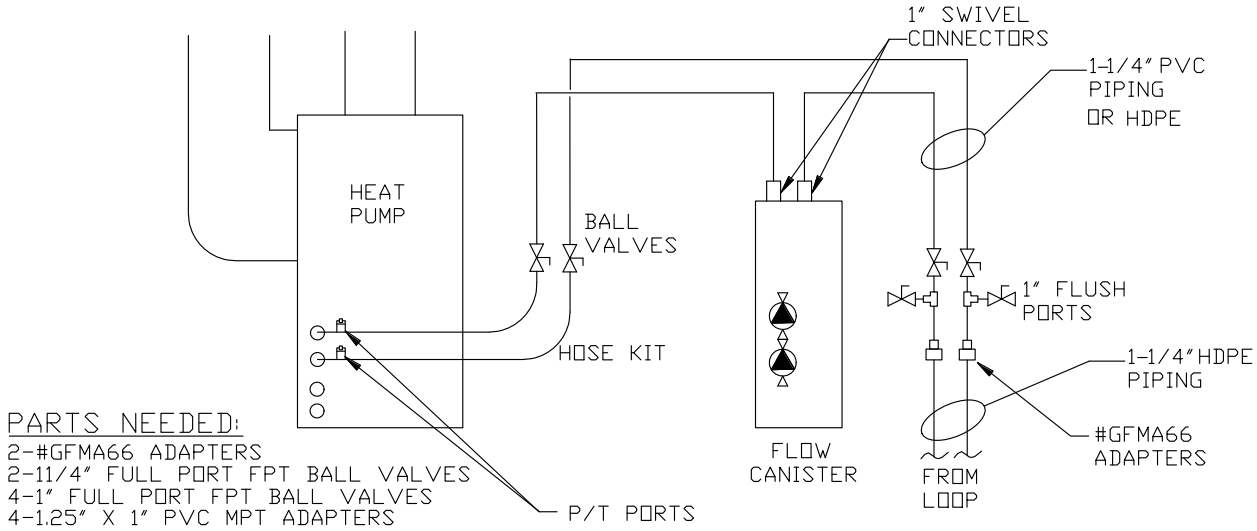
Figure 6: Typical Single Unit Piping Connection (Pressurized Flow Center)



Note: P/T ports should be angled away from the unit for ease of gauge reading.

Typical Non-Pressurized Flow Center Installation
Standing column flow centers are designed to operate with no static pressure on the earth loop. The design is such that the column of water in the flow center is enough pressure to prime the pumps for proper system operation and pump reliability. The flow center does have a cap/seal, so it is still a closed system, where the fluid will not evaporate. If the earth loop header is external, the loop system will still need to be flushed with a purge cart. The non-pressurized flow center needs to be isolated from the flush cart during flushing because the flow center is not designed to handle pressure. Since this is a non-pressurized system, the interior piping can incorporate all the above-mentioned pipe material options (see interior piping), including PVC. The flow center can be mounted to the wall with the included bracket or mounted on the floor as long as it is properly supported.

Figure 7: Typical Single Unit Piping Connection (Non-Pressurized Flow Center)



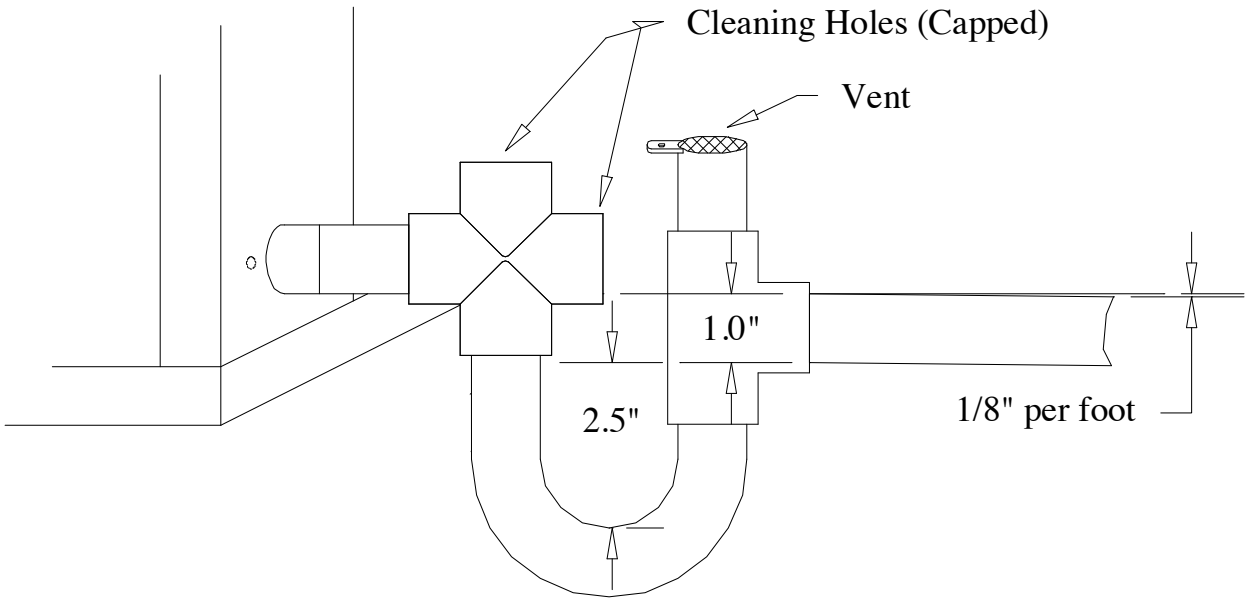
Section 10: Unit Piping Installation

Condensation Drain Connection
Connect the EZ-Trap to the condensate drain on the equipment drain connection. The condensation line must be trapped a minimum of 1.0" as shown on diagram. The condensation line should be pitched away from the unit a minimum of 1/8" per foot. The top of trap must be below the drain connection. For more information on installing EZ-Trap, see installation sheet that comes with the EZ-Trap Kit. Always install the air vent after the trap.

Note: Connect the drain through the trap to the condensation drain system in conformance to local plumbing codes.

Part Number	Description
ACDT1A	EZ-Trap ¾" Kit
ACDT2A	EZ-Trap 1" Kit

Figure 8: Condensation Drain Connection



Section 11: Antifreeze

Antifreeze Overview

In areas where minimum entering loop temperatures drop below 40°F, or where piping will be routed through areas subject to freezing, antifreeze is required. Alcohols and glycols are commonly used as antifreeze. However, local and state/provincial codes supersede any instructions in this document. The system needs antifreeze to protect the coaxial heat exchanger from freezing and rupturing. Freeze protection should be maintained to 15°F below the lowest expected entering source loop temperature. For example, if 30°F is the minimum expected entering source loop temperature, the leaving source loop temperature could be 22 to 25°F. Freeze protection should be set at 15°F (30-15 = 15°F). To determine antifreeze requirements, calculate how much volume the system holds. Then, calculate how much antifreeze will be needed by determining the percentage of antifreeze required for proper freeze protection. See Tables 4 and 5 for volumes and percentages. The freeze protection should be checked during installation using the proper hydrometer to measure the specific gravity and freeze protection level of the solution.

Antifreeze Characteristics

Selection of the antifreeze solution for closed loop systems require the consideration of many important factors, which have long-term implications on the performance and life of the equipment. Each area of concern leads to a different "best choice" of antifreeze. *There is no "perfect" antifreeze.* Some of the factors to consider are as follows (Brine = antifreeze solution including water):

Safety: The toxicity and flammability of the brine (especially in a pure form).

Cost: Prices vary widely.

Thermal Performance: The heat transfer and viscosity effect of the brine.

Corrosiveness: The brine must be compatible with the system materials.

Stability: Will the brine require periodic change out or maintenance?

Convenience: Is the antifreeze available and easy to transport and install?

Codes: Will the brine meet local and state/provincial codes?

The following are some general observations about the types of brines presently being used:

Methanol: Wood grain alcohol that is considered toxic in pure form. It has good heat transfer, low viscosity, is non-corrosive, and is mid to low price. The biggest down side is that it is flammable in concentrations greater than 25%.

Ethanol: Grain alcohol, which by the ATF (Alcohol, Tobacco, Firearms) department of the U.S. government, is required to be denatured and rendered unfit to drink. It has good heat transfer, mid to high price, is non-corrosive, non-toxic even in its pure form, and has medium viscosity. It also is flammable with concentrations greater than 25%. Note that the brand of ethanol is very important. Make sure it has been formulated for the geothermal industry. Some of the denaturants are not compatible with HDPE pipe (for example, solutions denatured with gasoline).

Propylene Glycol: Non-toxic, non-corrosive, mid to high price, poor heat transfer, high viscosity when cold, and can introduce micro air bubbles when adding to the system. It has also been known to form a "slime-type" coating inside the pipe. Food grade glycol is recommended because some of the other types have certain inhibitors that react poorly with geothermal systems. A 25% brine solution is a minimum required by glycol manufacturers, so that bacteria does not start to form.

Ethylene Glycol: Considered toxic and is not recommended for use in earth loop applications.

GS4 (POTASSIUM ACETATE): Considered highly corrosive (especially if air is present in the system) and has a very low surface tension, which causes leaks through most mechanical fittings. This brine is not recommended for use in earth loop applications.

Section 11: Antifreeze

Notes:

1. Consult with your representative or distributor if you have any questions regarding antifreeze selection or use.
2. All antifreeze suppliers and manufacturers recommend the use of either de-ionized or distilled water with their products.

Antifreeze Charging

Calculate the total amount of pipe in the system and use Table 4 to calculate the amount of volume for each specific section of the system. Add the entire volume together, and multiply that volume by the proper antifreeze percentage needed (Table 5) for the freeze protection required in your area. Then, double check calculations during installation with the proper hydrometer and specific gravity chart (Figure 9) to determine if the correct amount of antifreeze was added.

⚠ CAUTION ⚠

USE EXTREME CARE WHEN OPENING, POURING, AND MIXING FLAMMABLE ANTIFREEZE SOLUTIONS. REMOTE FLAMES OR ELECTRICAL SPARKS CAN IGNITE UNDILUTED ANTIFREEZES AND VAPORS. USE ONLY IN A WELL VENTILATED AREA. DO NOT SMOKE WHEN HANDLING FLAMMABLE SOLUTIONS. FAILURE TO OBSERVE SAFETY PRECAUTIONS MAY RESULT IN FIRE, INJURY, OR DEATH. NEVER WORK WITH 100% ALCOHOL SOLUTIONS.

Table 4: Pipe Fluid Volume

Type	Size	Volume Per 100ft US Gallons
Copper	1” CTS	4.1
Copper	1.25” CTS	6.4
Copper	1.5” CTS	9.2
HDPE	.75 SDR11	3.0
HDPE	1” SDR11	4.7
HDPE	1.25” SDR11	7.5
HDPE	1.5: SDR11	9.8
HDPE	2” SDR11	15.4

Additional component volumes:
Unit coaxial heat exchanger = 1 Gallon
Flush Cart = 8-10 Gallons
10’ of 1” Rubber Hose = 0.4 Gallons

Section 11: Antifreeze

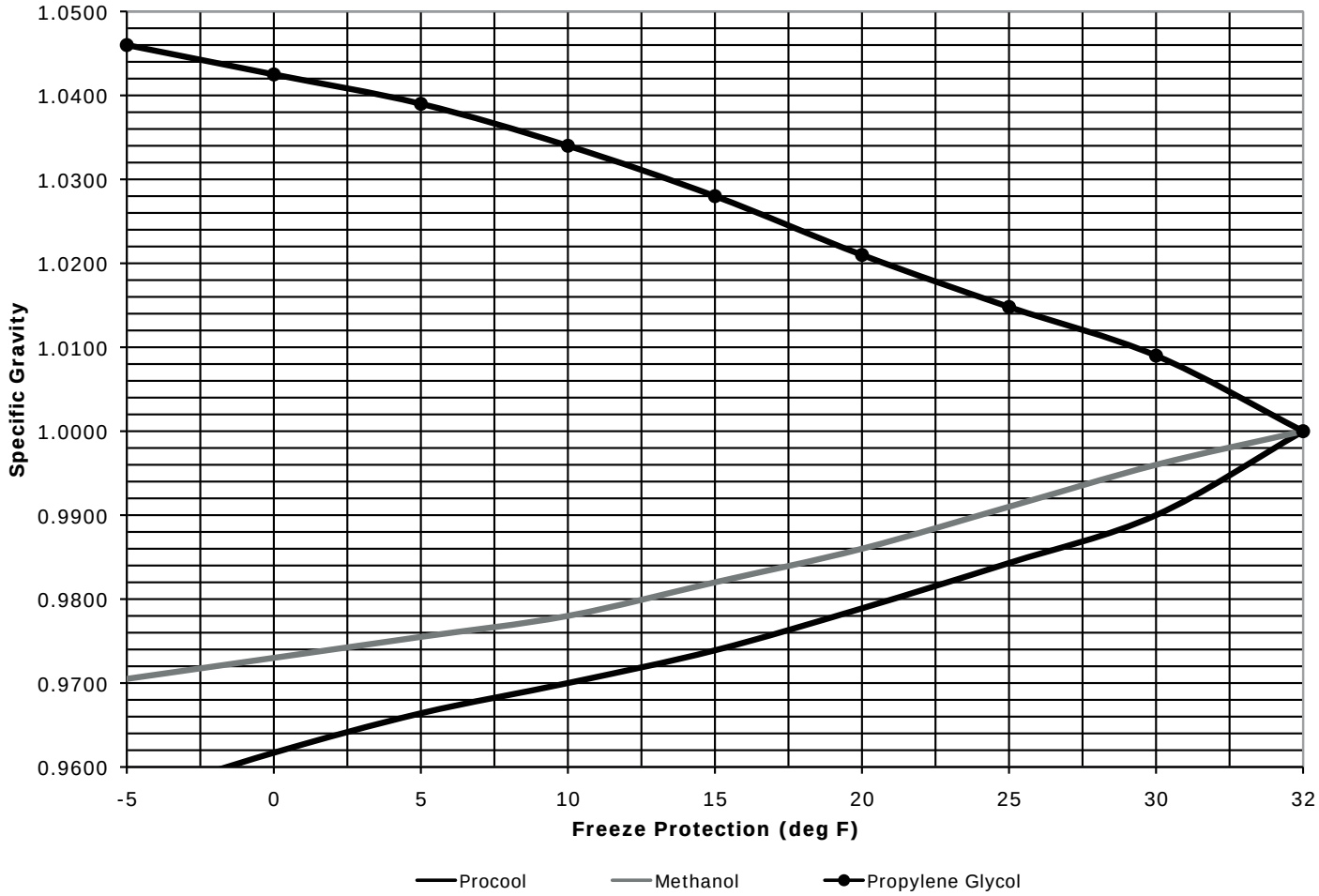
Table 5: Antifreeze Percentages by Volume

Type of Antifreeze	Minimum Temperature for Freeze Protection			
	10°F (-12.2°C)	15°F (-9.4°C)	20°F (-6.7°C)	25°F (-3.9°C)
ProCool (Ethanol)	25%	22%	17%	12%
Methanol	25%	21%	16%	10%
Propylene Glycol	38%	30%	22%	15%

All antifreeze solutions are shown in pure form - not premixed

NOTE: Most manufacturers of antifreeze solutions recommend the use of de-ionized water. Tap water may include chemicals that could react with the antifreeze solution.

Figure 9: Antifreeze Specific Gravity



Section 12: Desuperheater Installation

Desuperheater Installation
Units that ship with the desuperheater function also ship with a connection kit.

Note: Desuperheater capacity is based on 0.4 GPM Flow per nominal ton at 90°F entering hot water temperature.

Note: Units that are shipped with a desuperheater do not have the desuperheater pump wires connected to the electrical circuit, to prevent accidentally running the pump while dry. Pump has to be connected to the electric circuit (master contactor) when the lines from the water heater are installed & air is removed.

CONTENTS OF THE DESUPERHEATER FITTING KIT, P/N 11080008001:

- (1) p/n 23-23-0024-001, Installation Instructions
- (1) p/n 11-08-0004-001, 3/4"x 3/4"x 3/4" FPT Brass Tee
- (1) p/n 11-08-0003-001, ¾" Boiler Drain Valve
- (1) p/n 11-08-0005-001, ¾" MPT x 3-1/2" Brass Nipple
- (3) p/n 11-08-0006-001, ½" SWT x ¾" MPT Copper Adaptor
- (1) p/n 11-08-0007-001, ¾" x ¾" x ½" SWT Copper Tee

Plumbing Installation

NOTE: All plumbing and piping connections must comply with local plumbing codes.

TIP: Measure the distance above the floor or shelf that the water heater is setting on, to where the drain valve is located. This distance must be greater than one-half the width of the tee you're about to install, or you won't be able to thread the tee on to the water heater.

Note: Copper is the only approved material for piping the desuperheater.

1. Disconnect electricity to water heater.
2. Turn off water supply to water heater.
3. Drain water heater. Open pressure relief valve.
4. Remove drain valve and fitting from water heater.
5. Thread the ¾" MPT x 3-1/2" nipple into the water heater drain port. Use Teflon tape, or pipe thread sealant on threads.
6. Thread the branch port of the ¾" brass tee to the other end of the nipple.
7. Thread one of the copper adaptors into the end of the tee closest to the heat pump.
8. Thread the drain valve into the other end of the nipple. See Figure 10.
9. Above the water heater, cut the incoming cold water line. Remove a section of that line to enable the placement of the copper tee.
10. Insert the copper tee in the cold water line. See Figure 11.
11. Thread the remaining two ½"SWT x ¾"MPT copper adaptors into the ¾" FPT fittings on the heat pump, marked HOT WATER IN and HOT WATER OUT.
12. Run interconnecting ½" copper pipe from the HOT WATER OUT on the heat pump, to the copper adaptor located on the tee at the bottom of the water heater (Step 7).
13. Run interconnecting ½" copper pipe from the HOT WATER IN on the heat pump, to the copper tee in the cold water line (Step 10).
14. Install an air vent fitting at the highest point of the line from step 13 (assuming it's the higher of the two lines from the heat pump to the water heater). See Figure 11.

Section 12: Desuperheater Installation

15. Shut off the valve installed in the desuperheater line close to the tee in the cold water line. Open the air vent and all shut off valves installed in the “hot water out”.

16. Turn the water supply to the water heater on. Fill water heater. Open highest hot water faucet to purge air from tank and piping.

17. Flush the interconnecting lines, and check for leaks. Make sure air vent is shutoff when water begins to drip steadily from the vent.

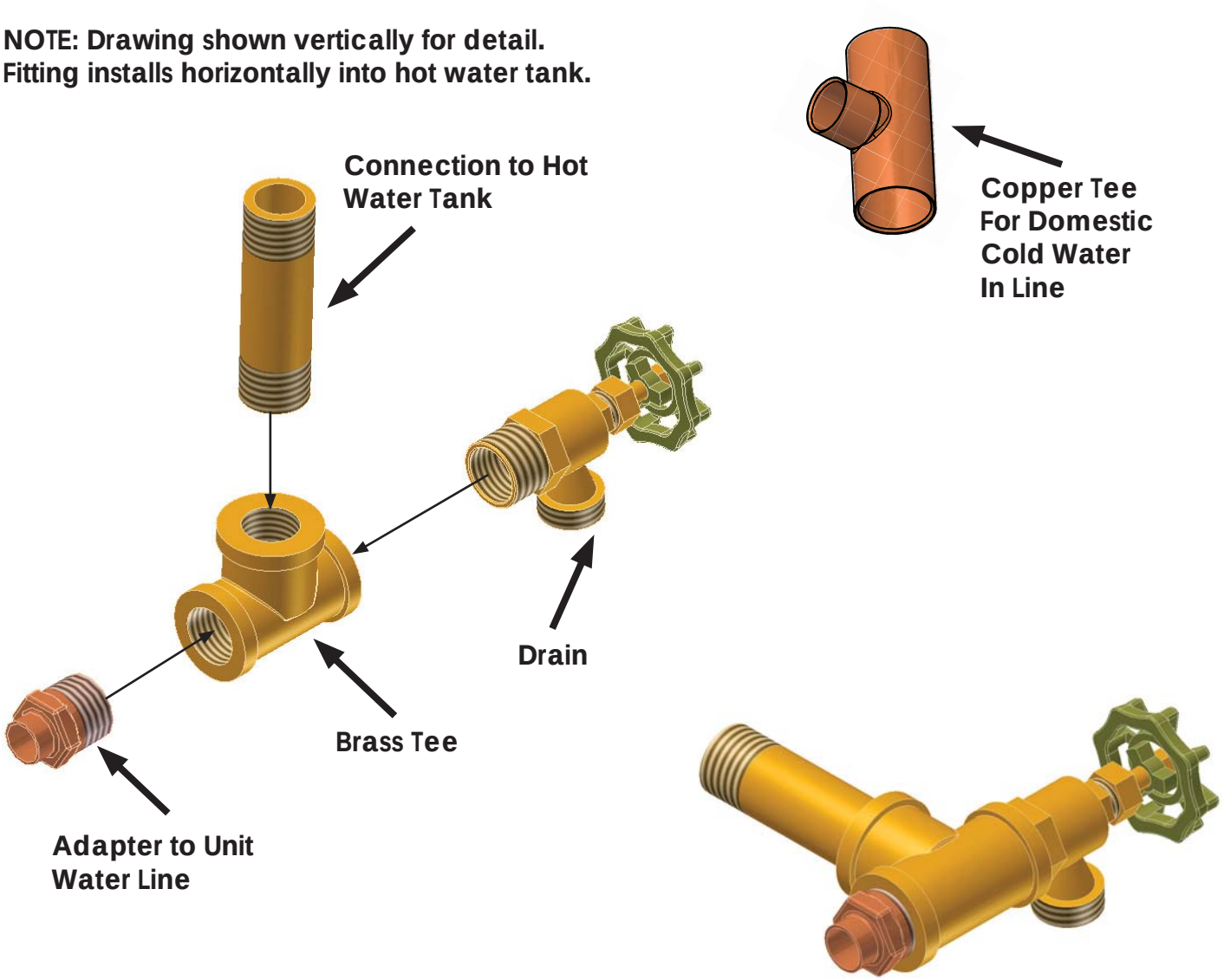
18. Loosen the screw on the end of the desuperheater pump to purge the air from the pump’s rotor housing. A steady drip of water will indicate the air is removed. Tighten the screw and the pump can be connected to the contactor or terminal block.

19. Install 3/8” closed cell insulation on the lines connecting the heat pump to the water heater.

20. Reconnect electricity to water heater.

Figure 10: Water Heater Connection Kit Assembly for Bottom of Water Heater

NOTE: Drawing shown vertically for detail. Fitting installs horizontally into hot water tank.



Section 12: Desuperheater Installation

Figure 11: Typical Desuperheater Installation

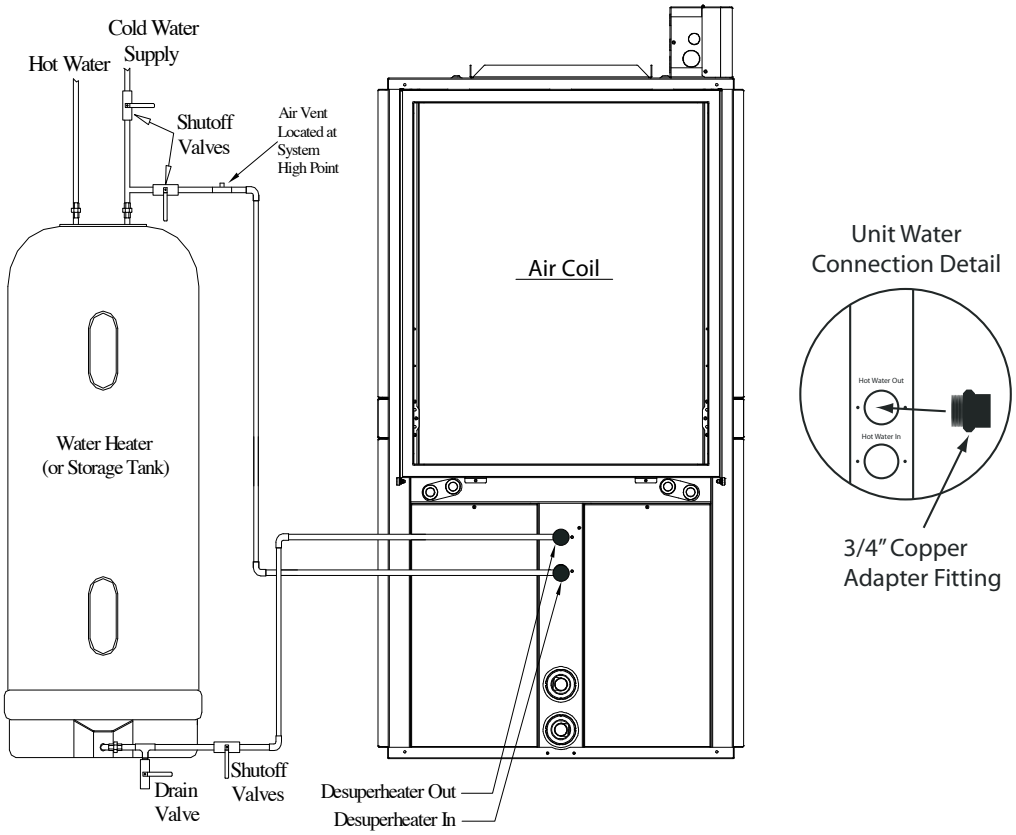
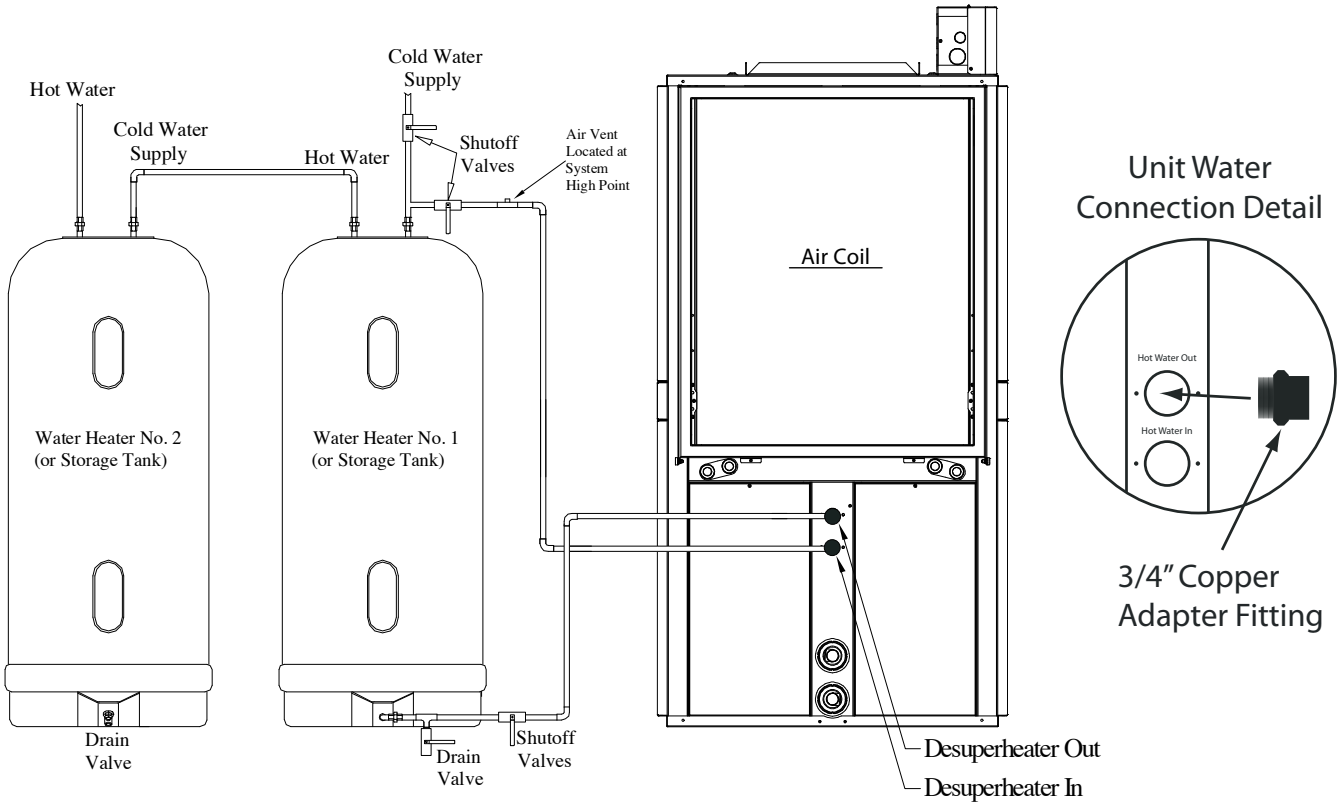


Figure 12: Desuperheater Installation with Preheat Tank



MICROPROCESSOR FEATURES AND OPERATION

Roth geothermal heat pump controls provide a unique modular approach for controlling heat pump operation. The control system uses one, two, or three printed circuit boards, depending upon the features of a particular unit. This approach simplifies installation and troubleshooting, and eliminates features that are not applicable for some units.

A microprocessor-based printed circuit board controls the inputs to the unit as well as outputs for status mode, faults, and diagnostics. A status LED and an LED for each fault is provided for diagnostics. An ECM control module provides field selectable options for airflow and dehumidification mode, plus an LED to indicate CFM (100 CFM per flash).

Removable low voltage terminal strips provide all necessary terminals for field connections. Not only are the thermostat inputs included, but there are also two additional removable terminal strips for all of the accessory and electric heat wiring for ease of installation and troubleshooting.

Startup/Random Start

The unit will not operate until all the inputs and safety controls are checked for normal conditions. At first power-up, the compressor is energized after a five minute delay. In addition, a zero to sixty second random start delay is added at first power-up to avoid multiple units from being energized at the same time.

Short Cycle Protection

A built-in five minute anti-short cycle timer provides short cycle protection of the compressor.

Component Sequencing Delays

Components are sequenced and delayed for optimum space conditioning performance and to make any startup noise less noticeable.

Test Mode

The microprocessor control allows the technician to shorten most timing delays for faster diagnostics by changing the position of a jumper located on the lockout board.

Water Solenoid Valve Connections

Two accessory relay outputs at the terminal strip provide a field connection for two types of water solenoid valves, a standard 24VAC solenoid valve, or a 24VAC solenoid valve with an end switch. Additional field wiring is no longer required for operation of the end switch.

Humidifier/Dehumidification Connections

Connections for a humidistat are provided, which automatically engages the fan when the humidistat contact closes. In addition, a field connection is provided at the terminal strip for external control of the On Demand Dehumidification (ODD) feature for the variable speed ECM motor, which automatically lowers the fan speed when the space humidity is higher than set point. Either connection may be used with a thermostat that includes humidifier/dehumidification outputs. Not applicable for splits/water-to-water.

Airflow Monitor

An LED on the ECM control module flashes one time per 100 CFM when the unit's fan is operating to indicate airflow.

Resistance Heat Control

The electric heat control module contains the appropriate high-voltage control relays. Low voltage control signals from the compressor section energize the relays in the electric heat module to engage backup electric heat when necessary.

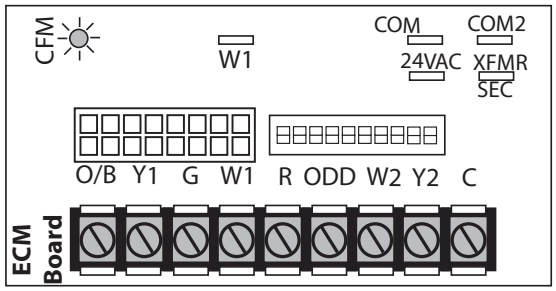
Electronic Condensate Overflow Protection

The control board utilizes an impedance sensing liquid sensor at the top of the drain pan. Since the drain pan is grounded, when water touches the sensor for 30 continuous seconds, the sensor sends a ground signal to the lockout board, indicating that a condensate overflow fault has occurred.

Loop Pump Circuit Breakers

The loop pump(s) and desuperheater pump are protected by control box mounted circuit breakers for easy wiring of pumps during installation. Circuit breakers eliminate the need to replace fuses.

Figure 13: ECM Board Layout



Safety Controls

The control receives separate signals for high pressure, low pressure, low water flow, and condensate overflow faults. Upon a continuous 30-second measurement of the fault (immediate for high pressure), compressor operation is suspended (see Fault Retry below), and the appropriate LED flashes. Once the unit is locked out (see Fault Retry below), an output (terminal "L") is made available to a fault LED at the thermostat.

Low Pressure: If the low pressure switch is open for 30 continuous seconds, the compressor operation will be interrupted, and the control will go into fault retry mode. At startup, the low pressure switch is not monitored for 90 seconds to avoid nuisance faults.

High Pressure: If the high pressure switch opens, the compressor operation will be interrupted, and the control will go into fault retry mode. There is no delay from the time the switch opens and the board goes into fault retry mode. There is also no delay of switch monitoring at startup.

Flow Switch: If the flow switch is open for 30 continuous seconds, the compressor operation will be interrupted, and the control will go into fault retry mode. At startup, the flow switch is not monitored for 30 seconds to avoid nuisance faults.

Condensate Overflow: If water touches the condensate overflow sensor for 30 continuous seconds, the compressor operation will be interrupted, and the control will go into fault retry mode. There is no delay of switch monitoring at startup.

FAULT RETRY

All faults are retried twice before finally locking the unit out. The fault retry feature is designed to prevent nuisance service calls. There is an anti-short cycle period between fault retries. On the third fault, the board will go into lockout mode.

Over/Under Voltage Shutdown

The lockout board protects the compressor from operating when an over/under voltage condition exists. The control monitors secondary voltage (24VAC) to determine if an over/under voltage condition is occurring on the primary side of the transformer. For example, if the secondary voltage is 19 VAC, the primary voltage for a 240V unit would be approximately 190V, which is below the minimum voltage (197V) recommended by the compressor manufacturer. This feature is self-resetting. If the voltage comes back within range, normal operation is restored. Therefore, over/under voltage is not a lockout.

Under voltage (18 VAC) causes the compressor to disengage and restart when the voltage returns to 20 VAC. Over voltage (31 VAC) causes the compressor to disengage and restart when the voltage returns to 29 VAC. During an over or under voltage condition, all five fault LEDs will blink (HP + LP + FS + CO + Status). When voltage returns to normal operation, the four fault LED's will stop blinking, but the status LED will continue to flash. While the board LEDs are flashing, the thermostat fault light will be illuminated.

Intelligent Reset

If the thermostat is powered off and back on (soft reset), the board will reset, but the last fault will be stored in memory for ease of troubleshooting. If power is interrupted to the board, the fault memory will be cleared.

Lockout with Emergency Heat

While in lockout mode, if the thermostat is calling for backup heat, emergency heat mode will occur.

Diagnostics

The lockout board includes five LEDs (status, high pressure, low pressure, low water flow, condensate overflow) for fast and simple control board diagnosis. Below is a table showing LED function.

Table 6: LED Identification

LED Color	Location[1]	Function	Normal Operation	Fault Retry[2]	Lockout[2]
Green	Top	High Pressure	OFF	Flashing[3]	ON[3]
Orange	2nd	Low Pressure	OFF	Flashing[3]	ON[3]
Red	3rd	Water Flow	OFF	Flashing[3]	ON[3]
Yellow	4th	Condensate Overflow	OFF	Flashing[3]	ON[3]
Green	Bottom	Status	Flashing[4]	Flashing[5]	Flashing[4]

Notes:
1. Looking at the board when the LEDs are on the right hand side.
2. If all five lights are flashing, the fault is over/under voltage.
3. Only the light associated with the particular fault/lockout will be on or flashing.
   For example, if a high pressure lockout has occurred, the top green light will be on.
   The orange, red, and yellow lights will be off.
4. Status lights will be off when in test mode.
5. Flashes alternately with the fault LED.

Hot Water Pump Control

Controls for high water temperature and low compressor discharge line temperature prevent the hot water (desuperheater) pump from operating when the leaving water temperature is above 130°F, or when the compressor discharge line is too cool to provide adequate water heating.

Lockout Board Jumper Selection

The lockout board includes three jumpers for field selection of various board features.

Water Solenoid Valve Delay (WSD): When the WSD jumper is installed, the "A" terminal is energized when the compressor is energized. When the jumper is removed, the "A" terminal is energized 10 seconds after the compressor. If using the Taco water solenoid valve (or a valve with an end switch), the unit terminal strip includes a means for connecting a valve of this type. The WSD jumper should be installed. If using a fast opening valve that does not have an end switch, the jumper should be removed.

Test Mode (TEST): When the TEST jumper is installed, the board operates in the normal mode. When the jumper is removed, the board operates in test mode, which speeds up all delays for easier troubleshooting. When service is complete, the jumper must be re-installed in order to make sure that the unit operates with normal sequencing delays. While the test jumper is removed, the status light (bottom green) will remain off.

Over/Under Voltage Disable (O/V): When the O/V jumper is installed, the over/under voltage feature is active. When the jumper is removed, the over/under voltage feature is disabled. On rare occasions, variations in voltage will be outside the range of the over/under voltage feature, which may require removal of the jumper. However, removal of the jumper could cause the unit to run under adverse conditions, and therefore should not be removed without contacting technical services. An over/under voltage condition could cause premature component failure or damage to the unit controls. Any condition that would cause this fault must be thoroughly investigated before taking any action regarding the jumper

removal. Likely causes of an over/under voltage condition include power company transformer selection, insufficient entrance wire sizing, defective breaker panel, incorrect transformer tap (unit control box), or other power-related issues.

SEQUENCE OF OPERATION:
Water-to-Air Units, Single Compressor, ECM Fan

Heating, 1st Stage (Y1,G) Two-Stage Units
The ECM fan is started immediately at 75% (of 1st stage operation) CFM level (based on DIP switch settings), first stage compressor and the loop/desuperheater pump(s) are energized 10 seconds after the "Y1" input is received, and the ECM fan adjusts to 100% (of 1st stage operation) CFM level 30 seconds after the "Y1" input.

Heating, 2nd Stage (Y1,Y2,G) Two-Stage Units
The ECM fan adjusts to 2nd stage CFM level (based on DIP switch settings), and the compressor full load solenoid valve is energized.

Heat, 3rd Stage (Y1,Y2,W,G) Two-Stage Units
The ECM fan remains at 100% of 2nd stage CFM level (based on DIP switch settings), and the electric backup heat is energized.

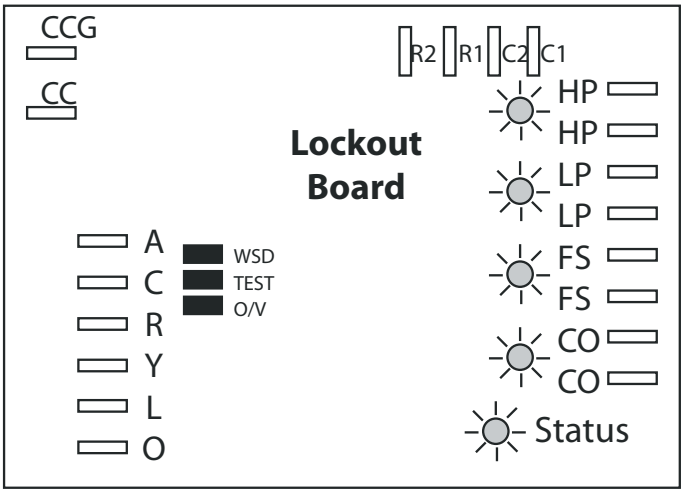
Emergency Heat (W,G)
The fan is started immediately at 2nd stage CFM level (based on DIP switch settings), and the electric backup heat is energized.

Cooling Operation
The reversing valve is energized for cooling operation. Terminal "O" from the thermostat is connected to the reversing valve solenoid.

Cooling, 1st stage (Y1,0,G) Two-Stage Units
The ECM fan is started immediately at 75% (of 1st stage operation) CFM level (based on DIP switch settings), first stage compressor and the loop/desuperheater pump(s) are energized 10 seconds after the "Y1" input is received, and the ECM fan adjusts to 100% (of 1st stage operation) CFM level 30 seconds after the "Y1" input.

Cooling, 2nd Stage (Y1,Y2,O,G) Two-Stage Units
The ECM fan adjusts to 2nd stage CFM level (based on DIP switch settings), and the compressor full load solenoid valve is energized.

Figure 14: Lockout Board Layout



Cooling, Dehumidification Mode
The ECM control module includes two types of dehumidification modes, Forced Dehumidification mode, and On Demand Dehumidification (ODD). If the ECM control module is set to Forced Dehumidification mode, the ECM fan runs at normal CFM in all heating stages, but all cooling operation will be 85% of the current stage CFM level (based on DIP switch settings), which lowers the CFM through the evaporator coil, improving latent capacity. In ODD mode, a humidistat or a thermostat with a dehumidification output (output must be reverse logic -- i.e. it must operate like a humidistat) is connected to the ODD terminal. When the module receives a call for dehumidification, the fan runs at 85% of the current stage CFM in the cooling mode. Otherwise, the airflow is at the normal CFM level. The signal is ignored in the heating mode.

Fan Only
When the ECM control module receives a "G" call without a call for heating or cooling, the fan operates at 50% of the full load CFM level (based on DIP switch settings).

Table 7: ECM Fan Performance - Two-Stage Compressor Units

ECM Fan Performance - Two-Stage Compressor Units

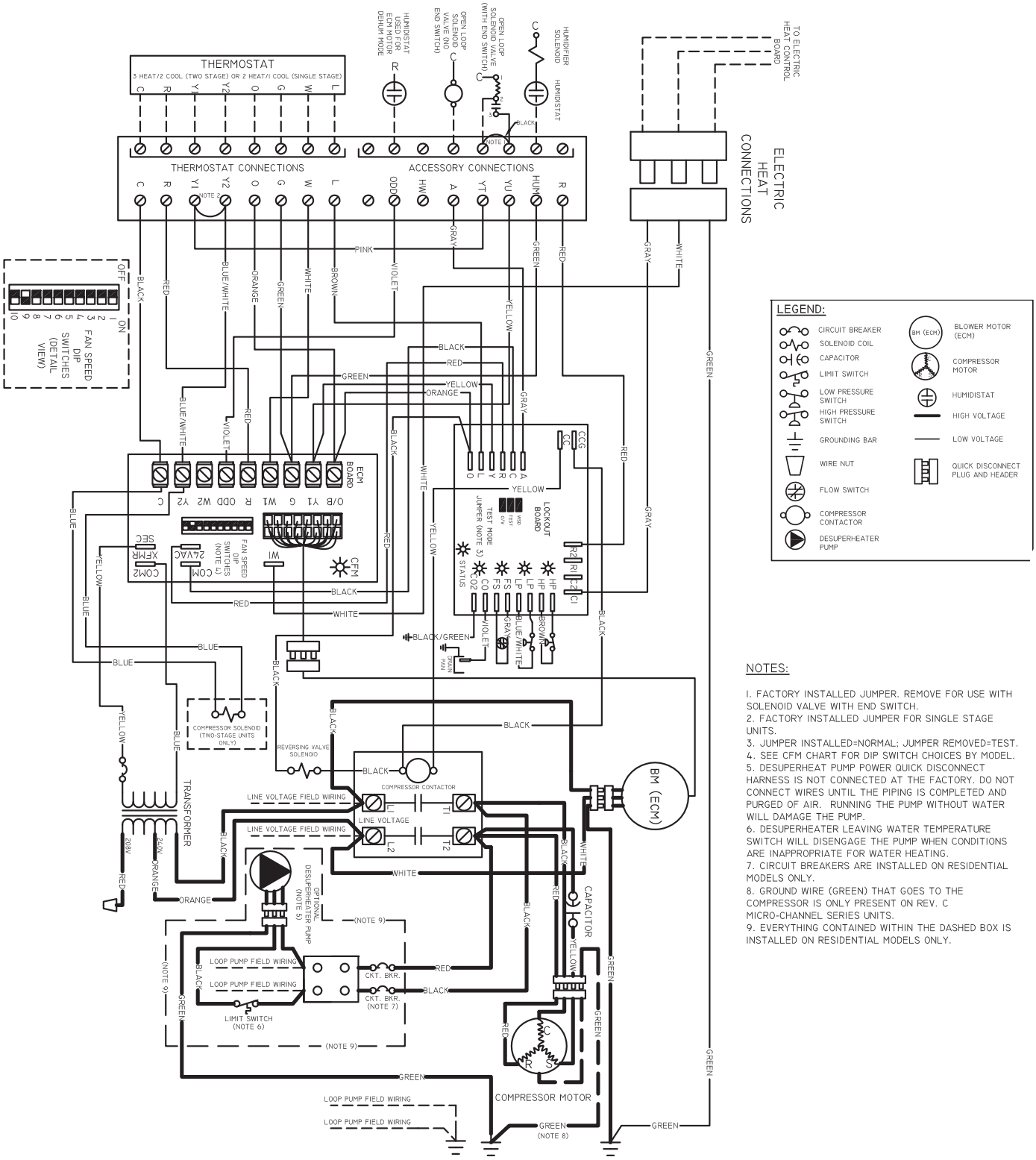
Model[1]	Program[2]	Heating Modes		Cooling Modes		Dehumidification Mode[6]		Only Fan	DIP Switch Settings[4]							
		1st Stage	2nd Stage	1st Stage	2nd Stage	1st Stage	2nd Stage		S1	S2	S3	S4	S5	S6	S7	S8
024	A	800	1050	800	1050	680	890	525	ON	OFF	ON	OFF	ON	OFF	OFF	OFF
	B	**700**	**950**	**700**	**950**	**595**	**810**	**475**	**ON**	**OFF**	**OFF**	**OFF**	**ON**	**OFF**	**OFF**	**OFF**
	C	650	825	650	825	550	700	410	ON	OFF	OFF	ON	ON	OFF	OFF	OFF
	D	600	750	600	750	510	640	375	OFF	ON	OFF	OFF	OFF	ON	OFF	OFF
036	A	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	**1050**	**1350**	**1050**	**1350**	**890**	**1150**	**675**	**OFF**	**OFF**	**ON**	**OFF**	**OFF**	**OFF**	**OFF**	**OFF**
	C	900	1200	900	1200	765	1020	600	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
	D	850	1050	850	1050			525	OFF	OFF	OFF	ON	OFF	OFF	OFF	OFF
048	A	1500	1750	1550	1850	1320	1570	925	ON	OFF	ON	OFF	ON	OFF	OFF	OFF
	B	**1400**	**1650**	**1400**	**1700**	**1190**	**1445**	**850**	**OFF**	**ON**	**ON**	**OFF**	**OFF**	**ON**	**OFF**	**OFF**
	C	1275	1500	1275	1550	1085	1320	775	OFF	ON	OFF	OFF	OFF	ON	OFF	OFF
	D	1150	1350	1150	1400			700	OFF	ON	OFF	ON	OFF	ON	OFF	OFF
060	A	1800	2150	1750	2100	1490	1785	1050	OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF
	B	**1500**	**1750**	**1550**	**1850**	**1320**	**1570**	**925**	**ON**	**OFF**	**ON**	**OFF**	**ON**	**OFF**	**OFF**	**OFF**
	C	1350	1600	1400	1675			840	ON	OFF	OFF	OFF	ON	OFF	OFF	OFF
	D	1225	1425	1250	1500			750	ON	OFF	OFF	ON	ON	OFF	OFF	OFF
072	A	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	**1800**	**2150**	**1750**	**2100**	**1490**	**1785**	**1050**	**OFF**	**OFF**	**ON**	**OFF**	**OFF**	**OFF**	**OFF**	**OFF**
	C	1625	1950	1600	1900	1360	1615	950	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
	D	1475	1750	1425	1700			850	OFF	OFF	OFF	ON	OFF	OFF	OFF	OFF

Notes:
1. Program B (Bold type) is factory settings and rated CFM. CFM is controlled within 5% up to the max. ESP. Max. ESP includes allowance for wet coil and standard filter.
2. Power must be off to the unit for at least 3 seconds before the ECM motor will recognize a speed change.
3. Models 024 - 036 can maintain above CFM up to 0.5" ESP; Models 048 - 072 can maintain above CFM up to 0.75" ESP.

Dehumidification Mode Options

DIP Switch		Mode	Operation
S9	S10		
ON	OFF	Normal	Dehumidification mode disabled (normal Htg/Clg CFM) - factory setting
OFF	ON	ODD	On Demand dehumidification mode (humidistat input at terminal ODD) - Humidistat required
OFF	OFF	Constant Dehum	Constant dehumidification mode (always uses dehum CFM for cooling and normal CFM for heating) - No humidistat required
ON	ON	Not Used	Not an applicable selection

Notes:
1. To enter dehumidification mode, ODD input should be 0 VAC; for normal cooling CFM, ODD input should be 24VAC.
2. Heating CFM is not affected by dehumidification mode. When in dehumidification mode, cooling CFM is 85% of normal cooling CFM.



NOTES:

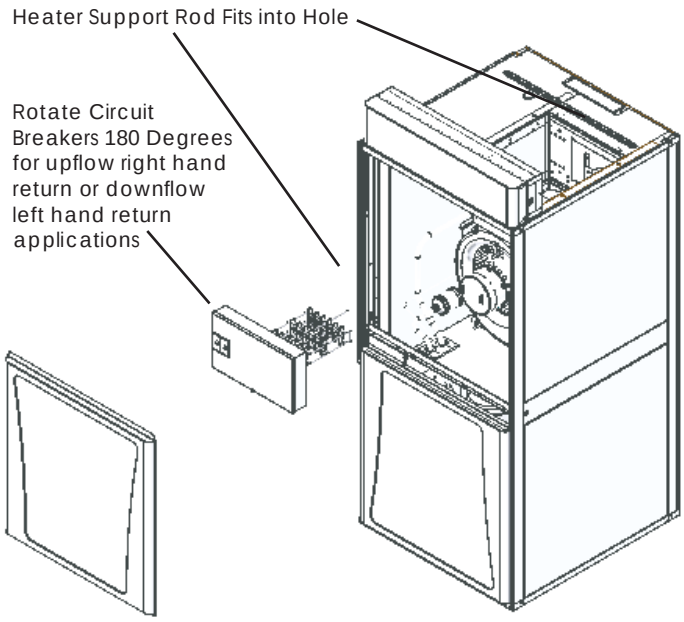
1. FACTORY INSTALLED JUMPER. REMOVE FOR USE WITH SOLENOID VALVE WITH END SWITCH.
2. FACTORY INSTALLED JUMPER FOR SINGLE STAGE UNITS.
3. JUMPER INSTALLED=NORMAL; JUMPER REMOVED=TEST.
4. SEE CFM CHART FOR DIP SWITCH CHOICES BY MODEL.
5. DESUPERHEAT PUMP POWER QUICK DISCONNECT HARNESS IS NOT CONNECTED AT THE FACTORY. DO NOT CONNECT WIRES UNTIL THE PIPING IS COMPLETED AND PURGED OF AIR. RUNNING THE PUMP WITHOUT WATER WILL DAMAGE THE PUMP.
6. DESUPERHEATER LEAVING WATER TEMPERATURE SWITCH WILL DISENGAGE THE PUMP WHEN CONDITIONS ARE INAPPROPRIATE FOR WATER HEATING.
7. CIRCUIT BREAKERS ARE INSTALLED ON RESIDENTIAL MODELS ONLY.
8. GROUND WIRE (GREEN) THAT GOES TO THE COMPRESSOR IS ONLY PRESENT ON REV. C MICRO-CHANNEL SERIES UNITS.
9. EVERYTHING CONTAINED WITHIN THE DASHED BOX IS INSTALLED ON RESIDENTIAL MODELS ONLY.

Section 14: Accessories

Table 9: Auxiliary Heater Electrical Data

TECHNICAL DATA (AHTR Electric Heaters only) Single Phase w/ Circuit Breaker												
Heater Model	Supply Voltage	Heat kW	Supply Circuit Number	Heater kW Per Circuit	FLA Total AMPS	MCA Min Circuit Ampacity	Maximum Over-Current Protective Device (AMPS.)	Recommended				
								Supply Wire 75°C. Copper			Ground Wire	
								# of Wires	Wire Size	Max Length (Ft)	# of wires	Min Size
AHTR101B	240	10	Single	5	41.7	52.1	60	2	6	101	1	10
	208	7.5	Single	3.75	36.1	45.1		2	6	115	1	10
AHTR151B	240	15	Mult. 1	5	20.8	26.0	30	2	10	118	1	10
	240		Mult. 2	10	41.7	52.1	60	2	6	101	1	10
	208	11.25	Mult. 1	3.75	18.0	22.5	30	2	10	118	1	10
	208		Mult. 2	7.5	36.1	45.1	60	2	6	101	1	10
AHTR201B	240	20	Mult. 1	10	41.6	52.0	60	2	6	101	1	10
	240		Mult. 2	10	41.6	52.0	60	2	6	101	1	10
	208	15	Mult. 1	7.5	48.1	60.0	60	2	6	101	1	10
	208		Mult. 2	7.5	48.1	60.0	60	2	6	101	1	10

Figure 15: Auxiliary Heater Placement


Heater Support Rod Fits into Hole
Rotate Circuit Breakers 180 Degrees for upflow right hand return or downflow left hand return applications

Representative drawing only, some models may vary in appearance.

Installing Electric Heater High Voltage Wires:
All wiring MUST be done in strict compliance with local, state, national or any other applicable codes.

Note: If Electric Auxiliary is used, never disconnect power to the heat unit as it may be required to properly heat the home. Major damage may result.

Please note, these heaters are for vertical units only. Please see the Field-Installed Electric Heat IOM, part number 27P009-01NN for detailed instructions on the installation and wiring of auxiliary electric heaters.

Section 14: Accessories

APSMA PUMP SHARING MODULE

The pump sharing module, part number APSMA, is designed to allow two units to share one flow center. With the APSMA module, either unit can energize the pump(s). Connect the units and flow center as shown in Figure 16, below. Figure 17 includes a schematic of the board. The module must be mounted in a NEMA enclosure or inside the unit control box. Local code supersedes any recommendations in this document.

Figure 16: APSMA Module Layout

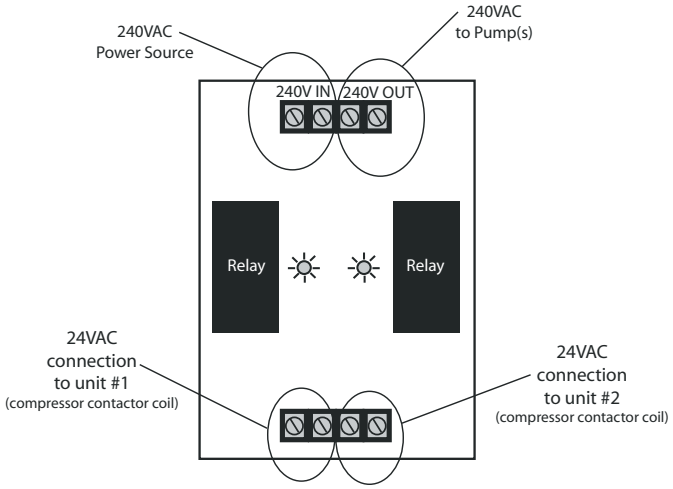
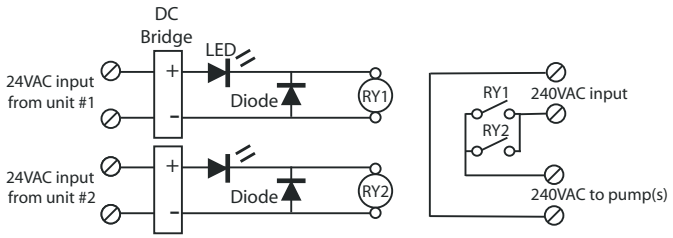


Figure 17: APSMA Module Wiring Schematic



PERFORMANCE CHECK
Heat of Extraction(HE)/Rejection(HR)
Record information on the Unit Start-up Form

Equipment should be in full load operation for a minimum of 10 minutes in either mode – ***WITH THE HOT WATER GENERATOR TURNED OFF.***

1. Determine flow rate in gallons per minute
   a. Check entering water temperature
   b. Check entering water pressure
   c. Check leaving water pressure

Once this information is recorded, find corresponding entering water temperature column in Specification Manual for unit. Find pressure differential in PSI column in Spec Manual. Then read the GPM column in Spec Manual to determine flow in GPM.

2. Check leaving water temperature of unit. FORMULA: GPM x water temp diff, x 485 (antifreeze) or 500 (fresh water) = HE or HR in BTU/HR

A 10% variance from Spec Manual is allowed. Always use the same pressure gauge & temperature measuring device.
Water flow must be in range of Specification Manual. If system has too much water flow, performance problems should be expected.

Section 15: Troubleshooting

A: UNIT WILL NOT START IN EITHER CYCLE

Thermostat	Set thermostat on heating and highest temperature setting. Unit should run. Set thermostat on cooling and lowest temperature setting. Unit should run. Set fan to On position. Fan should run. If unit does not run in any position, disconnect wires at heat pump terminal block and jump R, G, Y. Unit should run in heating. If unit runs, replace thermostat with correct thermostat only.
Loose or broken wires	Tighten or replace wires.
Blown Fuse/ Tripped Circuit Breakers	Check fuse size, replace fuse or reset circuit breaker. Check low voltage circuit breaker.
Low Voltage Circuit	Check 24 volt transformer. If burned out or less than 24 volt, replace. Before replacing, verify tap setting and correct if necessary.

B: BLOWER RUNS BUT COMPRESSOR WILL NOT START (COMPRESSOR OVERLOAD, CAPACITOR BLOWN, HP FAULT)

Logic Board	Check if logic board is working properly. Check status light for fault. See board imprint for blink faults.
Flow Switch	Temporarily bypass flow switch until compressor starts. If compressor runs properly, check switch. If defective, replace. If switch is not defective, check for air in loop system. Make sure loop system is properly purged. Verify flow rate before changing switch.
Defective capacitor	Check capacitor. If defective, replace.
Frozen Compressor	See charts O and P for compressor diagnostic. If compressor still doesn't run, replace it.

C: BLOWER RUNS BUT COMPRESSOR SHORT CYCLES OR DOES NOT RUN

Wiring	Loose or broken wires. Tighten or replace wires. See A: Unit will not start in either cycle.
Blown Fuse	Check fuse size. Check unit nameplate for correct sizing. Replace fuse or reset circuit breaker. Check low voltage circuit breaker.
Flow Switch	Temporarily bypass flow switch for a couple seconds. If compressor runs properly, check switch. If defective, replace. If switch is not defective, check for air in loop system. Make sure loop system is properly purged. Verify flow rate before changing switch. .
Water Flow	If water flow is low (less than 3.5 GPM), unit will not start. Make sure Pump Module or solenoid valve is connected (see wiring diagram). Water has to flow through the heat exchanger in the right direction (see labels at water fitting connections) before the compressor can start. If water flow is at normal flow, use an ohmmeter to check if you get continuity at the flow switch. If no switch is open and flow is a normal flow, remove switch and check for stuck particles or bad switch.
High or low pressure switches	If heat pump is out on high or low-pressure cutout (lockout), check for faulty switches by jumping the high and low-pressure switches individually. If defective replace. Check airflow, filters, water flow, loss of refrigerant and ambient temperature. WARNING: Only allow compressor to run for a couple of seconds with the high pressure switch jumpered
Defective logic board relay	Jump or bypass relay. If defective, replace.
Low refrigerant charge	Check for leaks and fix leaks.

D: NOISY BLOWER AND LOW AIR FLOW

Noisy Blower	Blower wheel contacting housing—Readjust. Foreign material inside housing—Clean housing. Loose duct work—Secure properly.
Low air flow	Check speed setting, check nameplate or data manual for proper speed, and correct speed setting. Check for dirty air filter—Clean or replace; obstruction in system—Visually check. Balancing dampers closed, registers closed, leaks in ductwork. Repair. Ductwork too small. Resize ductwork.

E: UNIT RUNNING NORMAL, BUT SPACE TEMPERATURE IS UNSTABLE

Thermostat	Thermostat is getting a draft of cold or warm air. Make sure that the wall or hole used to run thermostat wire from the ceiling or basement is sealed, so no draft can come to the thermostat. Faulty Thermostat (Replace).

F: NO WATER FLOW

Pump Module	Make sure Pump Module is connected to the control box relay (check all electrical connections). For non-pressurized systems, check water level in Pump Module. If full of water, check pump. Close valve on the pump flanges and loosen pump. Take off pump and see if there is an obstruction in the pump. If pump is defective, replace. For pressurized systems, check loop pressure. Repressurize if necessary. May require re-flushing if there is air in the loop.
Solenoid valve	Make sure solenoid valve is connected. Check solenoid. If defective, replace.

G: IN HEATING OR COOLING MODE, UNIT OUTPUT IS LOW

Water	Water flow & temperature insufficient.
Airflow	Check speed setting, check nameplate or data manual for proper speed, and correct speed setting. Check for dirty air filter—Clean or replace. Restricted or leaky ductwork. Repair.
Refrigerant charge	Refrigerant charge low, causing inefficient operation. Make adjustments only after airflow and water flow are checked.
Reversing valve	Defective reversing valve can create bypass of refrigerant to suction side of compressor. Switch reversing valve to heating and cooling mode rapidly. If problem is not resolved, replace valve. Wrap the valve with a wet cloth and direct the heat away from the valve. Excessive heat can damage the valve. Always use dry nitrogen when brazing. Replace filter/drier any time the circuit is opened.
Heat pump will not cool but will heat. Heat pump will not heat but will cool.	Reversing valve does not shift. Check reversing valve wiring. If wired wrong, correct wiring. If reversing valve is stuck, replace valve. Wrap the valve with a wet cloth and direct the heat away from the valve. Excessive heat can damage the valve. Always use dry nitrogen when brazing. Replace filter/drier any time the circuit is opened.
Water heat exchanger	Check for high-pressure drop, or low temperature drop across the coil. It could be scaled. If scaled, clean with condenser coil cleaner.
System undersized	Recalculate conditioning load.

H: WATER HEAT EXCHANGER FREEZES IN HEATING MODE

Water flow	Low water flow. Increase flow. See F. No water flow.
Flow Switch	Check switch. If defective, replace.

I: EXCESSIVE HEAD PRESSURE IN COOLING MODE

Inadequate water flow	Low water flow, increase flow.

J: EXCESSIVE HEAD PRESSURE IN HEATING MODE

Low air flow	See E: Noisy blower and low air flow.

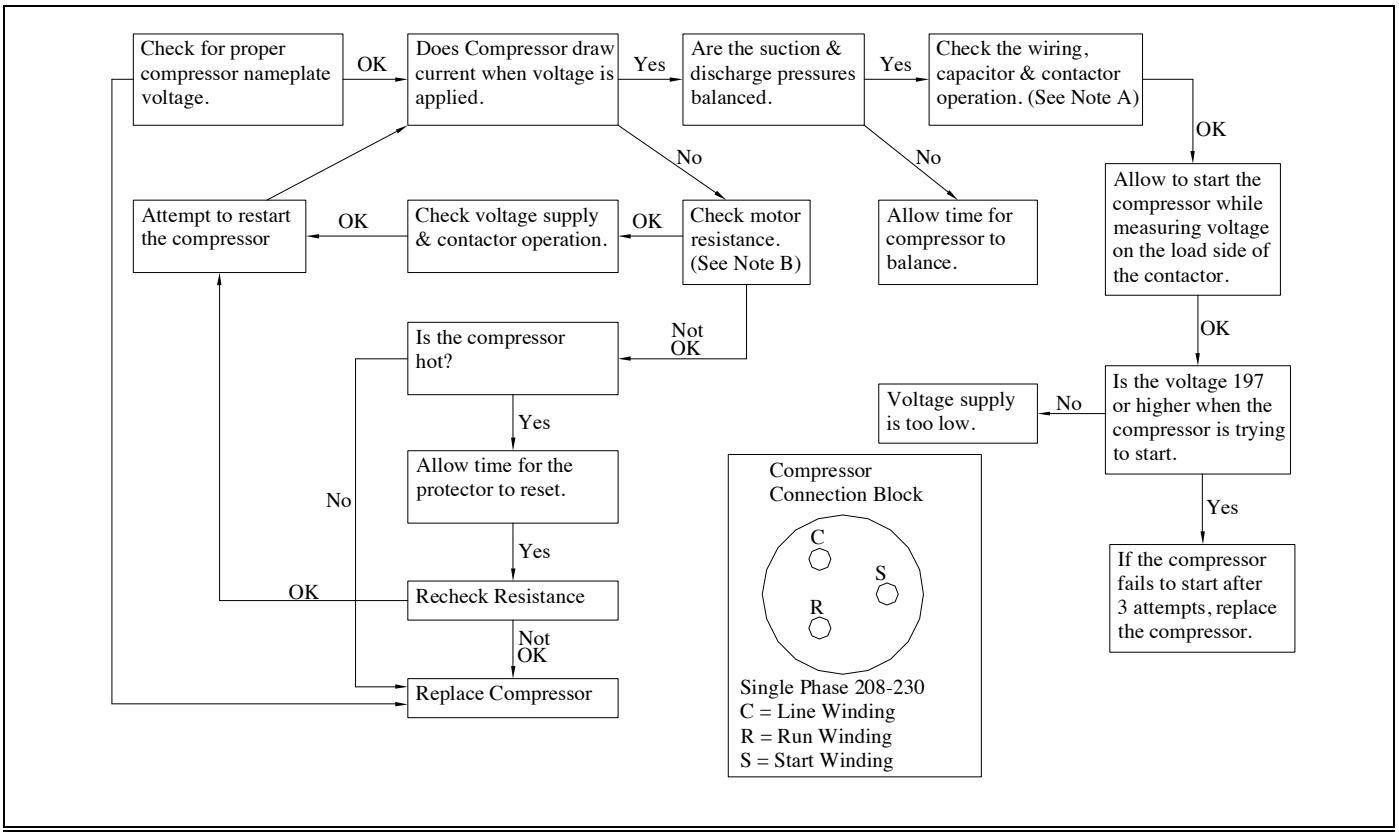
K: AIR COIL FREEZES OVER IN COOLING MODE

Air flow	See E: Noisy blower and low air flow.
Blower motor	Motor not running or running too slow. Motor tripping off on overload. Check for overheated blower motor and tripped overload. Replace motor if defective.
Panels	Panels not in place.
Low air flow	See E: Noisy blower and low air flow.

L: WATER DRIPPING FROM UNIT

Unit not level	Level unit.
Condensation drain line plugged	Unplug condensation line.
Water sucking off the air coil in cooling mode	Too much airflow. Duct work not completely installed. If duct work is not completely installed, finish duct work. Check static pressure and compare with air flow chart in spec manual under specific models section. If ductwork is completely installed it may be necessary to reduce CFM.
Water sucking out of the drain pan	Install an EZ-Trap or P-Trap on the drain outlet so blower cannot suck air back through the drain outlet.

O: COMPRESSOR WON'T START



A: Check all terminals, wires & connections for loose or burned wires and connections. Check contactor and 24 Volt coil. Check capacitor connections & check capacitor with capacitor tester.

B: If ohm meter reads 0 (short) resistance from C to S, S to R, R to C or from anyone of one of these terminals to ground (shorted to ground), compressor is bad.

P: COMPRESSOR WON'T PUMP CHART

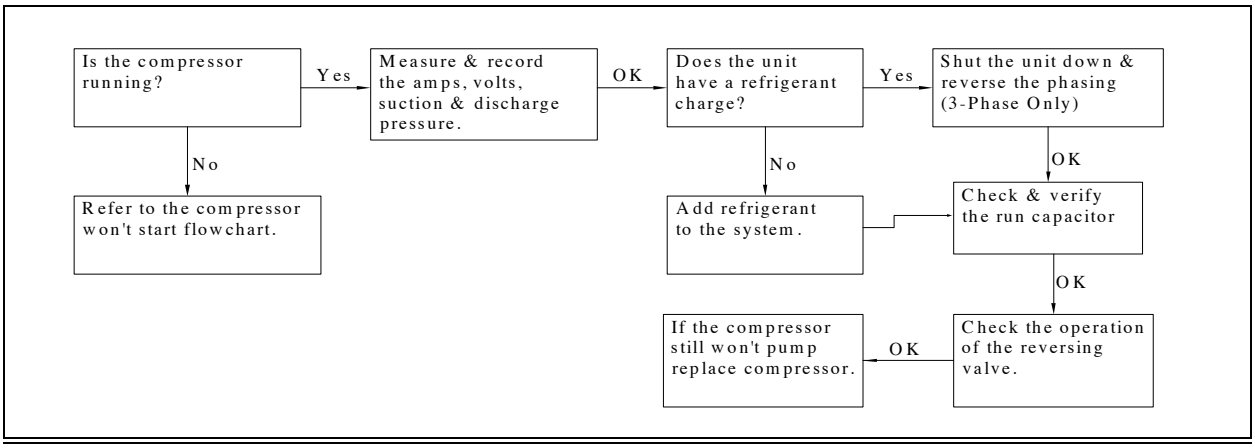

Is the compressor running?
Yes
Measure & record the amps, volts, suction & discharge pressure.
OK
Does the unit have a refrigerant charge?
Yes
Shut the unit down & reverse the phasing (3-Phase Only)
No
No
OK
Refer to the compressor won't start flowchart.
Add refrigerant to the system.
Check & verify the run capacitor
OK
If the compressor still won't pump replace compressor.
OK
Check the operation of the reversing valve.

Table 15: Refrigeration Troubleshooting

System Faults	Mode	Discharge Pressure	Suction Pressure	Superheat	Subcooling	Air TD	Water TD	Compressor Amps
Under Charge	Heat	Low	Low	High	Low	Low	Low	Low
	Cool	Low	Low	High	Low	Low	Low	Low
Over Charge	Heat	High	High/Normal	Normal	High	High	Normal	High
	Cool	High	High/Normal	Normal	High	Normal	High	High
Low Air Flow	Heat	High	High/Normal	Normal	High/Normal	High	Low	High
	Cool	Low	Low/Normal	Low	Normal	High	Low	High/Normal
Low Source Water Flow	Heat	Low	Low/Normal	Low	Normal	High	Low	High/Normal
	Cool	High	High/Normal	Normal	High/Normal	High	Low	High
Low Load Water Flow	Heat	High	High/Normal	Normal	High/Normal	High	Low	High
	Cool	Low	Low/Normal	Low	Normal	High	Low	High/Normal
Restricted TXV	Heat	High	Low	High	High	Low	Low	Low
	Cool	High	Low	High	High	Low	Low	Low
TXV Stuck Open	Heat	Low	High/Normal	Low	Low	Low	Low	High
	Cool	Low	High/Normal	Low	Low	Low	Low	High
Inadequate Compression	Heat	Low	High	High/Normal	Low/Normal	Low	Low	Low
	Cool	Low	High	High/Normal	Low/Normal	Low	Low	Low

Section 16: Forms - Troubleshooting

Customer/Job Name:_____ Date:_____

Model #:_____ Serial #:_____

Antifreeze Type:_____

HE or HR = GPM x TD x Fluid Factor
(Use 500 for water; 485 for antifreeze)

SH = Suction Temp. - Suction Sat.
SC = Disch. Sat. - Liq. Line Temp.

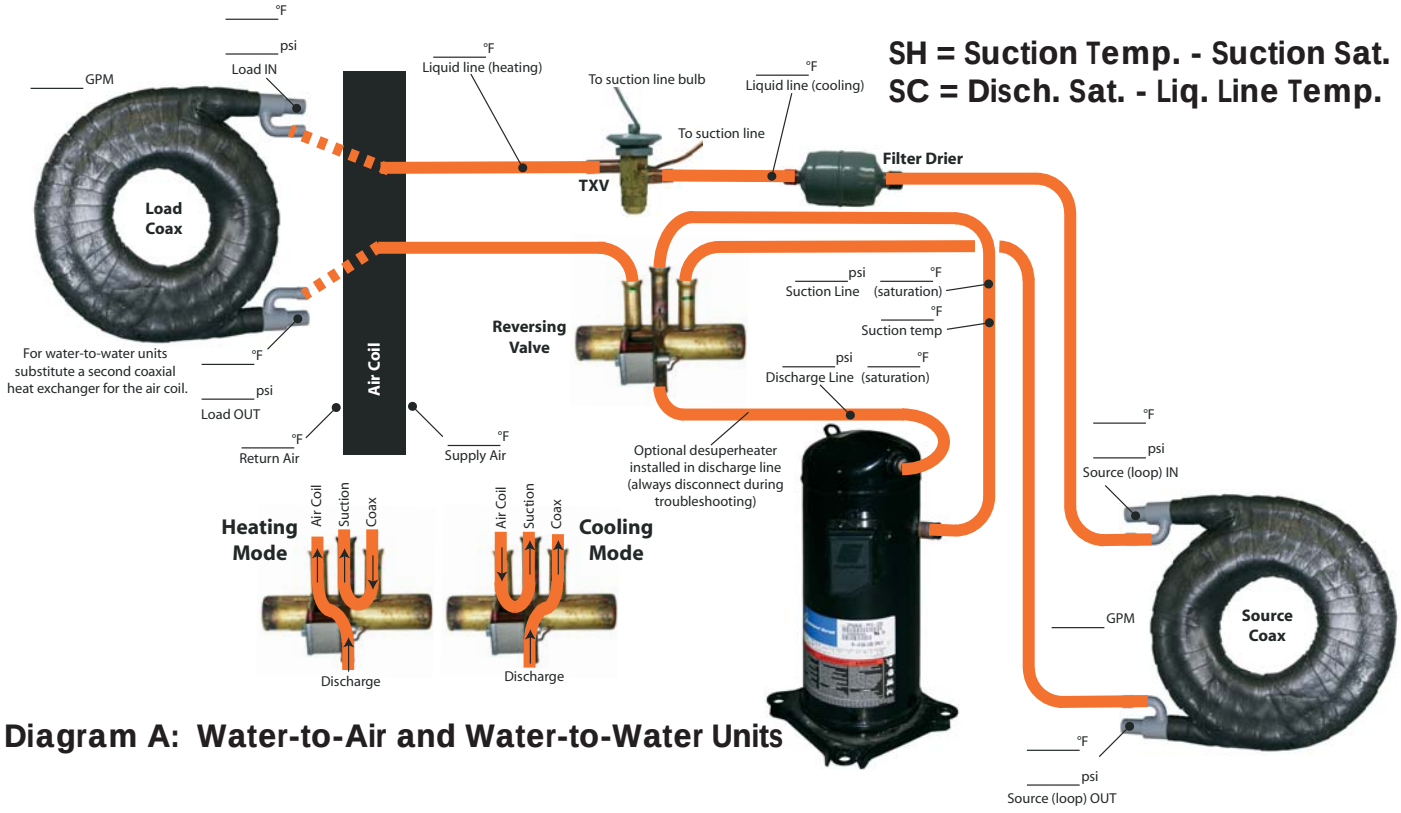


Diagram A: Water-to-Air and Water-to-Water Units

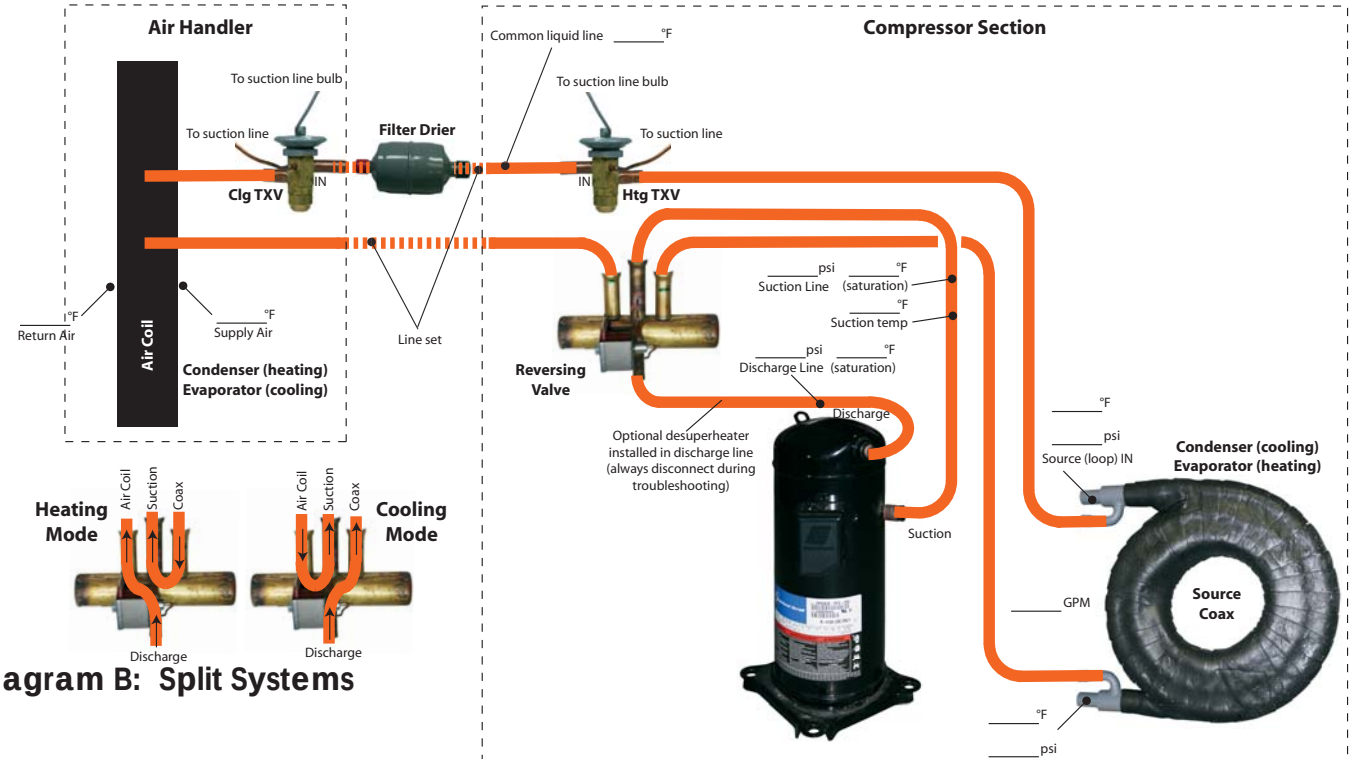


Diagram B: Split Systems

Cut along this line

EQUIPMENT START-UP FORM

Customer Name:_____

Customer Address:_____

Model #:_____ Serial #:_____

Dealer Name:_____

Distributor Name:_____ Start-up Date:_____

Loop Type: Open Closed (Circle One)								
Flow Rate	**Cooling**		**Heating**		**Unit Electrical Data**	**Cooling**		**Heating**	
Source Water Pressure In		PSI		PSI	Line Voltage		V		
Source Water Pressure Out		PSI		PSI	Total Unit Amps		A		A
Source Water Pressure Drop		PSI		PSI	Compressor Amps		A		A
Flow Rate		GPM		GPM	Wire Size		GA		
*Check pressure drop chart for GPM					Circuit Breaker Size		A		

Source Water Temp. Difference	**Cooling**		**Heating**	
Source Water Temperature In		ºF		ºF
Source Water Temperature Out		ºF		ºF
Source Water Temperature Difference		ºF		ºF
Heat of Rejection/Extraction	**Cooling**		**Heating**	
Heat of Rejection		BTU/HR		
Heat Of Extraction				BTU/HR

Heat of Extraction/Rejection = GPM X Water Temp. Difference X 500 (Water - Open Loop)
Heat of Extraction/Rejection = GPM X Water Temp. Difference X 485 (Water & Antifreeze - Closed Loop)

Load Water Temp. Difference	**Cooling**		**Heating**	
Load Water Temperature In		ºF		ºF
Load Water Temperature Out		ºF		ºF
Load Water Temperature Difference		ºF		ºF
Air Temperature Difference	**Cooling**		**Heating**	
Supply Air Temperature		ºF		ºF
Return Air Temperature		ºF		ºF
Air Temp. Difference		ºF		ºF
*Confirm auxiliary heaters are de-energized for the above readings.				
Auxiliary Heat Operation Only			**Heating**	
Supply Air Temperature				ºF
Return Air Temperature				ºF
Air Temp. Difference				ºF
Auxiliary Heat Electrical Data			**Heating**	
Line Voltage				V
Total Amperage (Full kW - All Stages)				A
Wire Size				GA
Breaker Size				A
CFM = (Watts X 3.413) ÷ (Air Temp. Difference X 1.08)				
Watts = Volts X Auxiliary Heater Amps				

Installer/Technician:_____ Date:_____

Cut along this line

Equipment Start-Up Process

Check the following before power is applied to the equipment
Caution: Do not start-up the unit until the new structure is ready to be occupied

Electrical:
- ☐ Geothermal unit high voltage wiring is installed correctly
- ☐ Geothermal unit high voltage wiring and breaker are the correct size
- ☐ Auxiliary electric heaters are wired and installed correctly
- ☐ Circulating pumps are wired and fused (if necessary) correctly
- ☐ Desuperheater pump is NOT wired, unless piping is complete and all air is purged
- ☐ Low voltage wiring is correct and completely installed

Plumbing:
- ☐ Pipe and pump sizes are correct
- ☐ Air is purged from all lines
- ☐ Antifreeze is installed
- ☐ All valves are open, including those on the flow center
- ☐ Condensate is trapped and piped to the drain

Ductwork:
- ☐ Filter is installed and clean
- ☐ Packaging is removed from the blower assembly
- ☐ Blower turns freely
- ☐ Canvas connections installed on supply plenum & return drop

Equipment Start-Up

1. Energize geothermal unit with high voltage.
2. Set the thermostat to “Heat” or “Cool.” Adjust set point to energize the unit. System will energize after delays expire (typically a five minute delay).
3. Check water flow with a flow meter (non-pressurized) or pressure drop conversion (pressurized). Pressure drop tables must be used to convert the pressure drop to GPM. The pressure drop can be obtained by checking water pressure in and water pressure out at the P/T ports.
4. Check the geothermal unit’s electrical readings listed in the Unit Electrical Data table.
5. Check the source water temperature in and out at the P/T ports (use insertion probe). Allow 10 minutes of operation before recording temperature drop.
6. Calculate the heat of extraction or heat of rejection.
7. Check the temperature difference of the load coax (water-to-water) or air coil (water-to-air). P/T ports are recommended for use on the load side, but the line temperatures can be used to check the temperature difference.
8. Change the mode of the thermostat and adjust the set point to energize the unit. Check the data in opposite mode as the previous tests. Amp draws as well as temperature differences and flow rate should be recorded.
9. Check auxiliary heat operation by adjusting the thermostat set point 5°F above the room temperature in “Heat” mode or set thermostat to “Emergency." Record voltage, amperage, and air temperature difference.

STANDARD RESIDENTIAL WARRANTY

Roth Industries, Inc. for brand: "TerraStar" Residential Single Family
10 YEAR LIMITED WARRANTY (10/5/5)
Roth Industries, Inc. warrants the refrigerant system components, to include the compressor, air coil, coaxial heat exchanger(s), expansion valve and reversing valve, to be free from defects in material and workmanship for a period of ten (10) years from the date of delivery to the original purchaser-user, transferable to new owner.

Roth Industries, Inc. warrants it's geothermal unit against defect in materials and workmanship for five (5) years form the date of delivery to the original purchaser-user, excluding damage due to rough handling, abuse, accident or casualty loss, exposure to outdoor elements/outdoor installation, including but not limited to: salt air exposure, damage caused buy exposure to the following (whether indoors or outdoors): chlorine, airborne contaminants, other corrosive elements in the atmosphere, swimming pools, or hot tubs, transferable to new owner. NOTE: Accessories included in the original installation (thermostat, flow center, auxiliary heater) are covered by this five (5) year warranty but are not included in owner transfer.

Roth Industries, Inc. warrants the service labor allowances for five (5) years (second through the fifth years with the dealer/installer warranting the first year) from date of delivery to the original purchaser/user, transferable to new owner, for the servicing, removing or reinstalling parts for the refrigerant system, or for any defect in materials and workmanship inside the unit as set forth above. NOTE: Labor allowances may not cover the full amount of labor charged, depending on the servicing contractor.

CONDITIONS AND EXCLUSIONS:
The Limited Warranty only applies if the following conditions are met.
A) This Limited Warranty will not apply and shall be null and void if the Roth Industries, Inc. serial number has been altered, defaced or removed.
B) This Limited Warranty shall be null and void if the Roth Industries, Inc. unit has been disconnected or removed from the location of original installation, or if the dealer/installer has not been paid in full.
C) This Limited Warranty shall not apply to unit failure or defunct caused by improper installation, field modification, improper supply voltage, improper maintenance or misuse including operation during building construction, corrosion caused by airborne contaminants, chlorine or salt air exposure, corrosive liquids or water, abuse, neglect, Act of God, outdoor installation or storage prior to installation, damage from abuse, accident, fire, flood, an the like, or to defects or damage caused by the use of any attachment, accessory or component not authorized by Roth Industries, Inc.
D) Replacement or repaired parts and components are warranted only for the remainder of the original warranty period, as stated above.
E) This Limited Warranty applies only to Roth Industries, Inc. units installed by a factory trained, independent , Dealer of Roth Industries, Inc. in the United States or Canada, and subjected to normal usage as described and rated on the applicable specification sheet for each unit. This warranty shall not be valid if equipment is not installed in accordance with methods prescribed on our technical data and manuals and in compliance with local codes. Dealer must complete the warranty registration card supplied with the Roth Industries, Inc. unit which must then be endorsed by the original purchaser-user and mailed within ten (10) days after initial installation. If warranty registration card is not returned, warranty shall commence at date unit was shipped from Roth Industries, Inc. manufacturing facility.
F) The obligation for Roth Industries, Inc. under this Limited Warranty is expressly limited to replacement of any parts or components as specified and found within the cabinet. Roth Industries, Inc. reserves the right to replace defective components under warranty with new or reconditioned parts. Except as set forth above, this warranty does not cover any labor expenses for service, nor for removing or reinstalling parts. Accessory, peripheral and ancillary parts and equipment are not covered by this warranty.
G) Roth Industries, Inc. does not warrant equipment which has been custom built or modified to purchaser-user specifications. Likewise, any field modification of any equipment shall also void this, and any and all warranties.

Notice: Outdoor or unconditioned space installation or storage prior to installation of any equipment shall cause this and all warranties to be deemed void.

SHIPPING COSTS: The purchaser-user will be responsible for the cost of shipping warranty replacement parts from the Roth Industries, Inc. manufacturing location to the distributor of the parts. Purchaser-user is also responsible for any shipping cost of returning the failed part to the distributor.

THE FOREGOING LIMITIED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES (AND IMPIED CONDITIONS IN CANADA), EXPRESSED, IMPLIED, AND STATUTORY, INCLUDING WITHOUT LIMITATAION, THE IMPLIED WARRANTIES OF MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE, AND ALL SUCH WARRANTIES EXPRESSED OR IMPLIED, ARE EXCLUDED AND SHALL NOT APPLY TO THE GOODS SOLD. IN NO EVENT SHALL WARRANTOR BE LIABLE FOR DIRECT, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM ANY DEFECT IN THE GOODS EXCEPT TO THE EXTENT SET FORTH HEREIN.

(Some states do not allow exclusion or limitation of implied warranties or liability for incidental or consequential damage). For additional information or assistance, contact the WARRANTOR, which is: Roth Industries, Inc., 268 Bellew Ave. S., Watertown, NY 13601

OPTIONAL WARRANTY

Roth Industries, Inc. for brand: "TerraStar" Residential Single Family
5 YEAR LIMITED WARRANTY (5/5/5)

Roth Industries, Inc. Offers a deduction in unit price to provide lower warranty coverage.
This optional warranty plan warrants the refrigerant system components, to include the compressor, air coil, coaxial heat exchanger(s), expansion valve and reversing valve, to be free from defects in material and workmanship for a period of ten (5) years from the date of delivery to the original purchaser-user, transferable to new owner.

The balance of the standard residential warranty applies as follows:
Roth Industries, Inc. warrants it's geothermal unit against defect in materials and workmanship for five (5) years form the date of delivery to the original purchaser-user, excluding damage due to rough handling, abuse, accident or casualty loss, exposure to outdoor elements/outdoor installation, including but not limited to: salt air exposure, damage caused buy exposure to the following (whether indoors or outdoors): chlorine, airborne contaminants, other corrosive elements in the atmosphere, swimming pools, or hot tubs, transferable to new owner. NOTE: Accessories included in the original installation (thermostat, flow center, auxiliary heater) are covered by this five (5) year warranty but are not included in owner transfer.

Roth Industries, Inc. warrants the service labor allowances for five (5) years (second through the fifth years with the dealer/installer warranting the first year) from date of delivery to the original purchaser/user, transferable to new owner, for the servicing, removing or reinstalling parts for the refrigerant system, or for any defect in materials and workmanship inside the unit as set forth above. NOTE: Labor allowances may not cover the full amount of labor charged, depending on the servicing contractor.